
● Hazardous Waste Storage
Permit Renewal Application
Volume 1

Miles Avenue Site
March, 1996

US EPA RECORDS CENTER REGION 5



479239



Bayer Corporation
1884 Miles Avenue
Elkhart, IN 46514

SENT VIA AIRBORNE EXPRESS



R. Lennie Scott, P.E., DEE
Director
Health, Environment & Safety
Elkhart Area Site

April 2, 1996

Mr. Victor P. Windle, Chief
Hazardous Waste Permit Section
Office of Solid and
Hazardous Waste Management
Indiana Department of
Environmental Management
100 North Senate Avenue
P. O. Box 6015
Indianapolis, IN 46206-6015

Dear Mr. Windle:

Enclosed please find four (4) copies of the Bayer Corporation, Miles Avenue Site Part B Renewal Application for the storage of hazardous wastes at our facility at 1884 Miles Avenue, Elkhart, Indiana (EPA ID No. IND005068705). Also enclosed is one (1) 3.5 inch computer disk containing the text portions of this submittal in WordPerfect version 5.1.

A check in the amount of \$17,200.00 to cover the cost of this permit renewal was sent to the Cashier's office under separate cover. A copy of the fee transmittal form and check are enclosed.

If you have any questions or require additional information, please contact Tom Lenz at 219/262-6502.

Sincerely,

R. Lennie Scott, P.E., DEE

Enclosures

cc: Mr. Hak K. Cho, U. S. EPA, Region V

Bayer Corporation (P03.21.1)
1884 Miles Avenue
P.O. Box 40
Elkhart, IN 46515-0040
Phone: 219 262-7234
Fax: 219 264-8666

Distribution:

Number of Copies

To:

4

Victor P. Windle, Chief
Hazardous Waste Permit Section
Office of Solid and
Hazardous Waste Management
Indiana Department of
Environmental Management
100 North Senate Avenue
P.O. Box 6015
Indianapolis, IN 46206-6015

2

Hak K. Cho, Chief, Indiana Section
RCRA Activities
Part B Permit Application
U.S. EPA
Region V
206 S. Dearborn Street
P.O. Box A3587
Chicago, IL 60690-3587

1

Mr. Joel Robinson
Bayer Corporation
Corporate Environmental Control
Bayer Road
Pittsburgh, PA 15205

3

Bayer Corporation
Miles Avenue Site
Environmental Department
1884 Miles Avenue
Elkhart, IN 46514

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
HAZARDOUS WASTE FACILITY PERMIT APPLICATION

FEE TRANSMITTAL

Instruction:

This form shall be used to transmit fees for all hazardous waste facility permits, applications, and modifications (**NEW** permits, **RENEWALS** of permits, Class 2 & 3 **MODIFICATIONS** of permits) pursuant to legislation IC 13-7-16-6, and is to accompany all payments. Make check or money order payable to the Indiana Department of Environmental Management. Upon completion, return this form and appropriate fees to the following address:

Cashier's Office (N1324)
Indiana Department of Environmental Management
100 North Senate Avenue
P.O. Box 7060
Indianapolis, IN 46206-7060

A **COPY** of your check and a **COPY** of this fee transmittal form must be attached to your permit application. Submit application and modification materials to:

Mr. Victor P. Windle
11th Floor (N1154)
Indiana Department of Environmental Management
100 North Senate Avenue
P.O. Box 6015
Indianapolis, IN 46206-6015

SECTION A. APPLICANT(S) INFORMATION

NAME:

BAYER CORPORATION

MAILING ADDRESS: Street City

1884 MILES AVENUE, P03.21.1, ELKHART

State **Zip Code**

INDIANA 46514

AC-TELEPHONE NUMBER:

219/262-7234

FACILITY NAME and COUNTY:

BAYER CORPORATION, MILES AVENUE TSD, ELKHART

ACC. #2830-412300-100800

SECTION B. HAZARDOUS WASTE PERMIT FEE SCHEDULE

The following fees are to accompany applications and modifications.
Please circle the fee(s) which you are paying.

<u>Type of Facility</u>	<u>New Site Application</u>	<u>Permit Renewal</u>	<u>Class 3 Modification</u>	<u>Class 2 Modification</u>
Hazardous Waste Landfill	\$40,600	\$34,000	\$34,000	\$2,250
Hazardous Waste Incinerator	\$21,700	\$21,700	\$21,700	\$2,250
Hazardous Waste Treatment/Storage Facility	\$23,800	\$17,200	\$17,200	\$2,250
Part B for Existing Treatment/Storage Facility*	\$23,800	N/A	N/A	N/A

*Applies to interim status facility seeking first permit

THE BACK OF THIS DOCUMENT CONTAINS A BAYER CORPORATION AND CHECK PROTECT FACSIMILE WATERMARK - VOID IF NOT PRESENT - CAN BE SEEN AT AN ANGLE

Citibank Delaware
One Penn's Way
New Castle, DE 19720



Bayer Corporation
Elkhart, IN 46515-0040

CHECK NO. 6580785

62-20
311

PAY:
SEVENTEEN THOUSAND TWO HUNDRED AND ***
NO/100 DOLLARS *****

VOID 180 DAYS AFTER DATE OF CHECK
DATE: 03-11-96 \$*****17,200.00
NOT GOOD OVER \$50,000

**TO
THE
ORDER
OF**

INDIANA DEPARTMENT OF
ENVIRONMENTAL MANAGEMENT
PO BOX 7060 ATTN CASHIER
INDIANAPOLIS IN 46206-7060

Authorized Signatures

Jay C. Ritchie
James G. Nelson

⑈6580785⑈ ⑆031100209⑆ 39102784⑈



Bayer Corporation
Elkhart, IN 46515-0040

H.578 (7/95)

VENDOR NO.		VENDOR NAME		DATE	CHECK NO.	CHECK AMOUNT
-S- 97765A9		INDIANA DEPARTMENT OF		03-11-96	6580785	17,200.00
INVOICE NO.	DATE	VOUCHER	GROSS AMOUNT	DISCOUNT	NET AMOUNT	
030696	03-06-96	HAZARDOUS WASTE PERMIT RENEWL AC1934	17,200.00		17,200.00	

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Application Checklist

Facility Name BAYER CORPORATION
 ID No. IND 005 068 705
 Date Part B Received _____
 Date Review Due _____

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
A.	PART A APPLICATION	_____	_____	_____	_____	Appendix A
B.	FACILITY DESCRIPTION					
B-1	General description	_____	_____	_____	_____	Section 2.1
B-2	Topographic map	_____	_____	_____	_____	Appendix B, Figure B-2
B-2a	General requirements	_____	_____	_____	_____	Section 2
B-2b	Additional requirements for land disposal facilities	_____	_____	_____	_____	N/A
B-3	Location information	_____	_____	_____	_____	Section 2
B-3a	Seismic standard	_____	_____	_____	_____	Section 2.3a
B-3b	Floodplain standard	_____	_____	_____	_____	Section 2.3b and Figure B-7
B-3b(1)	Demonstration of compliance	_____	_____	_____	_____	N/A
B-3b(1)(a)	Flood proofing and flood protection measures	_____	_____	_____	_____	N/A
B-3b(1)(b)	Flood plan	_____	_____	_____	_____	N/A
B-3b(2)	Plan for future compliance with floodplain standard	_____	_____	_____	_____	N/A
B-3b(3)	Waiver for Land Storage and Disposal Facilities	_____	_____	_____	_____	N/A
B-4	Traffic information	_____	_____	_____	_____	Section 2.4a
C.	WASTE CHARACTERISTICS					
C-1	Chemical and physical analyses	_____	_____	_____	_____	Section 3.1a
C-1a	Containerized waste	_____	_____	_____	_____	Section 3.1b
C-1b	Waste in tank systems	_____	_____	_____	_____	N/A
C-1c	Waste in piles	_____	_____	_____	_____	N/A
C-1d	Landfilled wastes	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
C-1e	Wastes incinerated and wastes used in performance tests	_____	_____	_____	_____	N/A
C-1f	Wastes to be land treated	_____	_____	_____	_____	N/A
C-1g	Wastes in miscellaneous treatment units	_____	_____	_____	_____	N/A
C-1h	Wastes in boilers and industrial furnaces	_____	_____	_____	_____	N/A
C-2	Waste analysis plan	_____	_____	_____	_____	Section 3.2
C-2a	Parameters and rationale	_____	_____	_____	_____	Section 2.3b and 3.2c
C-2b	Test methods	_____	_____	_____	_____	Section 3.2d
C-2c	Sampling methods	_____	_____	_____	_____	Section 3.2e
C-2d	Frequency of analyses	_____	_____	_____	_____	Section 3.2b and 3.2f
C-2e	Additional requirements for wastes generated off-site	_____	_____	_____	_____	Section 3.2b and 3.2g
C-2f	Additional requirements for ignitable, reactive or incompatible wastes	_____	_____	_____	_____	Section 3.2h
C-2g	Additional requirements pertaining to boilers and industrial furnace facilities	_____	_____	_____	_____	N/A
C-2h	Additional requirements pertaining to containment buildings	_____	_____	_____	_____	N/A
C-3	Waste analysis requirements pertaining to land disposal restrictions	_____	_____	_____	_____	Section 3.2
C-3a	Waste analysis	_____	_____	_____	_____	Section 3.2
C-3a(1)	Spent solvent and dioxin wastes	_____	_____	_____	_____	Section 3.2
C-3a(2)	California list wastes	_____	_____	_____	_____	Section 3.2
C-3a(3)	Listed wastes	_____	_____	_____	_____	Section 3.2
C-3a(4)	Characteristic wastes	_____	_____	_____	_____	Section 3.2

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
C-3a(5)	Radioactive mixed waste	_____	_____	_____	_____	N/A
C-3a(6)	Leachates	_____	_____	_____	_____	N/A
C-3a(7)	Lab packs	_____	_____	_____	_____	N/A
C-3a(8)	Contaminated debris	_____	_____	_____	_____	N/A
C-3a(9)	Waste mixtures and wastes with overlapping requirements	_____	_____	_____	_____	Section 3.2
C-3a(10)	Dilution and aggregation of wastes	_____	_____	_____	_____	N/A
C-3b	Notification, certification and recordkeeping requirements	_____	_____	_____	_____	Section 3.3
C-3b(1)	Retention of generator notices and certifications	_____	_____	_____	_____	Section 3.3a
C-3b(2)	Notification and certification requirements for treatment facilities	_____	_____	_____	_____	N/A
C-3b(3)	Notification and certification requirements for land disposal facilities	_____	_____	_____	_____	N/A
C-3b(4)	Wastes shipped to Subtitle C facilities	_____	_____	_____	_____	Section 3.3
C-3b(5)	Wastes shipped to Subtitle D facilities	_____	_____	_____	_____	N/A
C-3b(6)	Recyclable materials	_____	_____	_____	_____	N/A
C-3b(7)	Recordkeeping	_____	_____	_____	_____	Section 3.3
C-3c	Requirements pertaining to the storage of restricted wastes	_____	_____	_____	_____	Section 3.3b
C-3c(1)	Restricted wastes stored in containers	_____	_____	_____	_____	Section 3.3b
C-3c(2)	Restricted wastes stored in tanks	_____	_____	_____	_____	N/A
C-3c(3)	Storage of liquid PCB wastes	_____	_____	_____	_____	N/A

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COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
C-3d	Exemptions, extensions, and variances to land disposal restrictions	_____	_____	_____	_____	N/A
C-3d(1)	Case-by-case extensions to an effective date	_____	_____	_____	_____	N/A
C-3d(2)	Exemption from prohibition	_____	_____	_____	_____	N/A
C-3d(3)	Variance from a treatment standard	_____	_____	_____	_____	N/A
C-3d(4)	Requirements for surface impoundments exempted from land disposal restrictions	_____	_____	_____	_____	N/A
C-3d(4)(a)	Exemption for newly identified or listed wastes	_____	_____	_____	_____	N/A
C-3d(4)(b)	Treatment of wastes	_____	_____	_____	_____	N/A
C-3d(4)(c)	Sampling and testing	_____	_____	_____	_____	N/A
C-3d(4)(d)	Annual removal of residues	_____	_____	_____	_____	N/A
C-3d(4)(e)	Design requirements	_____	_____	_____	_____	N/A
D. PROCESS INFORMATION						
D-1	Containers	_____	_____	_____	_____	Section 4.1
D-1a	Containers with free liquids	_____	_____	_____	_____	Section 4.1a
D-1a(1)	Description of containers	_____	_____	_____	_____	Section 4.1a(1)
D-1a(2)	Container management practices	_____	_____	_____	_____	Section 4.1a(2)
D-1a(3)	Secondary containment system design and operation	_____	_____	_____	_____	Section 4.1a(3)
D-1a(3)(a)	Requirement for the base or liner to contain liquids	_____	_____	_____	_____	Section 4.1a(3)
D-1a(3)(b)	Containment system drainage	_____	_____	_____	_____	Section 4.1a(3)
D-1a(3)(c)	Containment system capacity	_____	_____	_____	_____	Section 4.1a(3)c
D-1a(3)(d)	Control of run-on	_____	_____	_____	_____	Section 4.1a(4)

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
D-1a(3)(e)	Removal of liquids from containment system	_____	_____	_____	_____	Section 4.1a(5)
D-1b	Containers without free liquids	_____	_____	_____	_____	Section 4.1b
D-1b(1)	Test for free liquids	_____	_____	_____	_____	Section 4.1b
D-1b(2)	Description of containers	_____	_____	_____	_____	Section 4.1b
D-1b(3)	Container management practices	_____	_____	_____	_____	Section 4.1b
D-1b(4)	Container storage area drainage	_____	_____	_____	_____	Section 4.1b
D-2	Tank systems	_____	_____	_____	_____	N/A
D-2a	Tank systems description	_____	_____	_____	_____	N/A
D-2a(1)	Dimensions and capacity of each tank	_____	_____	_____	_____	N/A
D-2a(2)	Description of feed systems, safety cutoff, bypass systems, and pressure controls	_____	_____	_____	_____	N/A
D-2a(3)	Diagram of piping, instrumentation and process-flow	_____	_____	_____	_____	N/A
D-2a(4)	Ignitable, reactive and incompatible wastes	_____	_____	_____	_____	N/A
D-2b	Existing tank system	_____	_____	_____	_____	N/A
D-2b(1)	Assessment of existing tank system's integrity	_____	_____	_____	_____	N/A
D-2c	New tank systems	_____	_____	_____	_____	N/A
D-2c(1)	Assessment of new tank system's integrity	_____	_____	_____	_____	N/A
D-2c(2)	Description of tank system installation and testing plans and procedures	_____	_____	_____	_____	N/A
D-2d	Containment and detection of releases	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
D-2d(1)	Plans and description of the design, construction, and operation of the secondary containment system	_____	_____	_____	_____	N/A
D-2d(1)(a)	Tank age determination	_____	_____	_____	_____	N/A
D-2d(1)(b)	Requirements for secondary containment and leak detection	_____	_____	_____	_____	N/A
D-2d(1)(c)	Requirements for an external liner, vault, double-walled tank or equivalent device	_____	_____	_____	_____	N/A
D-2d(1)(d)	Secondary containment and leak detection requirements for ancillary equipment	_____	_____	_____	_____	N/A
D-2d(1)(e)	Containment buildings used as secondary containment for tank systems	_____	_____	_____	_____	N/A
D-2d(2)	Requirements for tank systems until secondary containment is implemented	_____	_____	_____	_____	N/A
D-2d(3)	Variance from secondary containment requirements	_____	_____	_____	_____	N/A
D-2d(3)(a)	Variance based on a demonstration of equivalent protection of groundwater and surface water	_____	_____	_____	_____	N/A
D-2d(3)(b)	Variance based on a demonstration of no substantial present or potential hazard	_____	_____	_____	_____	N/A
D-2d(3)(c)	Exemption based on no free liquids and location inside a building	_____	_____	_____	_____	N/A
D-2e	Controls and practices to prevent spills and overflows	_____	_____	_____	_____	N/A
D-3	Waste piles	_____	_____	_____	_____	N/A
D-3a	List of wastes	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
D-3b	Liner exemption	_____	_____	_____	_____	N/A
D-3b(1)	Enclosed dry piles	_____	_____	_____	_____	N/A
D-3b(1)(a)	Protection from precipitation	_____	_____	_____	_____	N/A
D-3b(1)(b)	Free liquids	_____	_____	_____	_____	N/A
D-3b(1)(c)	Run-on protection	_____	_____	_____	_____	N/A
D-3b(1)(d)	Wind dispersal control	_____	_____	_____	_____	N/A
D-3b(1)(e)	Leachate generation	_____	_____	_____	_____	N/A
D-3b(2)	Exemption for monofills	_____	_____	_____	_____	N/A
D-3b(3)	Alternate design/ no migration	_____	_____	_____	_____	N/A
D-3b(4)	Exemption based on alternative design and location	_____	_____	_____	_____	N/A
D-3b(5)	Exemption for replacement waste piles	_____	_____	_____	_____	N/A
D-3c	Liner system	_____	_____	_____	_____	N/A
D-3c(1)	Liner description	_____	_____	_____	_____	N/A
D-3c(1)(a)	Synthetic liners	_____	_____	_____	_____	N/A
D-3c(1)(b)	Soil liner	_____	_____	_____	_____	N/A
D-3c(2)	Liner location relative to high water table	_____	_____	_____	_____	N/A
D-3c(3)	Calculation of required soil liner thickness	_____	_____	_____	_____	N/A
D-3c(4)	Liner strength requirements	_____	_____	_____	_____	N/A
D-3c(5)	Liner strength demonstration	_____	_____	_____	_____	N/A
D-3c(6)	Liner/waste compatibility testing results	_____	_____	_____	_____	N/A
D-3c(7)	Liner installation	_____	_____	_____	_____	N/A
D-3c(7)(a)	Synthetic liner seaming	_____	_____	_____	_____	N/A
D-3c(7)(b)	Soil liner compaction	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
D-3c(7)(c)	Installation inspection/ testing programs	_____	_____	_____	_____	N/A
D-3c(8)	Liner coverage	_____	_____	_____	_____	N/A
D-3c(9)	Liner exposure prevention	_____	_____	_____	_____	N/A
D-3c(10)	Synthetic-liner bedding	_____	_____	_____	_____	N/A
D-3d	Liner foundation report	_____	_____	_____	_____	N/A
D-3d(1)	Liner foundation design description	_____	_____	_____	_____	N/A
D-3d(2)	Subsurface exploration data	_____	_____	_____	_____	N/A
D-3d(3)	Laboratory testing data	_____	_____	_____	_____	N/A
D-3d(4)	Engineering analyses	_____	_____	_____	_____	N/A
D-3d(4)(a)	Settlement potential	_____	_____	_____	_____	N/A
D-3d(4)(b)	Bearing capacity and stability	_____	_____	_____	_____	N/A
D-3d(4)(c)	Potential for bottom heave or blow-out	_____	_____	_____	_____	N/A
D-3d(4)(d)	Construction and operational loadings	_____	_____	_____	_____	N/A
D-3d(5)	Foundation installation procedures	_____	_____	_____	_____	N/A
D-3d(6)	Foundation installation inspection program	_____	_____	_____	_____	N/A
D-3e	Leachate collection and removal system	_____	_____	_____	_____	N/A
D-3e(1)	Upper leachate collection and removal system	_____	_____	_____	_____	N/A
D-3e(2)	Leachate detection system	_____	_____	_____	_____	N/A
D-3e(2)(a)	Grading and drainage	_____	_____	_____	_____	N/A
D-3e(3)	Chemical resistance	_____	_____	_____	_____	N/A
D-3e(4)	Strength of materials	_____	_____	_____	_____	N/A
D-3e(5)	Prevention of clogging	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
D-3e(6)	Installation	_____	_____	_____	_____	N/A
D-3e(7)	Maintenance	_____	_____	_____	_____	N/A
D-3e(8)	Liquid removal	_____	_____	_____	_____	N/A
D-3e(9)	Location relative to water table	_____	_____	_____	_____	N/A
D-3f	Action leakage rate	_____	_____	_____	_____	N/A
D-3f(1)	Determination of action leakage rate	_____	_____	_____	_____	N/A
D-3f(2)	Monitoring of leakage	_____	_____	_____	_____	N/A
D-3g	Leakage response action plan	_____	_____	_____	_____	N/A
D-3g(1)	Response action	_____	_____	_____	_____	N/A
D-3g(2)	Leak and/or remedial determinations	_____	_____	_____	_____	N/A
D-3g(3)	Notifications	_____	_____	_____	_____	N/A
D-3h	Run-on control system	_____	_____	_____	_____	N/A
D-3h(1)	Calculation of peak flow	_____	_____	_____	_____	N/A
D-3h(2)	Design and performance	_____	_____	_____	_____	N/A
D-3h(3)	Construction	_____	_____	_____	_____	N/A
D-3h(4)	Maintenance	_____	_____	_____	_____	N/A
D-3i	Run-off control system	_____	_____	_____	_____	N/A
D-3i(1)	Calculation of peak flow	_____	_____	_____	_____	N/A
D-3i(2)	Design and performance	_____	_____	_____	_____	N/A
D-3i(3)	Construction	_____	_____	_____	_____	N/A
D-3i(4)	Maintenance	_____	_____	_____	_____	N/A
D-3j	Management of collection and holding units	_____	_____	_____	_____	N/A
D-3k	Control of wind dispersal	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
D-3l	Groundwater monitoring exemption	_____	_____	_____	_____	N/A
D-3l(1)	Engineered structure	_____	_____	_____	_____	N/A
D-3l(2)	No liquid waste	_____	_____	_____	_____	N/A
D-3l(3)	Exclusion of liquids	_____	_____	_____	_____	N/A
D-3l(4)	Containment system	_____	_____	_____	_____	N/A
D-3l(5)	Leak detection system	_____	_____	_____	_____	N/A
D-3l(6)	Operation of leak detection system	_____	_____	_____	_____	N/A
D-3l(7)	No migration	_____	_____	_____	_____	N/A
D-3m	Treatment within the pile	_____	_____	_____	_____	N/A
D-3m(1)	Treatment process description	_____	_____	_____	_____	N/A
D-3m(2)	Equipment used	_____	_____	_____	_____	N/A
D-3m(3)	Residuals description	_____	_____	_____	_____	N/A
D-3n	Special waste management plan for piles containing F020, F021, F023, F026, and F027 wastes	_____	_____	_____	_____	N/A
D-3n(1)	Waste description	_____	_____	_____	_____	N/A
D-3n(2)	Soil description	_____	_____	_____	_____	N/A
D-3n(3)	Mobilizing properties	_____	_____	_____	_____	N/A
D-3n(4)	Additional management techniques	_____	_____	_____	_____	N/A
D-3o	Construction quality assurance program	_____	_____	_____	_____	N/A
D-4	Surface impoundments	_____	_____	_____	_____	N/A
D-4a	List of wastes	_____	_____	_____	_____	N/A
D-4b	Liner system exemption requests	_____	_____	_____	_____	N/A
D-4b(1)	Exemption based on existing portion	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
D-4b(2)	Exemption based on alternative design and location	_____	_____	_____	_____	N/A
D-4b(3)	Exemption for replacement surface impoundments	_____	_____	_____	_____	N/A
D-4c	Liner system, general items	_____	_____	_____	_____	N/A
D-4c(1)	Liner system description	_____	_____	_____	_____	N/A
D-4c(2)	Liner system location relative to high water table	_____	_____	_____	_____	N/A
D-4c(3)	Load on liner system	_____	_____	_____	_____	N/A
D-4c(4)	Liner system coverage	_____	_____	_____	_____	N/A
D-4c(5)	Liner system exposure prevention	_____	_____	_____	_____	N/A
D-4d	Liner system, foundation	_____	_____	_____	_____	N/A
D-4d(1)	Foundation description	_____	_____	_____	_____	N/A
D-4d(2)	Subsurface exploration data	_____	_____	_____	_____	N/A
D-4d(3)	Laboratory testing data	_____	_____	_____	_____	N/A
D-4d(4)	Engineering analyses	_____	_____	_____	_____	N/A
D-4d(4)(a)	Settlement potential	_____	_____	_____	_____	N/A
D-4d(4)(b)	Bearing capacity	_____	_____	_____	_____	N/A
D-4d(4)(c)	Potential for excess hydrostatic or gas pressure	_____	_____	_____	_____	N/A
D-4e	Liner systems, liners	_____	_____	_____	_____	N/A
D-4e(1)	Synthetic liners	_____	_____	_____	_____	N/A
D-4e(1)(a)	Synthetic liner compatibility data	_____	_____	_____	_____	N/A
D-4e(1)(b)	Synthetic liner strength	_____	_____	_____	_____	N/A
D-4e(1)(c)	Synthetic liner bedding	_____	_____	_____	_____	N/A
D-4e(2)	Soil liners	_____	_____	_____	_____	N/A
D-4e(2)(a)	Material testing data	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
D-4e(2)(b)	Soil liner compatibility data	_____	_____	_____	_____	N/A
D-4e(2)(c)	Soil liner strength	_____	_____	_____	_____	N/A
D-4f	Liner system, leachate detection system	_____	_____	_____	_____	N/A
D-4f(1)	System operation and design	_____	_____	_____	_____	N/A
D-4f(2)	Drainage material	_____	_____	_____	_____	N/A
D-4f(3)	Grading and drainage	_____	_____	_____	_____	N/A
D-4f(4)	System compatibility	_____	_____	_____	_____	N/A
D-4f(5)	System strength	_____	_____	_____	_____	N/A
D-4f(5)(a)	Stability of drainage layers	_____	_____	_____	_____	N/A
D-4f(5)(b)	Strength of piping	_____	_____	_____	_____	N/A
D-4f(6)	Prevention of clogging	_____	_____	_____	_____	N/A
D-4f(7)	Liquid removal	_____	_____	_____	_____	N/A
D-4f(8)	Location relative to water table	_____	_____	_____	_____	N/A
D-4g	Liner system, construction and maintenance	_____	_____	_____	_____	N/A
D-4g(1)	Material specifications	_____	_____	_____	_____	N/A
D-4g(1)(a)	Synthetic liners	_____	_____	_____	_____	N/A
D-4g(1)(b)	Soil liners	_____	_____	_____	_____	N/A
D-4g(1)(c)	Leachate detection system	_____	_____	_____	_____	N/A
D-4g(2)	Construction specifications	_____	_____	_____	_____	N/A
D-4g(2)(a)	Liner system foundation	_____	_____	_____	_____	N/A
D-4g(2)(b)	Soil liner	_____	_____	_____	_____	N/A
D-4g(2)(c)	Synthetic liners	_____	_____	_____	_____	N/A
D-4g(2)(d)	Leachate detection system	_____	_____	_____	_____	N/A
D-4g(3)	Construction quality assurance program	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
D-4g(4)	Maintenance procedures for leachate detection system	_____	_____	_____	_____	N/A
D-4g(5)	Liner repairs during operations	_____	_____	_____	_____	N/A
D-4h	Action leakage rate	_____	_____	_____	_____	N/A
D-4h(1)	Determination of action leakage rate	_____	_____	_____	_____	N/A
D-4h(2)	Monitoring of leakage	_____	_____	_____	_____	N/A
D-4i	Leakage response action plan	_____	_____	_____	_____	N/A
D-4i(1)	Response action	_____	_____	_____	_____	N/A
D-4i(2)	Leak and/or remedial determinations	_____	_____	_____	_____	N/A
D-4i(3)	Notifications	_____	_____	_____	_____	N/A
D-4j	Prevention of overtopping	_____	_____	_____	_____	N/A
D-4j(1)	Design features	_____	_____	_____	_____	N/A
D-4j(2)	Operating procedure	_____	_____	_____	_____	N/A
D-4j(3)	Overtopping prevention	_____	_____	_____	_____	N/A
D-4j(4)	Freeboard requirements	_____	_____	_____	_____	N/A
D-4j(5)	Outflow destination	_____	_____	_____	_____	N/A
D-4k	Dike stability	_____	_____	_____	_____	N/A
D-4k(1)	Engineer's certification	_____	_____	_____	_____	N/A
D-4k(2)	Dike design description	_____	_____	_____	_____	N/A
D-4k(3)	Erosion and piping protection	_____	_____	_____	_____	N/A
D-4k(4)	Subsurface soil conditions	_____	_____	_____	_____	N/A
D-4k(5)	Stability analysis	_____	_____	_____	_____	N/A
D-4k(6)	Strength and compressibility test results	_____	_____	_____	_____	N/A
D-4k(7)	Dike construction procedures	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
D-4k(8)	Dike construction inspection program	_____	_____	_____	_____	N/A
D-4l	Special waste management plan for surface impoundments containing F020, F021, F022, F023 F026, and F027 waste	_____	_____	_____	_____	N/A
D-4l(1)	Waste description	_____	_____	_____	_____	N/A
D-4l(2)	Soil description	_____	_____	_____	_____	N/A
D-4l(3)	Mobilizing properties	_____	_____	_____	_____	N/A
D-4l(4)	Additional management techniques	_____	_____	_____	_____	N/A
D-5	Incinerators	_____	_____	_____	_____	N/A
D-5a	Justification for exemption	_____	_____	_____	_____	N/A
D-5b	Trial burn	_____	_____	_____	_____	N/A
D-5b(1)	Trial burn plan	_____	_____	_____	_____	N/A
D-5b(1)(a)	Detailed engineering description of incinerator	_____	_____	_____	_____	N/A
D-5b(1)(b)	Sampling and monitoring procedures	_____	_____	_____	_____	N/A
D-5b(1)(c)	Trial burn schedule	_____	_____	_____	_____	N/A
D-5b(1)(d)	Test protocols	_____	_____	_____	_____	N/A
D-5b(1)(e)	Pollution control equipment operation	_____	_____	_____	_____	N/A
D-5b(1)(f)	Shutdown procedures	_____	_____	_____	_____	N/A
D-5c	Data submitted in lieu of trial burn	_____	_____	_____	_____	N/A
D-5c(1)	Detailed engineering description of incineration	_____	_____	_____	_____	N/A
D-5c(2)	Expected incinerator operation	_____	_____	_____	_____	N/A
D-5c(3)	Design and operating conditions	_____	_____	_____	_____	N/A
D-5c(4)	Previous trial burn results	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
D-5c(4)(a)	Sampling and analysis techniques	_____	_____	_____	_____	N/A
D-5c(4)(b)	Methods and results	_____	_____	_____	_____	N/A
D-5d	Determinations	_____	_____	_____	_____	N/A
D-6	Landfills	_____	_____	_____	_____	N/A
D-6a	List of wastes	_____	_____	_____	_____	N/A
D-6b	Liner system exemption requests	_____	_____	_____	_____	N/A
D-6b(1)	Exemption based on existing portion	_____	_____	_____	_____	N/A
D-6b(2)	Exemption based on alternative design and location	_____	_____	_____	_____	N/A
D-6b(3)	Exemption for replacement landfill unit	_____	_____	_____	_____	N/A
D-6b(4)	Exemption for monofills	_____	_____	_____	_____	N/A
D-6b(5)	Groundwater monitoring exemption	_____	_____	_____	_____	N/A
D-6b(5)(a)	Engineered structure	_____	_____	_____	_____	N/A
D-6b(5)(b)	No liquid waste	_____	_____	_____	_____	N/A
D-6b(5)(c)	Exclusion of liquids	_____	_____	_____	_____	N/A
D-6b(5)(d)	Containment system	_____	_____	_____	_____	N/A
D-6b(5)(e)	Leak detection system	_____	_____	_____	_____	N/A
D-6b(5)(f)	Operation of leak detection system	_____	_____	_____	_____	N/A
D-6b(5)(g)	No migration	_____	_____	_____	_____	N/A
D-6c	Liner system, general items	_____	_____	_____	_____	N/A
D-6c(1)	Liner system description	_____	_____	_____	_____	N/A
D-6c(2)	Liner system location relative to high water table	_____	_____	_____	_____	N/A
D-6c(3)	Loads on liner system	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
D-6c(4)	Liner system coverage	_____	_____	_____	_____	N/A
D-6c(5)	Liner system exposure prevention	_____	_____	_____	_____	N/A
D-6d	Liner system, foundation	_____	_____	_____	_____	N/A
D-6d(1)	Foundation description	_____	_____	_____	_____	N/A
D-6d(2)	Subsurface exploration data	_____	_____	_____	_____	N/A
D-6d(3)	Laboratory testing data	_____	_____	_____	_____	N/A
D-6d(4)	Engineering analyses	_____	_____	_____	_____	N/A
D-6d(4)(a)	Settlement potential	_____	_____	_____	_____	N/A
D-6d(4)(b)	Bearing capacity	_____	_____	_____	_____	N/A
D-6d(4)(c)	Stability of landfill slopes	_____	_____	_____	_____	N/A
D-6d(4)(d)	Potential for excess hydrostatic or gas pressure	_____	_____	_____	_____	N/A
D-6e	Liner system, liners	_____	_____	_____	_____	N/A
D-6e(1)	Synthetic liners	_____	_____	_____	_____	N/A
D-6e(1)(a)	Synthetic liner compatibility data	_____	_____	_____	_____	N/A
D-6e(1)(b)	Synthetic liner strength	_____	_____	_____	_____	N/A
D-6e(1)(c)	Synthetic liner bedding	_____	_____	_____	_____	N/A
D-6e(2)	Soil liners	_____	_____	_____	_____	N/A
D-6e(2)(a)	Material testing data	_____	_____	_____	_____	N/A
D-6e(2)(b)	Soil liner compatibility data	_____	_____	_____	_____	N/A
D-6e(2)(c)	Soil liner strength	_____	_____	_____	_____	N/A
D-6f	Liner system, leachate collection/detection systems	_____	_____	_____	_____	N/A
D-6f(1)	System operation and design	_____	_____	_____	_____	N/A
D-6f(2)	Drainage material	_____	_____	_____	_____	N/A
D-6f(3)	Grading and drainage	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
D-6f(4)	Maximum leachate head	_____	_____	_____	_____	N/A
D-6f(5)	System compatibility	_____	_____	_____	_____	N/A
D-6f(6)	System strength	_____	_____	_____	_____	N/A
D-6f(6)(a)	Stability of drainage layers	_____	_____	_____	_____	N/A
D-6f(6)(b)	Strength of piping	_____	_____	_____	_____	N/A
D-6f(7)	Prevention of clogging	_____	_____	_____	_____	N/A
D-6f(8)	Liquid removal	_____	_____	_____	_____	N/A
D-6f(9)	Location relative to water table	_____	_____	_____	_____	N/A
D-6g	Liner system, construction and maintenance	_____	_____	_____	_____	N/A
D-6g(1)	Material specifications	_____	_____	_____	_____	N/A
D-6g(1)(a)	Synthetic liners	_____	_____	_____	_____	N/A
D-6g(1)(b)	Soil liners	_____	_____	_____	_____	N/A
D-6g(1)(c)	Leachate collection/ detection systems	_____	_____	_____	_____	N/A
D-6g(2)	Construction specifications	_____	_____	_____	_____	N/A
D-6g(2)(a)	Liner system foundation	_____	_____	_____	_____	N/A
D-6g(2)(b)	Soil liner	_____	_____	_____	_____	N/A
D-6g(2)(c)	Synthetic liners	_____	_____	_____	_____	N/A
D-6g(2)(d)	Leachate collection/ detection systems	_____	_____	_____	_____	N/A
D-6g(3)	Construction quality assurance program	_____	_____	_____	_____	N/A
D-6g(4)	Maintenance procedures for leachate collection/ detection system	_____	_____	_____	_____	N/A
D-6g(5)	Liner repairs during operations	_____	_____	_____	_____	N/A
D-6h	Action leakage rate	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
D-6h(1)	Determination of action leakage rate	_____	_____	_____	_____	N/A
D-6h(2)	Monitoring of leakage	_____	_____	_____	_____	N/A
D-6i	Leakage response action plan	_____	_____	_____	_____	N/A
D-6i(1)	Response actions	_____	_____	_____	_____	N/A
D-6i(2)	Leak and/or remedial determinations	_____	_____	_____	_____	N/A
D-6i(3)	Notifications	_____	_____	_____	_____	N/A
D-6j	Run-on and run-off control systems	_____	_____	_____	_____	N/A
D-6j(1)	Run-on control system	_____	_____	_____	_____	N/A
D-6j(1)(a)	Design and performance	_____	_____	_____	_____	N/A
D-6j(1)(b)	Calculation of peak flow	_____	_____	_____	_____	N/A
D-6j(2)	Run-off control system	_____	_____	_____	_____	N/A
D-6j(2)(a)	Design and performance	_____	_____	_____	_____	N/A
D-6j(2)(b)	Calculation of peak flow	_____	_____	_____	_____	N/A
D-6j(3)	Management of collection and holding units	_____	_____	_____	_____	N/A
D-6j(4)	Construction	_____	_____	_____	_____	N/A
D-6j(5)	Maintenance	_____	_____	_____	_____	N/A
D-6k	Control of wind dispersal	_____	_____	_____	_____	N/A
D-6l	Liquids in landfills	_____	_____	_____	_____	N/A
D-6l(1)	Bulk or noncontainerized free liquids	_____	_____	_____	_____	N/A
D-6l(2)	Containers holding free liquids	_____	_____	_____	_____	N/A
D-6l(3)	Restriction to small containers	_____	_____	_____	_____	N/A
D-6l(4)	Nonstorage containers	_____	_____	_____	_____	N/A
D-6l(5)	Lab packs	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
D-6l(5)(a)	Inside containers	_____	_____	_____	_____	N/A
D-6l(5)(b)	Overpack	_____	_____	_____	_____	N/A
D-6l(5)(c)	Sorbent material	_____	_____	_____	_____	N/A
D-6l(5)(d)	Incompatible wastes	_____	_____	_____	_____	N/A
D-6l(5)(e)	Reactive wastes	_____	_____	_____	_____	N/A
D-6m	Containerized wastes	_____	_____	_____	_____	N/A
D-6n	Special waste management plan for landfills containing wastes F020, F021, F022, F023, F026 and F027	_____	_____	_____	_____	N/A
D-6n(1)	Wastes description	_____	_____	_____	_____	N/A
D-6n(2)	Soil description	_____	_____	_____	_____	N/A
D-6n(3)	Mobilizing properties	_____	_____	_____	_____	N/A
D-7	Land treatment	_____	_____	_____	_____	N/A
D-7a	Treatment demonstration	_____	_____	_____	_____	N/A
D-7a(1)	Demonstration wastes	_____	_____	_____	_____	N/A
D-7a(2)	Demonstration data sources	_____	_____	_____	_____	N/A
D-7a(2)(a)	Existing literature	_____	_____	_____	_____	N/A
D-7a(2)(b)	Operating data	_____	_____	_____	_____	N/A
D-7a(3)	Laboratory/field testing programs	_____	_____	_____	_____	N/A
D-7a(3)(a)	Toxicity testing	_____	_____	_____	_____	N/A
D-7a(3)(b)	Field plot testing	_____	_____	_____	_____	N/A
D-7a(3)(c)	Laboratory testing	_____	_____	_____	_____	N/A
D-7b	Land treatment program	_____	_____	_____	_____	N/A
D-7b(1)	List of wastes	_____	_____	_____	_____	N/A
D-7b(2)	Operating procedures	_____	_____	_____	_____	N/A
D-7b(2)(a)	Waste application rates	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
D-7b(2)(b)	Waste application methods	_____	_____	_____	_____	N/A
D-7b(2)(c)	Control of soil pH	_____	_____	_____	_____	N/A
D-7b(2)(d)	Enhancement of microbial or chemical reactions	_____	_____	_____	_____	N/A
D-7b(2)(e)	Control of soil moisture	_____	_____	_____	_____	N/A
D-7c	Unsaturated zone monitoring plan	_____	_____	_____	_____	N/A
D-7c(1)	Soil-pore liquid monitoring	_____	_____	_____	_____	N/A
D-7c(1)(a)	Sampling location	_____	_____	_____	_____	N/A
D-7c(1)(b)	Sampling frequency	_____	_____	_____	_____	N/A
D-7c(1)(c)	Sampling equipment	_____	_____	_____	_____	N/A
D-7c(1)(d)	Sampling equipment installation	_____	_____	_____	_____	N/A
D-7c(1)(e)	Sampling procedures	_____	_____	_____	_____	N/A
D-7c(1)(f)	Analytical procedures	_____	_____	_____	_____	N/A
D-7c(1)(g)	Chain-of-custody	_____	_____	_____	_____	N/A
D-7c(1)(h)	Background values	_____	_____	_____	_____	N/A
D-7c(1)(i)	Statistical methods	_____	_____	_____	_____	N/A
D-7c(1)(j)	Justification of principal hazardous constituents	_____	_____	_____	_____	N/A
D-7c(2)	Soil core monitoring	_____	_____	_____	_____	N/A
D-7c(2)(a)	Sampling location	_____	_____	_____	_____	N/A
D-7c(2)(b)	Sampling frequency	_____	_____	_____	_____	N/A
D-7c(2)(c)	Sampling equipment	_____	_____	_____	_____	N/A
D-7c(2)(d)	Sampling procedures	_____	_____	_____	_____	N/A
D-7c(2)(e)	Analytical procedures	_____	_____	_____	_____	N/A
D-7c(2)(f)	Chain-of-custody	_____	_____	_____	_____	N/A
D-7c(2)(g)	Background values	_____	_____	_____	_____	N/A
D-7c(2)(h)	Statistical methods	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
D-7c(2)(1)	Justification of principal hazardous constituents	_____	_____	_____	_____	N/A
D-7d	Treatment zone description	_____	_____	_____	_____	N/A
D-7d(1)	Horizontal and vertical dimensions	_____	_____	_____	_____	N/A
D-7d(2)	Soil survey	_____	_____	_____	_____	N/A
D-7d(3)	Soil series descriptions	_____	_____	_____	_____	N/A
D-7d(4)	Soil sampling data	_____	_____	_____	_____	N/A
D-7d(5)	Seasonal high water table	_____	_____	_____	_____	N/A
D-7e	Unit design, construction, operation, and maintenance	_____	_____	_____	_____	N/A
D-7e(1)	Run-on control	_____	_____	_____	_____	N/A
D-7e(2)	Run-off control	_____	_____	_____	_____	N/A
D-7e(3)	Minimizing hazardous constituent run-off	_____	_____	_____	_____	N/A
D-7e(4)	Management of accumulated run-on and run-off	_____	_____	_____	_____	N/A
D-7e(5)	Control of wind dispersal	_____	_____	_____	_____	N/A
D-7f	Food chain crops	_____	_____	_____	_____	N/A
D-7f(1)	Food chain crop demonstration	_____	_____	_____	_____	N/A
D-7f(1)(a)	Demonstration basis	_____	_____	_____	_____	N/A
D-7f(1)(b)	Test procedures	_____	_____	_____	_____	N/A
D-7f(2)	Cadmium-bearing wastes	_____	_____	_____	_____	N/A
D-7f(2)(a)	Crops for human consumption	_____	_____	_____	_____	N/A
D-7f(2)(b)	Animal feed	_____	_____	_____	_____	N/A
D-7g	Special Waste management plan for land treatment units containing wastes F020, F021, F022, F023, F026, and F027	_____	_____	_____	_____	N/A
D-7g(1)	Waste description	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
D-7g(2)	Soil description	_____	_____	_____	_____	N/A
D-7g(3)	Mobilizing properties	_____	_____	_____	_____	N/A
D-7g(4)	Additional management techniques	_____	_____	_____	_____	N/A
D-7h	Incompatible wastes	_____	_____	_____	_____	N/A
D-8	Miscellaneous units	_____	_____	_____	_____	N/A
D-8a	Description of miscellaneous units	_____	_____	_____	_____	N/A
D-8b	Waste characterization	_____	_____	_____	_____	N/A
D-8c	Treatment effectiveness	_____	_____	_____	_____	N/A
D-8d	Environmental performance standards for miscellaneous units	_____	_____	_____	_____	N/A
D-8d(1)	Protection of groundwater and subsurface environment	_____	_____	_____	_____	N/A
D-8d(1)(a)	Environmental assessment	_____	_____	_____	_____	N/A
D-8d(1)(b)	Performance standards	_____	_____	_____	_____	N/A
D-8d(2)	Protection of surface water, wetlands, and soil surface	_____	_____	_____	_____	N/A
D-8d(2)(a)	Environmental assessment	_____	_____	_____	_____	N/A
D-8d(2)(b)	Performance standards	_____	_____	_____	_____	N/A
D-8d(3)	Protection of the atmosphere	_____	_____	_____	_____	N/A
D-8d(3)(a)	Environmental assessment	_____	_____	_____	_____	N/A
D-8d(3)(b)	Performance standards	_____	_____	_____	_____	N/A
D-8e	Monitoring, analysis inspection, response, reporting, and corrective action	_____	_____	_____	_____	N/A
D-8e(1)	Elements of a monitoring program	_____	_____	_____	_____	N/A
D-8e(2)	Air monitoring alternatives	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
D-9	Boilers and Industrial Furnaces (BIFs)	_____	_____	_____	_____	N/A
D-9a	Waivers/exemptions	_____	_____	_____	_____	N/A
D-9a(1)	Waiver of DRE trial burn for boilers	_____	_____	_____	_____	N/A
D-9a(2)	Low risk waste exemption	_____	_____	_____	_____	N/A
D-9a(3)	Waiver of particulate matter standard	_____	_____	_____	_____	N/A
D-9a(4)	Waiver of trial burn for metals	_____	_____	_____	_____	N/A
D-9a(5)	Waiver of trial burn for HCl/Cl ₂	_____	_____	_____	_____	N/A
D-9b	Pretrial burn requirements for new BIFs	_____	_____	_____	_____	N/A
D-9b(1)	Pretrial burn requirements for new BIFs - organic emission standards	_____	_____	_____	_____	N/A
D-9b(2)	Pretrial burn requirements for new BIFs - PM emissions standards	_____	_____	_____	_____	N/A
D-9b(3)	Pretrial burn requirements for new BIFs - metals emissions standards	_____	_____	_____	_____	N/A
D-9b(4)	Pretrial burn requirements for new BIFs - alternative metals approach	_____	_____	_____	_____	N/A
D-9b(5)	Pretrial burn requirements for new BIFs - hydrogen chloride/chlorine emissions standards	_____	_____	_____	_____	N/A
D-9b(6)	Pretrial burn requirements for new BIFs - fugitive emissions	_____	_____	_____	_____	N/A
D-9b(7)	Pretrial burn requirements for new BIFs - automatic waste feed cutoff	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
D-9b(8)	Pretrial burn requirements for new BIFs - monitoring requirements	_____	_____	_____	_____	N/A
D-9c	Trial burn plan requirements for all BIFs	_____	_____	_____	_____	N/A
D-9d	Trial burn results	_____	_____	_____	_____	N/A
D-9e	Post-trial burn requirements for new BIFs	_____	_____	_____	_____	N/A
D-9f	Data in lieu of trial burn	_____	_____	_____	_____	N/A
D-9g	Alternative HC limit for industrial furnaces with organic matter in raw materials	_____	_____	_____	_____	N/A
D-9h	Alternative metals implementation approach	_____	_____	_____	_____	N/A
D-9i	Monitoring requirements	_____	_____	_____	_____	N/A
D-9j	Automatic waste feed cutoff system	_____	_____	_____	_____	N/A
D-9k	Direct transfer standards	_____	_____	_____	_____	N/A
D-9k(1)	Direct transfer standards - containment system	_____	_____	_____	_____	N/A
D-9k(2)	Direct transfer standards - condition of containers	_____	_____	_____	_____	N/A
D-9k(3)	Direct transfer standards - compatibility of waste with container	_____	_____	_____	_____	N/A
D-9k(4)	Direct transfer standards - management of containers	_____	_____	_____	_____	N/A
D-9k(5)	Direct transfer standards - special requirements of ignitable or reactive waste	_____	_____	_____	_____	N/A
D-9k(6)	Direct transfer standards - special requirements of incompatible wastes	_____	_____	_____	_____	N/A
D-9k(7)	Direct transfer standards - closure	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
D-9k(8)	Direct transfer standards - secondary containment requirements	_____	_____	_____	_____	N/A
D-9l	Bevill residues	_____	_____	_____	_____	N/A
D-10	Containment buildings	_____	_____	_____	_____	N/A
D-10a	Containment building description	_____	_____	_____	_____	N/A
D-10a(1)	Construction	_____	_____	_____	_____	N/A
D-10a(2)	Strength requirements	_____	_____	_____	_____	N/A
D-10a(3)	Design requirements for units not managing liquids	_____	_____	_____	_____	N/A
D-10a(3)(a)	Primary barrier	_____	_____	_____	_____	N/A
D-10a(4)	Design requirements for units managing liquids	_____	_____	_____	_____	N/A
D-10a(4)(a)	Primary barrier	_____	_____	_____	_____	N/A
D-10a(4)(b)	Liquid collection system	_____	_____	_____	_____	N/A
D-10a(4)(c)	Secondary containment system	_____	_____	_____	_____	N/A
D-10a(4)(c)(i)	Leak detection system	_____	_____	_____	_____	N/A
D-10a(4)(c)(ii)	Secondary barrier	_____	_____	_____	_____	N/A
D-10a(4)(d)	Temporary variance from secondary containment requirements	_____	_____	_____	_____	N/A
D-10a(4)(e)	Waiver of secondary containment requirements	_____	_____	_____	_____	N/A
D-10a(5)	Design of units managing both liquids and non-liquids in the same unit	_____	_____	_____	_____	N/A
D-10a(6)	Compatibility of structure with wastes	_____	_____	_____	_____	N/A
D-10a(7)	Fugitive dust emissions	_____	_____	_____	_____	N/A
D-10a(8)	Structural integrity requirements	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
D-10a(9)	Certification of design	_____	_____	_____	_____	N/A
D-10b	Containment building operations	_____	_____	_____	_____	N/A
D-10b(1)	Primary barrier integrity	_____	_____	_____	_____	N/A
D-10b(2)	Volume of waste	_____	_____	_____	_____	N/A
D-10b(3)	Tracking of waste out of unit	_____	_____	_____	_____	N/A
D-10b(4)	Liquids removal	_____	_____	_____	_____	N/A
D-10b(5)	Management of incompatible wastes	_____	_____	_____	_____	N/A
D-10b(6)	Management of liquids and non-liquids in the same unit	_____	_____	_____	_____	N/A
D-10b(7)	Fugitive dust emissions	_____	_____	_____	_____	N/A
D-10b(8)	Treatment of wastes	_____	_____	_____	_____	N/A
D-10b(9)	Equipment decontamination	_____	_____	_____	_____	N/A
D-10c	Containment buildings as tank secondary containment	_____	_____	_____	_____	N/A
E. GROUNDWATER MONITORING						
E-1	Exemption from groundwater protection requirements	_____	_____	_____	_____	N/A
E-1a	Waste piles	_____	_____	_____	_____	N/A
E-1b	Landfill	_____	_____	_____	_____	N/A
E-1c	No migration	_____	_____	_____	_____	N/A
E-2	Interim status groundwater monitoring data	_____	_____	_____	_____	N/A
E-2a	Description of wells	_____	_____	_____	_____	N/A
E-2b	Description of sampling/ analysis procedures	_____	_____	_____	_____	N/A
E-2c	Monitoring data	_____	_____	_____	_____	N/A
E-2d	Statistical procedures	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
E-2e	Groundwater assessment plan	_____	_____	_____	_____	N/A
E-3	General hydrogeologic information	_____	_____	_____	_____	N/A
E-4	Topographic map requirements	_____	_____	_____	_____	N/A
E-5	Contaminant plume description	_____	_____	_____	_____	N/A
E-6	General monitoring program requirements	_____	_____	_____	_____	N/A
E-6a	Description of wells	_____	_____	_____	_____	N/A
E-6b	Description of sampling/ analysis procedures	_____	_____	_____	_____	N/A
E-6c	Procedures for establishing background quality	_____	_____	_____	_____	N/A
E-6d	Statistical procedures	_____	_____	_____	_____	N/A
E-6d(1)	Parametric analysis of variance (ANOVA)	_____	_____	_____	_____	N/A
E-6d(2)	Non-parametric ANOVA (based on ranks)	_____	_____	_____	_____	N/A
E-6d(3)	Tolerance or prediction interval procedure	_____	_____	_____	_____	N/A
E-6d(4)	Control chart approach	_____	_____	_____	_____	N/A
E-6d(5)	Alternative approach	_____	_____	_____	_____	N/A
E-7	Detection monitoring program	_____	_____	_____	_____	N/A
E-7a	Indicator parameters, waste constituents, reaction products to be monitored	_____	_____	_____	_____	N/A
E-7b	Groundwater monitoring system	_____	_____	_____	_____	N/A
E-7c	Background groundwater concentration values for proposed parameters	_____	_____	_____	_____	N/A
E-7d	Proposed sampling and analysis procedures	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
E-7e	Statistically significant increase in any constituent or parameter identified at any compliance point monitoring well	_____	_____	_____	_____	N/A
E-8	Compliance monitoring program	_____	_____	_____	_____	N/A
E-8a	Description of the monitoring program	_____	_____	_____	_____	N/A
E-8a(1)	Waste description	_____	_____	_____	_____	N/A
E-8a(2)	Characterization of contaminated groundwater	_____	_____	_____	_____	N/A
E-8a(3)	Hazardous constituents to be monitored in compliance program	_____	_____	_____	_____	N/A
E-8a(4)	Concentration limits	_____	_____	_____	_____	N/A
E-8a(5)	Alternate concentration limits	_____	_____	_____	_____	N/A
E-8a(5)(i)	Adverse effects on groundwater quality	_____	_____	_____	_____	N/A
E-8a(5)(ii)	Potential adverse effects	_____	_____	_____	_____	N/A
E-8a(6)	Engineering report describing groundwater monitoring system	_____	_____	_____	_____	N/A
E-8a(7)	Proposed sampling and statistical analysis procedures for groundwater data	_____	_____	_____	_____	N/A
E-8a(8)	Groundwater protection standard exceeded at compliance point monitoring well	_____	_____	_____	_____	N/A
E-9	Corrective action program	_____	_____	_____	_____	N/A
E-9a	Characterization of contaminated groundwater	_____	_____	_____	_____	N/A
E-9b	Concentration limits	_____	_____	_____	_____	N/A
E-9c	Alternate concentration limits	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
E-9c(1)	Adverse effects on groundwater quality	_____	_____	_____	_____	N/A
E-9c(2)	Potential adverse effects	_____	_____	_____	_____	N/A
E-9d	Corrective action plan	_____	_____	_____	_____	N/A
E-9d(1)	Location	_____	_____	_____	_____	N/A
E-9d(2)	Construction detail	_____	_____	_____	_____	N/A
E-9d(3)	Plans for removing wastes	_____	_____	_____	_____	N/A
E-9d(4)	Treatment technologies	_____	_____	_____	_____	N/A
E-9d(5)	Effectiveness of correction program	_____	_____	_____	_____	N/A
E-9d(6)	Reinjection system	_____	_____	_____	_____	N/A
E-9d(7)	Additional hydrogeologic data	_____	_____	_____	_____	N/A
E-9d(8)	Operation and maintenance	_____	_____	_____	_____	N/A
E-9d(9)	Closure and post-closure plans	_____	_____	_____	_____	N/A
E-9e	Groundwater monitoring program	_____	_____	_____	_____	N/A
E-9e(1)	Description of monitoring system	_____	_____	_____	_____	N/A
E-9e(2)	Description of sampling and analysis procedures	_____	_____	_____	_____	N/A
E-9e(3)	Monitoring data and statistical analysis procedures	_____	_____	_____	_____	N/A
E-9e(4)	Reporting requirements	_____	_____	_____	_____	N/A
F. PROCEDURES TO PREVENT HAZARDS						
F-1	Security	_____	_____	_____	_____	Section 5.1
F-1a	Security procedures and equipment	_____	_____	_____	_____	Section 5.1
F-1a(1)	24-hour surveillance system	_____	_____	_____	_____	Section 5.1(a)
F-1a(2)(a)	Barrier	_____	_____	_____	_____	Section 5.1(b)
F-1a(2)(b)	Means to control entry	_____	_____	_____	_____	Section 5.1(b)

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
F-1a(3)	Warning signs	_____	_____	_____	_____	Section 5.1(c)
F-1b	Waiver	_____	_____	_____	_____	N/A
F-1b(1)	Injury to intruder	_____	_____	_____	_____	N/A
F-1b(2)	Violation caused by intruder	_____	_____	_____	_____	N/A
F-2	Inspection schedule	_____	_____	_____	_____	Section 5.2
F-2a	General inspection requirements	_____	_____	_____	_____	Section 5.2(a), Table 5-1
F-2a(1)	Types of problems	_____	_____	_____	_____	Section 5.2(a), Table 5-2
F-2a(2)	Frequency of inspections	_____	_____	_____	_____	Section 5.2(a), Table 5-1
F-2b(1)	Container inspection	_____	_____	_____	_____	Section 5.2(b)
F-2b(2)	Tank system inspection	_____	_____	_____	_____	N/A
F-2b(2)(a)	Tank system external corrosion and releases	_____	_____	_____	_____	N/A
F-2b(2)(b)	Tank system construction materials and surrounding area	_____	_____	_____	_____	N/A
F-2b(2)(c)	Tank system overfilling control equipment	_____	_____	_____	_____	N/A
F-2b(2)(d)	Tank system monitoring and leak detection equipment	_____	_____	_____	_____	N/A
F-2b(2)(e)	Tank system cathodic protection	_____	_____	_____	_____	N/A
F-2b(3)	Waste pile inspection	_____	_____	_____	_____	N/A
F-2b(3)(a)	Run-on and run-off control system	_____	_____	_____	_____	N/A
F-2b(3)(b)	Wind dispersal system	_____	_____	_____	_____	N/A
F-2b(3)(c)	Leachate collection and removal system	_____	_____	_____	_____	N/A
F-2b(4)	Surface impoundment inspection	_____	_____	_____	_____	N/A
F-2b(4)(a)	Condition assessment	_____	_____	_____	_____	N/A
F-2b(4)(a)(1)	Overtopping control system	_____	_____	_____	_____	N/A
F-2b(4)(a)(2)	Impoundment contents	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
F-2b(4)(a)(3)	Dikes and containment devices	_____	_____	_____	_____	N/A
F-2b(4)(b)	Structural integrity	_____	_____	_____	_____	N/A
F-2b(4)(c)	Leak detection system	_____	_____	_____	_____	N/A
F-2b(5)(a)	Incinerator and associated equipment	_____	_____	_____	_____	N/A
F-2b(5)(b)	Incinerator waste feed cut-off system and associated alarms	_____	_____	_____	_____	N/A
F-2b(6)	Landfill inspection	_____	_____	_____	_____	N/A
F-2b(6)(a)	Run-on and run-off control system	_____	_____	_____	_____	N/A
F-2b(6)(b)	Wind dispersal control system	_____	_____	_____	_____	N/A
F-2b(6)(c)	Leachate collection and removal system	_____	_____	_____	_____	N/A
F-2b(7)	Land treatment facility inspection	_____	_____	_____	_____	N/A
F-2b(7)(a)	Run-on and run-off control system	_____	_____	_____	_____	N/A
F-2b(7)(b)	Wind dispersal control system	_____	_____	_____	_____	N/A
F-2b(8)	Miscellaneous unit inspections	_____	_____	_____	_____	N/A
F-2b(9)	Boilers and industrial furnace inspections	_____	_____	_____	_____	N/A
F-2b(10)	Containment building inspections	_____	_____	_____	_____	N/A
F-3	Waiver or documentation of preparedness and prevention requirements	_____	_____	_____	_____	Section 5.3
F-3a	Equipment requirements	_____	_____	_____	_____	Section 5.3(a)
F-3a(1)	Internal communications	_____	_____	_____	_____	Section 5.3(a)(1)
F-3a(2)	External communications	_____	_____	_____	_____	Section 5.3(a)(2)
F-3a(3)	Emergency equipment	_____	_____	_____	_____	Section 5.3(a)(3)
F-3a(4)	Water for fire control	_____	_____	_____	_____	Section 5.3(a)(4)

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
F-3b	Aisle space requirement	_____	_____	_____	_____	Section 5.3(b)
F-4	Preventive procedures, structures, and equipment	_____	_____	_____	_____	Section 5.4
F-4a	Unloading operations	_____	_____	_____	_____	Section 5.4(a)
F-4b	Run-off	_____	_____	_____	_____	Section 5.4(b)
F-4c	Water supplies	_____	_____	_____	_____	Section 5.4(c)
F-4d	Equipment and power failure	_____	_____	_____	_____	Section 5.4(d)
F-4e	Personnel protective equipment	_____	_____	_____	_____	Section 5.4(e)
F-5	Prevention of reaction of ignitable, reactive, and incompatible wastes	_____	_____	_____	_____	Section 5.5
F-5a	Precautions to prevent ignition or reaction of ignitable or reactive wastes	_____	_____	_____	_____	Section 5.5(a)
F-5b	General precautions for handling ignitable or reactive waste and mixing of incompatible waste	_____	_____	_____	_____	Section 5.5(b)
F-5c	Management of ignitable or reactive wastes in containers	_____	_____	_____	_____	Section 5.5(a), (b), (c), and (d)
F-5d	Management of incompatible wastes in containers	_____	_____	_____	_____	Sections 5.5(c) and (d)
F-5e	Management of ignitable or reactive wastes in tank systems	_____	_____	_____	_____	N/A
F-5f	Management of incompatible wastes in tanks systems	_____	_____	_____	_____	N/A
F-5g	Management of ignitable or reactive wastes placed in waste piles	_____	_____	_____	_____	N/A
F-5h	Management of incompatible wastes placed in waste piles	_____	_____	_____	_____	N/A
F-5i	Management of ignitable or reactive wastes placed in surface impoundments	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
F-5j	Management of incompatible wastes placed in surface impoundments	_____	_____	_____	_____	N/A
F-5k	Management of ignitable or reactive wastes placed in landfills	_____	_____	_____	_____	N/A
F-5l	Management of incompatible wastes placed in landfills	_____	_____	_____	_____	N/A
F-5m	Management of ignitable or reactive wastes placed in land treatment units	_____	_____	_____	_____	N/A
F-5n	Management of incompatible wastes placed in land treatment units	_____	_____	_____	_____	N/A
F-5o	Management of incompatible wastes placed in containment building units	_____	_____	_____	_____	N/A
G. CONTINGENCY PLAN						
G-1	General information	_____	_____	_____	_____	Section 6.1
G-2	Emergency coordinators	_____	_____	_____	_____	Section 6.2
G-3	Implementation	_____	_____	_____	_____	Section 6.3
G-4	Emergency actions	_____	_____	_____	_____	Section 6.4
G-4a	Notification	_____	_____	_____	_____	Section 6.4a
G-4b	Identification of hazardous materials	_____	_____	_____	_____	Section 6.4b
G-4c	Assessment	_____	_____	_____	_____	Section 6.4c
G-4d	Control procedures	_____	_____	_____	_____	Section 6.4d
G-4e	Prevention of recurrence or spread of fires, explosions, or releases	_____	_____	_____	_____	Section 6.4e
G-4f	Storage and treatment of released material	_____	_____	_____	_____	Section 6.4f
G-4g	Incompatible waste	_____	_____	_____	_____	Section 6.4g

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
G-4h	Post-emergency equipment maintenance	_____	_____	_____	_____	Section 6.4h
G-4i	Container spills and leakage	_____	_____	_____	_____	Section 6.4i
G-4j	Tank spills and leakage	_____	_____	_____	_____	N/A
G-4j(1)	Stopping waste addition	_____	_____	_____	_____	N/A
G-4j(2)	Removing waste	_____	_____	_____	_____	N/A
G-4j(3)	Containment of visible releases	_____	_____	_____	_____	N/A
G-4j(4)	Notifications, reports	_____	_____	_____	_____	N/A
G-4j(5)	Provision of secondary containment, repair or closure	_____	_____	_____	_____	N/A
G-4k	Surface impoundments spills and leakage	_____	_____	_____	_____	N/A
G-4k(1)	Emergency repairs	_____	_____	_____	_____	N/A
G-4k(1)(a)	Stopping waste addition	_____	_____	_____	_____	N/A
G-4k(1)(b)	Containing leaks	_____	_____	_____	_____	N/A
G-4k(1)(c)	Stopping leaks	_____	_____	_____	_____	N/A
G-4k(1)(d)	Preventing catastrophic failure	_____	_____	_____	_____	N/A
G-4k(1)(e)	Emptying the impoundment	_____	_____	_____	_____	N/A
G-4k(2)	Certification	_____	_____	_____	_____	N/A
G-4k(3)	Repairs as a result of sudden drop	_____	_____	_____	_____	N/A
G-4k(3)(a)	Existing portions of surface impoundment	_____	_____	_____	_____	N/A
G-4k(3)(b)	Other portions of surface impoundment	_____	_____	_____	_____	N/A
G-4l	Containment building leaks	_____	_____	_____	_____	N/A
G-4l(1)	Repair of containment building	_____	_____	_____	_____	N/A
G-4l(2)	Certification following repair	_____	_____	_____	_____	N/A
G-5	Emergency equipment	_____	_____	_____	_____	Section 6.5

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
G-6	Coordination agreements	_____	_____	_____	_____	Section 6.6
G-7	Evacuation plan	_____	_____	_____	_____	Section 6.7
G-8	Required reports	_____	_____	_____	_____	Section 6.8
H. PERSONNEL TRAINING						
H-1	Outline of the training program	_____	_____	_____	_____	Section 7.1 and 7.2
H-1a	Job title/job description	_____	_____	_____	_____	Section 7.1a
H-1b	Training content, frequency, and techniques	_____	_____	_____	_____	Section 7.1b(1), (2), (3)
H-1c	Training director	_____	_____	_____	_____	Section 7.1c
H-1d	Relevance of training to job position	_____	_____	_____	_____	Section 7.1d
H-1e	Training for emergency response	_____	_____	_____	_____	Section 7.1e and 7.2
H-2	Implementation of training program	_____	_____	_____	_____	Section 7.1f and 7.2
I. CLOSURE PLANS, POST-CLOSURE PLANS AND FINANCIAL REQUIREMENTS						
I-1	Closure plans	_____	_____	_____	_____	Section 8
I-1a	Closure performance standard	_____	_____	_____	_____	Section 8.1a
I-1b	Partial closure and final closure activities	_____	_____	_____	_____	Section 8.1b
I-1c	Maximum waste inventory	_____	_____	_____	_____	Section 8.1c
I-1d	Schedule for closure	_____	_____	_____	_____	Section 8.1e
I-1d(1)	Time allowed for closure	_____	_____	_____	_____	Section 8.1e
I-1d(1)(a)	Extension for closure time	_____	_____	_____	_____	N/A
I-1e	Closure procedures	_____	_____	_____	_____	Sections 8.1d(1), (2), (3)
I-1e(1)	Inventory removal	_____	_____	_____	_____	Section 8.1d(1)

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
1-1e(2)	Disposal or decontamination of equipment, structures and soils	_____	_____	_____	_____	Sections 8.1d(2) and (3)
1-1e(3)	Closure of disposal units/ contingent closures	_____	_____	_____	_____	N/A
1-1e(3)(a)	Disposal impoundments	_____	_____	_____	_____	N/A
1-1e(3)(a)(i)	Elimination of liquids	_____	_____	_____	_____	N/A
1-1e(3)(a)(ii)	Waste stabilization	_____	_____	_____	_____	N/A
1-1e(3)(b)	Cover design	_____	_____	_____	_____	N/A
1-1e(3)(c)	Minimization of liquid migration	_____	_____	_____	_____	N/A
1-1e(3)(d)	Maintenance needs	_____	_____	_____	_____	N/A
1-1e(3)(e)	Drainage and erosion	_____	_____	_____	_____	N/A
1-1e(3)(f)	Settlement and subsidence	_____	_____	_____	_____	N/A
1-1e(3)(g)	Cover permeability	_____	_____	_____	_____	N/A
1-1e(3)(h)	Freeze/thaw effects	_____	_____	_____	_____	N/A
1-1e(4)	Closure of containers	_____	_____	_____	_____	N/A
1-1e(5)	Closure of tanks	_____	_____	_____	_____	N/A
1-1e(6)	Closure of waste piles	_____	_____	_____	_____	N/A
1-1e(7)	Closure of surface impoundments	_____	_____	_____	_____	N/A
1-1e(8)	Closure of incinerators	_____	_____	_____	_____	N/A
1-1e(9)	Closure of landfills	_____	_____	_____	_____	N/A
1-1e(10)	Closure of land treatment facilities	_____	_____	_____	_____	N/A
1-1e(10)(a)	Continuance of treatment	_____	_____	_____	_____	N/A
1-1e(10)(b)	Vegetative cover	_____	_____	_____	_____	N/A
1-1e(11)	Closure of miscellaneous units	_____	_____	_____	_____	N/A
1-1e(12)	Closure of boilers and industrial furnaces (BIFs)	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
G-6	Coordination agreements	_____	_____	_____	_____	Section 6.6
G-7	Evacuation plan	_____	_____	_____	_____	Section 6.7
G-8	Required reports	_____	_____	_____	_____	Section 6.8
H. PERSONNEL TRAINING						
H-1	Outline of the training program	_____	_____	_____	_____	Section 7.1 and 7.2
H-1a	Job title/job description	_____	_____	_____	_____	Section 7.1a
H-1b	Training content, frequency, and techniques	_____	_____	_____	_____	Section 7.1b(1), (2), (3)
H-1c	Training director	_____	_____	_____	_____	Section 7.1c
H-1d	Relevance of training to job position	_____	_____	_____	_____	Section 7.1d
H-1e	Training for emergency response	_____	_____	_____	_____	Section 7.1e and 7.2
H-2	Implementation of training program	_____	_____	_____	_____	Section 7.1f and 7.2
I. CLOSURE PLANS, POST-CLOSURE PLANS AND FINANCIAL REQUIREMENTS						
I-1	Closure plans	_____	_____	_____	_____	Section 8
I-1a	Closure performance standard	_____	_____	_____	_____	Section 8.1a
I-1b	Partial closure and final closure activities	_____	_____	_____	_____	Section 8.1b
I-1c	Maximum waste inventory	_____	_____	_____	_____	Section 8.1c
I-1d	Schedule for closure	_____	_____	_____	_____	Section 8.1e
I-1d(1)	Time allowed for closure	_____	_____	_____	_____	Section 8.1e
I-1d(1)(a)	Extension for closure time	_____	_____	_____	_____	N/A
I-1e	Closure procedures	_____	_____	_____	_____	Sections 8.1d(1), (2), (3)
I-1e(1)	Inventory removal	_____	_____	_____	_____	Section 8.1d(1)

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
1-1e(2)	Disposal or decontamination of equipment, structures and soils	_____	_____	_____	_____	Sections 8.1d(2) and (3)
1-1e(3)	Closure of disposal units/ contingent closures	_____	_____	_____	_____	N/A
1-1e(3)(a)	Disposal impoundments	_____	_____	_____	_____	N/A
1-1e(3)(a)(i)	Elimination of liquids	_____	_____	_____	_____	N/A
1-1e(3)(a)(ii)	Waste stabilization	_____	_____	_____	_____	N/A
1-1e(3)(b)	Cover design	_____	_____	_____	_____	N/A
1-1e(3)(c)	Minimization of liquid migration	_____	_____	_____	_____	N/A
1-1e(3)(d)	Maintenance needs	_____	_____	_____	_____	N/A
1-1e(3)(e)	Drainage and erosion	_____	_____	_____	_____	N/A
1-1e(3)(f)	Settlement and subsidence	_____	_____	_____	_____	N/A
1-1e(3)(g)	Cover permeability	_____	_____	_____	_____	N/A
1-1e(3)(h)	Freeze/thaw effects	_____	_____	_____	_____	N/A
1-1e(4)	Closure of containers	_____	_____	_____	_____	Section 8.1d(3)
1-1e(5)	Closure of tanks	_____	_____	_____	_____	N/A
1-1e(6)	Closure of waste piles	_____	_____	_____	_____	N/A
1-1e(7)	Closure of surface impoundments	_____	_____	_____	_____	N/A
1-1e(8)	Closure of incinerators	_____	_____	_____	_____	N/A
1-1e(9)	Closure of landfills	_____	_____	_____	_____	N/A
1-1e(10)	Closure of land treatment facilities	_____	_____	_____	_____	N/A
1-1e(10)(a)	Continuance of treatment	_____	_____	_____	_____	N/A
1-1e(10)(b)	Vegetative cover	_____	_____	_____	_____	N/A
1-1e(11)	Closure of miscellaneous units	_____	_____	_____	_____	N/A
1-1e(12)	Closure of boilers and industrial furnaces (BIFs)	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
1-1e(13)	Closure of containment buildings	_____	_____	_____	_____	N/A
1-2	Post-closure plan/ contingent post-closure	_____	_____	_____	_____	N/A
1-2a	Inspection plan	_____	_____	_____	_____	N/A
1-2b	Monitoring plan	_____	_____	_____	_____	N/A
1-2c	Maintenance plan	_____	_____	_____	_____	N/A
1-2d	Land treatment	_____	_____	_____	_____	N/A
1-2e	Post-closure care for miscellaneous units	_____	_____	_____	_____	N/A
1-2f	Post-closure security	_____	_____	_____	_____	N/A
1-2g	Post-closure contact	_____	_____	_____	_____	N/A
1-3	Notices required for disposal facilities	_____	_____	_____	_____	N/A
1-3a	Certification of closure	_____	_____	_____	_____	Section 8.1d(3)
1-3b	Survey plat	_____	_____	_____	_____	N/A
1-3c	Post-closure certification	_____	_____	_____	_____	N/A
1-3d	Post-closure notices	_____	_____	_____	_____	N/A
1-4	Closure cost estimate	_____	_____	_____	_____	Section 8.2a
1-5	Financial assurance mechanism for closure	_____	_____	_____	_____	Section 9
1-5a	Closure trust fund	_____	_____	_____	_____	N/A
1-5b	Surety bond	_____	_____	_____	_____	N/A
1-5b(1)	Surety bond guaranteeing payment into a closure trust fund	_____	_____	_____	_____	N/A
1-5b(2)	Surety bond guaranteeing performance of closure	_____	_____	_____	_____	N/A
1-5c	Closure letter of credit	_____	_____	_____	_____	
1-5d	Closure insurance	_____	_____	_____	_____	N/A

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
1-5e	Financial test and corporate guarantee for closure	_____	_____	_____	_____	Section 9
1-5f	Use of multiple financial mechanisms	_____	_____	_____	_____	N/A
1-5g	Use of financial mechanism for multiple facilities	_____	_____	_____	_____	N/A
1-6	Post-closure cost estimate	_____	_____	_____	_____	N/A
1-7	Financial assurance mechanism for post-closure care	_____	_____	_____	_____	N/A
1-7a	Post-closure trust fund	_____	_____	_____	_____	N/A
1-7b	Surety bond	_____	_____	_____	_____	N/A
1-7b(1)	Surety bond guaranteeing payment into a post-closure trust fund	_____	_____	_____	_____	N/A
1-7b(2)	Surety bond guaranteeing performance of post-closure care	_____	_____	_____	_____	N/A
1-7c	Post-closure letter of credit	_____	_____	_____	_____	N/A
1-7d	Post-closure insurance	_____	_____	_____	_____	N/A
1-7e	Financial test and corporate guarantee for post-closure care	_____	_____	_____	_____	N/A
1-7f	Use of multiple financial mechanisms	_____	_____	_____	_____	N/A
1-7g	Use of a financial mechanism for multiple facilities	_____	_____	_____	_____	N/A
1-8	Liability requirements	_____	_____	_____	_____	Section 9
1-8a	Coverage for sudden accidental occurrences	_____	_____	_____	_____	N/A
1-8a(1)	Endorsement of certification	_____	_____	_____	_____	N/A
1-8a(2)	Financial test or corporate guarantee for liability coverage	_____	_____	_____	_____	Section 9

COMPLETENESS/TECHNICAL EVALUATION CHECKLIST

		Complete (Y/N)	Technically Adequate (Y/N)	See Attached Comment	See Attached Exhibit	Location of Information
I-8a(3)	Use of multiple insurance mechanisms	_____	_____	_____	_____	N/A
I-8b	Coverage for nonsudden accidental occurrences	_____	_____	_____	_____	N/A
I-8b(1)	Endorsement or certification	_____	_____	_____	_____	N/A
I-8b(2)	Financial test or corporate guarantee for liability coverage	_____	_____	_____	_____	N/A
I-8b(3)	Use of multiple insurance mechanisms	_____	_____	_____	_____	N/A
I-8c	Request for variance	_____	_____	_____	_____	N/A
I-9	Use of state-required mechanisms	_____	_____	_____	_____	N/A
I-9a	Use of state-required mechanisms	_____	_____	_____	_____	N/A
I-9b	State assumption of responsibility	_____	_____	_____	_____	N/A
J. CORRECTIVE ACTION FOR SOLID WASTE MANAGEMENT UNITS						
J-1	Solid waste management units	_____	_____	_____	_____	Section 10.1
J-1a	Characterize the solid waste management unit	_____	_____	_____	_____	Section 10.1a
J-1b	No solid waste management units	_____	_____	_____	_____	N/A
J-2	Releases	_____	_____	_____	_____	Section 10.2
J-2a	Characterize releases	_____	_____	_____	_____	Section 10.2
J-2b	No releases	_____	_____	_____	_____	Section 10.2
K. OTHER FEDERAL LAWS						
		_____	_____	_____	_____	Section 11
L. PART B CERTIFICATION						
		_____	_____	_____	_____	Section 1

SECTION 1
Certifications

Certification for the 10/28/96 Revisions

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

W. Michael Weaber

W. Michael Weaber
Vice President and
General Site Manager
Bayer Corporation
Miles Avenue Site

Date: October 28, 1996

SECTION 2
Facility Description

2. FACILITY DESCRIPTION

2.1 General Description of Facility

Bayer Corporation is a research based company with major businesses in health care, chemicals and imaging technologies with facilities engaged in production, research, and development throughout the country. The largest Bayer manufacturing facility in Indiana is located at 1884 Miles Avenue in Elkhart, Indiana. The corporate headquarters for Bayer Corporation are in Pittsburgh, Pennsylvania. At the Elkhart location, the principle products are vitamins, effervescent tablets, antiseptics, and citric acid. Research and development is also carried out in medical diagnostic applications.

As a result of these manufacturing and R&D activities, Bayer generates small amounts of hazardous wastes. These wastes consist of solvents and miscellaneous laboratory chemicals. The wastes are removed from the laboratories and production operations on a routine basis and are stored in a completely enclosed building awaiting shipment to a permitted off site disposal facility.

This building, known as Building 35, is the facility for which this permit application renewal is being submitted. It was constructed in 1985 to house wastes generated from the Bayer operations at Miles Avenue as well as wastes generated by other Bayer locations in Northern Indiana. These other locations include the following plants: Elkhart, Middlebury Street; Mishawaka.

The final permit for Building 35 was issued on November 2, 1991, with an expiration date of November 2, 1996. The operations conducted and wastes stored in Building 35 have not changed significantly since the original permit was issued.

The primary wastes that are stored fall into three general categories:

1. Chlorinated solvents;
2. non-chlorinated solvents, and
3. miscellaneous laboratory chemicals.

The solvents are accumulated at satellite generation points around the site in two (2) and five (5) gallon containers and are subsequently transferred into 55-gallon drums at the storage facility. These drums are stored in Building 35 until shipped off site. Laboratory chemicals are separated by compatibility and stored in plastic bins, in Building 35, pending packaging for off site disposal.

In addition to these, small volumes of other wastes such as spent acids/bases, debris from abatement of lead paint containing materials, and mercury containing switches and thermostats are occasionally stored.

2.2 Topographic Map

Enclosed in Appendix B are topographic and other maps which show the following information:

Figure B-1: An aerial layout of the buildings and grounds at the Bayer Miles Avenue Facility. Building 35 is on C Street on the west side of the property near Oak Street. Print H-7346-4D

Note: Figure B-1 indicates several buildings designated as "Haarmann & Reimer" and "Solvay." Bayer divested its' acidulants business to Haarmann & Reimer Corporation, a wholly owned subsidiary of Bayer AG, Leverkusen, Germany (the parent company of Bayer Corporation). This covers the citric acid production facility at Miles Avenue. Bayer has also divested its' enzyme business to Solvay Enzyme Products Inc., a separate company not affiliated with Bayer Corporation or Bayer AG. The Bayer enzyme business unit was operated in Buildings 60, 61, 62, and 62A.

Figure B-2: Topographic map of Bayer facility and area surrounding Building 35. Print H-15320-01D

Figure B-3: An aerial layout of the properties adjacent to Bayer indicating the land use. Print H-8082-1D

- Figure B-4: An aerial picture of the facility indicating the Bayer property boundaries and the immediate adjacent land owners as of October 4, 1990. Print H-14319-1F (See the note under B-1 above)
- Figure B-5: Miles Avenue Facility Sewer Manhole Locations. NOTE: Building 35 is not tied into the sewer system. See 5.4c. Print H-7346-10D (2 drawings)
- Figure B-6: Aerial print indicating surface water in the general area and withdrawal wells. Print H-8082-2D
- Figure B-11: The loading/unloading area next to Building 35. Print B-14055-8D Note the function of the loading/unloading pad is discussed in 4.1a(2). The function of the 1,000 gallon containment tank is discussed in 4.1a and 5.4c.
- Figure B-14: Safety and Emergency Equipment in Building 35. Print X-11225-54B.
- Figure B-17: The fire control facilities (i.e. the sprinkler system) for Building 35.

Please note that many of the drawings included in this submission refer to "Miles" or "Miles Laboratories" in their legends. These have not been updated to reflect the company name change to Bayer but are accurate in all other respects.

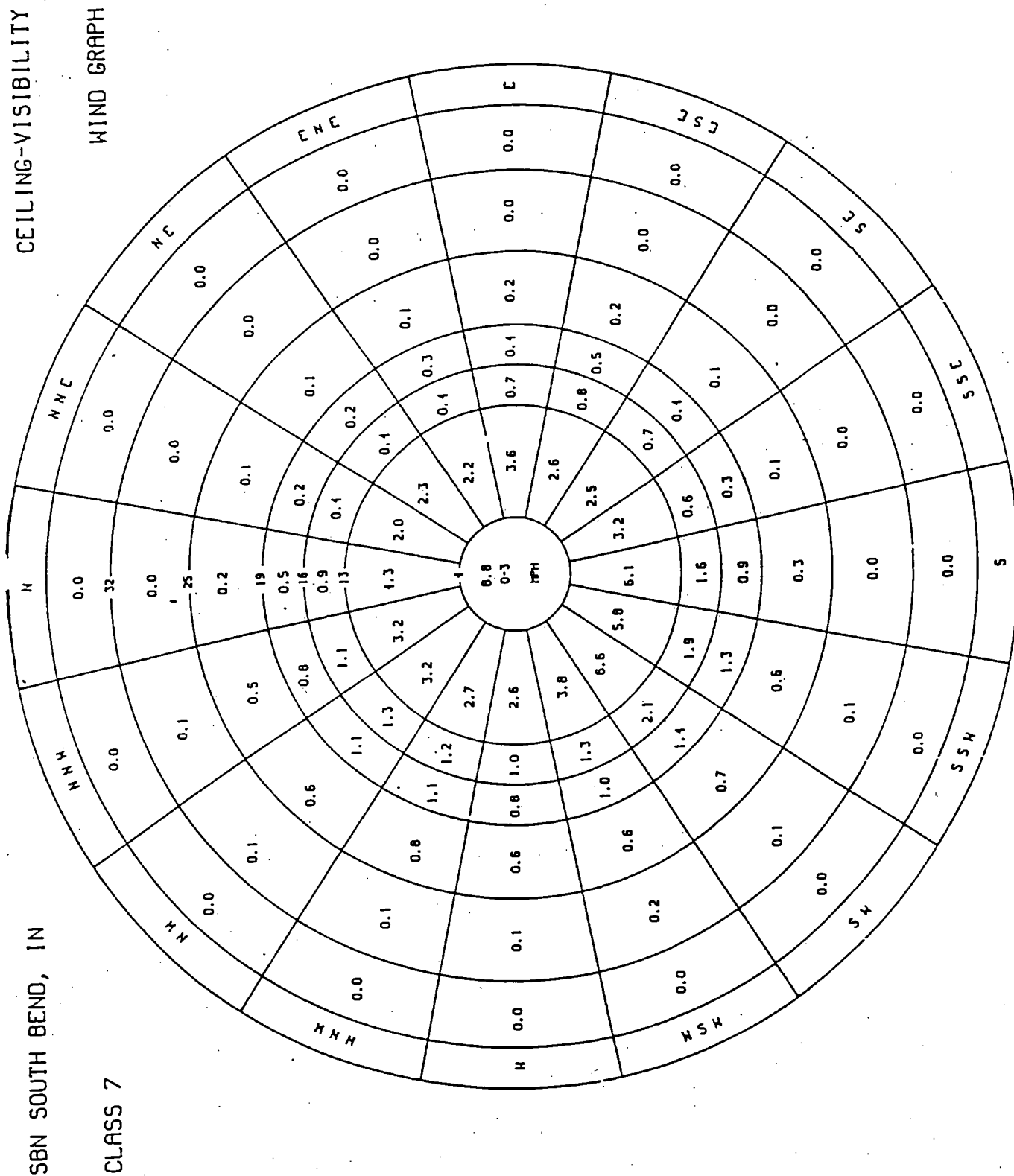
Attached is Figure 2-1, a wind rose for the Michiana Regional Airport at South Bend. It is approximately 20 miles from the Bayer facility.

2.3a Seismic Standard

The Bayer facility covered under this permit application is located in Elkhart County, Indiana. It is not listed in Appendix VI of 40 CFR 264 or 329 IAC 3-32-6 as one of the political jurisdictions requiring demonstration of compliance with the seismic standard.

FIGURE 2-1
WIND ROSE FOR SOUTH BEND, IN
AIRPORT (MICHIANA REGIONAL)

SECTION 2-4
ISSUED 11/8/95



BUR BRIDGEPORT, CT

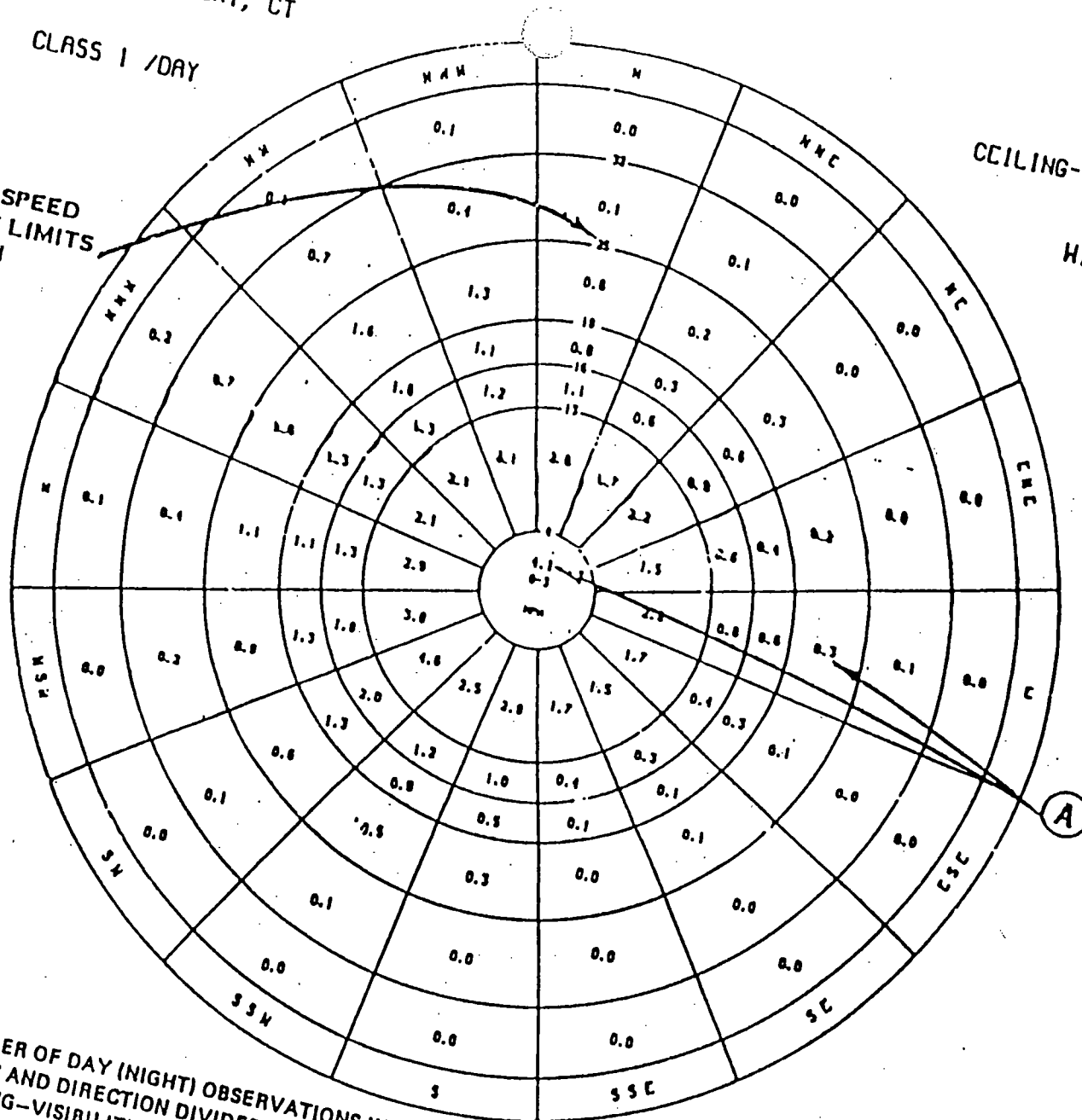
CLASS 1 /DAY

WIND SPEED
CLASS LIMITS
IN MPH

CEILING-VISIBILITY

WIND GRAPH

FIGURE 2-2
WIND ROSE SAMPLE



A—NUMBER OF DAY (NIGHT) OBSERVATIONS IN A GIVEN CEILING-VISIBILITY CLASS, WIND SPEED CLASS AND DIRECTION DIVIDED BY THE TOTAL NUMBER OF DAY (NIGHT) OBSERVATIONS IN CEILING-VISIBILITY CLASSES 1, 3-8, ALL WIND SPEED CLASSES AND DIRECTIONS TIMES 100.

SECTION 2-5
ISSUED 11/8/95

2.3b Floodplain Standard

Attached in Appendix B, Figure B-7, is a Flood Insurance Rate Map for the city of Elkhart, Indiana as developed by the Federal Insurance Administration. The Bayer property, including the Building 35 hazardous waste storage facility, is completely outside of the 100 year floodplain area.

2.4a Traffic Patterns

The traffic patterns surrounding the Bayer facility and the hazardous waste storage building are shown in Appendix B, Figure B-8, Print H-7346-30D. Essentially, the traffic pattern in the vicinity of Bayer on all roads is two-way on two lane streets with the exception of Bristol Street where four lanes and a left turn lane are provided for two-way traffic. The traffic volume, based on data provided by the Michiana Area Council of Governments, is as follows:

1.	Oak Street	4,110	vehicles/day
2.	Randolph St.	1,170	"
3.	Michigan St.	6,300	"
4.	Bristol St.	24,700	"

Figures on Randolph, Michigan and Bristol Streets are from 1994 data. Oak Street figures are based on 1992 data.

Within the Bayer facility, traffic consists of employee cars, company vehicles, outside delivery trucks, contractor vehicles and construction equipment. There is a 15 mph speed limit on all plant property. Each intersection has either two-way or four-way stop signs. There are no traffic signals near the storage facility nor the entrances to Bayer property.

2.4b Access Road Surfacing and Load Bearing Capacity

All roads within the plant are constructed of asphalt with a load bearing capacity of 18,000 lbs. per axle. This is sufficient for the in-plant company vehicles used for transporting the waste and the contractors coming from off site to remove the waste in bulk tankers or in drums.

SECTION 3
Waste Characteristics

3. WASTE CHARACTERISTICS

3.1a Chemical and Physical Analyses

Bayer generates three primary categories of hazardous wastes. These are classified as:

- (1) Chlorinated wastes containing predominantly solvents such as methylene chloride, chloroform, acetone and butyl acetate,
- (2) non-chlorinated wastes containing predominantly solvents such as acetone, toluene, methanol, ethanol and cyclohexanone, and
- (3) laboratory wastes containing small amounts of relatively pure materials common to a research and development lab.

The first two categories should be considered as general waste divisions rather than strict separations of chlorinated and non-chlorinated materials. Due to the laboratory operations generating the waste, each waste stream will have materials in it which are also in the other waste category. These separations are made more to ease our ability to dispose of the waste rather than segregate the materials into two compatibility groups. (Disposal facilities have limits on the halogen content of the wastes they accept for incineration).

All of these wastes are generated due to the research and development activities on-going at the Bayer Elkhart facility. Only small amounts of hazardous wastes are generated by the production operations at the Miles Avenue Plant. Information about each of these waste streams is given below.

Chlorinated Wastes:

These wastes are water miscible, and are comprised of one or two layers. The liquids can be a variety of colors from blue to yellow to colorless. Odors are essentially solvent sweet and mild. Most of the time, the wastes are partially water, yielding a specific gravity slightly above 1.0. Suspended solids are very low. The pH of the waste is between 5 and 9, per the Bayer Standard Laboratory Solvent Scrap Procedure. A summary of materials which are in the waste and the waste characteristics are listed in Figure 3-1.

CHLORINATED WASTE SOLVENT
COMPONENTS AND CHARACTERISTICS
Figure 3-1

<u>Components</u> <u>Volume)</u>	<u>Range (Percent</u>
-------------------------------------	-----------------------

Water	0-55
Acetone	0-12
Butyl Acetate	0-25
Carbon Tetrachloride	0-4
Chloroform	0-85
1,2-Dichloroethane	0-8
Ethanol	0-12
Isopropyl Alcohol	0-4
Methanol	0-5
Methylene Chloride	0-15
1,1,1-Trichloroethane	0-8
Toluene	0-5
Xylene	0-5

<u>Components</u>	<u>Range (mg/L)</u>
-------------------	---------------------

Arsenic	0-2
Barium	0-40
Cadmium	0-15
Chromium	0-40
Copper	0-25
Lead	0-10
Mercury	0-5
Nickel	0-8
Selenium	0-1
Silver	0-3
Thallium	0-2
Zinc	0-4

<u>Components</u>	<u>Range</u>
-------------------	--------------

pH	5-9
Specific Gravity	1.1 - 1.4 g/mL
Cyanide	0-2 mg/kg
Sulfide	0-10 mg/kg
Ash content	1-2 %
Flashpoint	50 -100 °F
TOX	15-75 %Cl
BTU	3,500 - 6,000 per lb

The chlorinated wastes, which Bayer generates, are considered listed wastes from non-specific sources with waste codes of F001, F002, and F003. They are listed on the basis of their toxicity. Bayer has determined these wastes to be hazardous due to the presence or potential presence of the following materials:

- a. Degreasing solvents from maintenance/shop activities such as 1,1,1-trichloroethane, and
- b. solvents from lab activities such as methylene chloride.

There are also instances in which an alcohol, such as methanol or ethanol, is present in the waste. In those instances, the waste is also classified as DOT flammable and EPA ignitable (D001) with a flash point of less than 100°F.

Other characteristic waste codes which are applicable to this waste stream include the following:

Arsenic	D004
Cadmium	D006
Chromium	D007
Lead	D008
Mercury	D009
Benzene	D018
Carbon Tetrachloride	D019
Chloroform	D022
1,2-Dichloroethane	D028

Bayer has determined that these materials are hazardous wastes due to our familiarity with the processes generating the waste and laboratory analyses for the wastes. Laboratory reports for representative samples of the chlorinated waste are given in Appendix D.

The locations where the wastes are generated are shown in Figure 3-2. These are the forms used by the operators when picking up the waste.

Non-Chlorinated Wastes:

These wastes are water soluble, and are comprised of one or two layers. Colors range from off-blue to green to colorless. Odors are mild solvent sweet. Wastes are mostly water with a low suspended solids content. The flash point of the material is usually less than 100°F with a pH of between 5 and 9.

Figure 3-2

WASTE SOLVENT PICK-UP CHECKLIST
BUILDINGS: 1 - 2

Date: _____

BLDG.	FLOOR	LOCATION	NORMAL QUANTITY (NO. OF CONT./ GALLONS)	CHECKED		NO. OF CONTAINERS PICKED UP			DISPOSITION		
				AREA	pH	CHLOR	NON- CHLOR	OTHER	DRUM NO CHLOR/N-CHLOR	LAB CHEM AREA	OTHER
1	2nd	Deal Room	1-5								
1	2nd	Bactine Line	3-5								
1	3rd	1F.3.330	2-5								
1	3rd	1F.3.338 5-2	21-5								
2	1st	Paint Shop (Will Call)	1-55								
2	1st	Elec. Shop (Will Call)	1-2								
NOTE: Identify additional pick-ups here and explain non-solvent pick-ups and other dispositions.											

- Do not pick up containers if they are not correctly labeled and have a neutralized pH. Notify area supervisor or site environmental engineer.
- If any containers are observed to be leaking, contain the leakage and contact the area supervisor or site environmental engineer.

SIGNED: _____

DATE: _____

-SEE REVERSE SIDE FOR INSTRUCTIONS-

SECTION 3-4

ISSUED 10/28/96

WASTE SOLVENT PICK-UP CHECKLIST
BUILDINGS: 3 - 4 - 44 - 120

Date: _____

Figure 3-2 (con't.)

BLDG.	FLOOR	LOCATION	NORMAL QUANTITY (NO. OF CONT./ GALLONS)	CHECKED		NO. OF CONTAINERS PICKED UP			DISPOSITION		
				AREA	pH	CHLOR	NON- CHLOR	OTHER	DRUM NO CHLOR/N-CHLOR	LAB CHEM AREA	OTHER
3	1st	3.1.28	2-5								
3	1st	3.1.110	2-5								
3	2nd	3.2.9	2-5								
3	2nd	3.2.75	1-5								
3	2nd	3.2.86	4-5								
4	1st	Citric Plant (Will Call)	4-55								
4	2nd	Citric Lab (Will Call)	1-5								
44	1st	Ext. Prod. Proc.	4-5								
44	1st	Ext. QA Lab 1-2	2-5								
120	1st	WWTP Lab (Will Call)	1-5								
NOTE: Identify additional pick-ups here and explain non-solvent pick-ups and other dispositions.											

1. Do not pick up containers if they are not correctly labeled and have a neutralized pH. Notify area supervisor or site environmental engineer.
2. If any containers are observed to be leaking, contain the leakage and contact the area supervisor or site environmental engineer.

-SEE REVERSE SIDE FOR INSTRUCTIONS-

WASTE SOLVENT PICK-UP CHECKLIST
BUILDINGS: 9 - 10

Date: _____

Figure 3-2 (con't.)

BLDG.	FLOOR	LOCATION	NORMAL QUANTITY (NO. OF CONT./ GALLONS)	CHECKED		NO. OF CONTAINERS PICKED UP			DISPOSITION		
				AREA	pH	CHLOR	NON- CHLOR	OTHER	DRUM NO CHLOR/N-CHLOR	LAB CHEM AREA	OTHER
9	Bsmt	Paint Shop (Will Call) 1-2	1-5								
9	2nd	9.W1 Bay 1 Outside Wall	3-5								
9	2nd	9.W1 Bay 3 Outside Wall	8-5								
10	1st	Scale Up Plant	55								
NOTE: Identify additional pick-ups here and explain non-solvent pick-ups and other dispositions.											

1. Do not pick up containers if they are not correctly labeled and have a neutralized pH. Notify area supervisor or site environmental engineer.
2. If any containers are observed to be leaking, contain the leakage and contact the area supervisor or site environmental engineer.

-SEE REVERSE SIDE FOR INSTRUCTIONS-

WASTE SOLVENT PICK-UP CHECKLIST
BUILDING: 18

Date: _____

Figure 3-2 (con't.)

BLDG.	FLOOR	LOCATION	NORMAL QUANTITY (NO. OF CONT./ GALLONS)	CHECKED		NO. OF CONTAINERS PICKED UP			DISPOSITION		
				AREA	pH	CHLOR	NON- CHLOR	OTHER	DRUM NO	LAB CHEM AREA	OTHER
									CHLOR/N-CHLOR		
18	1st	18.1.7 1-2	2-5								
18	1st	18.1.23	3-5								
18	1st	18.1.26	2-5								
18	2nd	18.2.37	2-5								
18A	1st	Camera Room 1-2	1-5								
18B	Bsmt	18B.B.815	2-2								
18B	2nd	18B.2.B205	2-5								
18C	Bsmt	18C.B.C09	1-2								
18C	1st	18C.1.C107 1-2	1-5								
18C	2nd	18C.2.C208	2-5								
NOTE: Identify additional pick-ups here and explain non-solvent pick-ups and other dispositions.											

- Do not pick up containers if they are not correctly labeled and have a neutralized pH. Notify area supervisor or site environmental engineer.
- If any containers are observed to be leaking, contain the leakage and contact the area supervisor or site environmental engineer.

-SEE REVERSE SIDE FOR INSTRUCTIONS-

NON-CHLORINATED WASTE SOLVENT

COMPONENTS AND CHARACTERISTICS

Figure 3-3

<u>Components</u> <u>Volume)</u>	<u>Range (Percent</u>
-------------------------------------	-----------------------

Water	10-75
Acetone	0-10
Butyl Acetate	0-5
Chloroform	0-10
Cyclohexanone	0-15
Ethanol	0-10
Ethyl Acetate	0-15
Ethyl Benzene	0-5
Ethyl Cellulose	0-5
Ethyl Ether	0-5
Isopropyl Alcohol	0-5
Methanol	0-15
Methylene Chloride	0-5
1-Propanol	0-5
Pyridine	0-10
Toluene	0-25
Xylene	0-5

<u>Components</u>	<u>Range (mg/L)</u>
-------------------	---------------------

Arsenic	0-2
Barium	0-40
Cadmium	0-1
Chromium	0-2
Copper	0-25
Lead	0-10
Mercury	0-5
Nickel	0-10
Selenium	0-1
Silver	0-4
Thallium	0-2
Zinc	0-10

<u>Components</u>	<u>Range</u>
-------------------	--------------

pH	5-9
Specific Gravity	0.8 - 1.1 g/mL
Cyanide	0-2 mg/kg
Sulfide	0-10 mg/kg
Ash content	0-1 %
Flashpoint	50 -100 °F
TOX	0-15 %Cl
BTU	2,500 - 7,500 per lb

Summarized physical and chemical characteristics of the waste are given in Figure 3-3.

The wastes that are termed non-halogenated are classified as listed hazardous wastes with waste codes of F003 and F005. They are listed on the basis of their ignitability and toxicity. Bayer has determined these wastes to be hazardous due to the presence or potential presence of the following materials:

- a. Laboratory and Extraction solvents containing xylene, acetone, ethyl benzene, methyl isobutyl ketone, cyclohexanone, and methanol, and
- b. laboratory and extraction solvents containing toluene.

In most instances, there is also an alcohol, such as methanol or ethanol in the waste adding to the flammability of the mixture. In these cases the waste is also classified as DOT flammable and EPA ignitable (D001) due to a flash point of less than 100°F.

Other characteristic waste codes applicable to this waste include the following:

Arsenic	D004
Lead	D008
Mercury	D009
Benzene	D018
Carbon Tetrachloride	D019
Chloroform	D022
Methyl Ethyl Ketone	D035
Pyridine	D038

Bayer has determined that these materials are hazardous wastes due to our familiarity with the processes generating the waste, the materials used, and the laboratory analyses for the wastes. Laboratory reports for representative samples of the non-chlorinated waste are given in Appendix D.

The locations where the wastes are picked up are also shown in Figure 3-2.

Miscellaneous Laboratory Chemicals:

Through the day-to-day operations of the research and development laboratories, a variety of spent miscellaneous lab chemicals are generated. The materials can be in solid, liquid, or gas form and can have a variety of characteristics.

Many of the wastes are listed as toxic or acutely toxic, others are listed only on the basis of their characteristics.

Figure 3-4 is a compilation of the materials that could be seen in the storage facility at Building 35. Included in the figure is the listing of the P and U waste codes for the materials and some characteristic waste codes.

These wastes are accumulated at the point of generation and, at Building 35, are segregated on the basis of their compatibility. Information as to their characteristics and properties are obtained from the following publications:

Chemical Dictionary
Merck Index
SAX Handbook of Hazardous Industrial
Chemicals

This information is used with the compatibility chart shown in Appendix E to determine proper segregation.

3.1b Containerized Waste

The solvent waste produced at Bayer is collected in 2 and/or 5-gallon containers and transferred to 55-gallon drums at Building 35. Details regarding container construction materials and compatibility are given in section 4.1. Virtually all of the wastes, except for a few of the dry laboratory chemicals, contain free liquids. The drums, stored in Building 35, are in a diked, enclosed area that provides secondary containment. No wastes are stored without secondary containment; therefore, no testing for free liquids will be performed.

Section 4 provides information on the storage facility and shows the containment system for the building.

Figure 3-4

LIST OF WASTE CHEMICALS

<u>CHEMICAL</u>	<u>EPA ID#</u>
Acetaldehyde	U001
Acetone	U002
Acetonitrile	U003
Acetophenone	U004
Acetyl chloride	U006
Acrolein	P003
Acrylamide	U007
Acrylic Acid	U008
Acrylonitrile	U009
Allyl alcohol	P005
Allyl bromide	D001
Allyl chloride	D001
Aluminum chloride	D002
Aminopyridine	P008
Ammonium hydroxide	D002
Ammonium picrate	P009
Ammonium persulfate	D001
Ammonium thiocyanate	P030
Amyl acetate	D001
Amyl alcohol	D001
Aniline	U012
Arsenic acid	P010
Arsenic oxide	P012
Arsenic pentoxide	P011
Aziridine	P054
Barium acetate	D005
Barium chloride	D005
Barium hydroxide	D005
Barium oxide	D005
Benzene	U019
Benzene, 1,2-dichloro	U070
Benzene, 1,3-dichloro	U071
Benzene, 1,4-dichloro	U072
Benzenesulfonic acid	D002
Benzidine	U021
p-Benzoquinone	U197
Benzyl chloride	P028
Boric acid	D002
Boron trichloride	D002
Bromoacetaldehyde	D001
Brucine	P018
Butanedione monoxime	D001
Butyl alcohol	U031
Butyl methacrylate	D001
Cacodylic acid	U136
Cadmium chloride	D006
Calcium chromate	U032
Calcium nitrate	D001

Figure 3-4 (con't.)

LIST OF WASTE CHEMICALS

<u>CHEMICAL</u>	<u>EPA ID#</u>
Carbon disulfide	P022
Carbon tetrachloride	U211
Carbonyl iron powder	D001
Ceric Sulfate	D001
Chloroacetyl chloride	D002
p-Chloroaniline	P024
Chlorobenzene	U037
Chlorobenzoyl chloride	D002
Chloroform	U044
Chlorophenol	U048
Chloropropionaldehyde diethyl acetal	D001
Chlorosuccinimide	D002
Chromic acid, and salts	D002, D007
Chromic sulfate	D007
Chrysene	U050
Copper Cyanide	P029
Cresol	U052
Crotonyl chloride	D001
Cumene	U055
Cyanogen bromide	U246
Cyanuric chloride	P030
Cyclohexane	U056
Cyclohexanone	U057
Dibutyl phthalate	U069
Dichloroacetic acid	D002
Dichlorobenzoyl chloride	D002
2,4-Dichlorophenol	U081
2,6-Dichlorophenol	U082
1,3-Dichloropropene	U084
Diethylamine	D001
Diethyl phthalate	U088
Difluorophosphoric acid	D002
Dihydropyran	D001
Diisobutyl aluminum hydride	D001
Dimethoxypropane	D001
Dimethylamine	U092
Dimethylcarbamyl chloride	U097
Dimethyldichlorosilane	D001
Dimethylformamide	D001
alpha, alpha-Dimethyl phenethylamine	P046
Dimethyl phthalate	U102
2,4-Dinitrophenol	P048
2,4 Dinitrotoluene	U105
2,6-Dinitrotoluene	U106
Diethyl phthalate	U107
1,4-Dioxane	U108
Epichlorohydrin	U041
Ethane, 1,1-dichloro	U076

Figure 3-4 (con't.)

LIST OF WASTE CHEMICALS

<u>CHEMICAL</u>	<u>EPA ID#</u>
Ethane, 1,2-dichloro	U077
Ethane, 1,1,1-trichloro	U226
Ethanal	U001
Ethanolamine	D002
Ethyl acetate	U112
Ethyl alcohol	D001
Ethyl bromoacetate	D002
Ethyl chloride	D001
Ethyl chloroformate	D001
Ethylene dibromide	U067
Ethylene dichloride	U077
Ethylene glycol monobutyl ether	D001
Ethylene glycol monomethyl ether	D001
Ethylenimine	P054
Ethyl carbamate	U238
Ethyl ether	U117
Ethyl formate	D001
Ethyl methane sulfonate	U119
Ferric chloride	D002
Fluoboric acid	D002
Formaldehyde	U122
Formic acid	U123
Furan	U124
Furfural	U125
Gloxylic acid	D002
Heptaldehyde	D001
Hexane	D001
Hexanoic acid	D002
Hydrazine	U133
Hydrochloric acid	D002
Hydrogen fluoride	U134
Hydrogen sulfide	U135
Hydroxylamine hydrochloride	D002
Isobutyl chloroformate	D001, D002
Lead acetate	U144
Lead dioxide	D001
Lithium aluminum hydride	D001, D003
Lithium perchlorate	D001
Magnesium nitrate	D001
Manganese dioxide	D001
Maleic anhydride	U147
Malononitrile	U149
Mercuric oxide	D009
Mercuric sulfide	D009
Mercury	U151
Methacrylic acid	D002
Methanesulfonyl chloride	D002
Methanol	U154

Figure 3-4 (con't.)

LIST OF WASTE CHEMICALS

<u>CHEMICAL</u>	<u>EPA ID#</u>
Methylal	D001
Methylene chloride	U080
Methyl ethyl ketone	U159
Methyl hydrazine	P068
Methyl iodide	U138
Methyl isobutyl ketone	U161
Methyl methacrylate	D001, D003
Methylstyrene	D001
Methyl vinyl ketone	D001
Naphthalene	U165
1-Naphthalenamine	U167
1,4-Naphthoquinone	U166
Nicotine	P075
Nitric acid	D002
Nitroaniline	P077
Nitrobenzene	U169
Nitromethane	D001
p-Nitrophenol	U170
Oleum	D002
Osmium tetroxide	P087
Oxirane	U115
Paraldehyde	U182
Pentyne	D001
Perchloric Acid	D001
Periodic Acid	D001
Phenacetin	U187
Phenol	U188
Phosgene	P095
Phosphoric acid	D002
Phosphorus oxychloride	D002
Phosphorus pentoxide	D001, D002, D003
Phosphorus trichloride	D002, D003
Phosphotungstic acid	D001, D002
Phthalic anhydride	U190
Potassium tert-butylate	D001, D003
Potassium cyanide	P098
Potassium dichromate	D001
Potassium dichromate, sulfuric acid, mercuric sulfate, silver sulfate	D002, D009, D011
Potassium fluoride	D002
Potassium hydroxide	D002
Potassium metal	D001, D003
Potassium nitrate	D001
Potassium nitrite	D001
Potassium permanganate	D001
Potassium thiocyanate	P030
Propane, 1,2-dichloro	U083
Propylene glycol	D001

Figure 3-4 (con't.)

LIST OF WASTE CHEMICALS

<u>CHEMICAL</u>	<u>EPA ID#</u>
Pyridine	U196
Resorcinol	U201
Saccharin	U202
Silver nitrate	D001
Sodium amalgam	D001,D003,D009
Sodium arsenite	D004
Sodium azide	P105
Sodium bisulfate	D002
Sodium borohydride	D001,D003
Sodium chlorate	D001
Sodium cyanide	P106
Sodium cyanoamide	P030
Sodium hydroxide	D002
Sodium metal	D001,D003
Sodium methylate	D001
Sodium nitrate	D001
Sodium nitrite	D001
Sodium perborate	D001
Sodium perchlorate	D001
Sodium periodate	D001
Sodium trichlorophenate	D002
Strontium peroxide	D001
Sulfanilic acid	D002
Sulfuric acid	D002
1,1,1,2-Tetrachloroethane	U208
1,1,2,2-Tetrachloroethane	U209
Tetrahydrofuran	U213
Tetramethylsilane	D001
Thiourea	U219
Titanium tetrachloride	D002
Titanium trichloride	D001
Toluene	U220
Toluenediamine	U221
Toluenesulfonic acid	D002
Trichloroacetic acid	D002
Trichloroethylene	U228
Triethylamine	D001
Vinyl chloride	U043
Xylene	U239
Zinc chloride	D002
Zinc nitrate	D001

WASTE ANALYSIS PLAN

BAYER CORPORATION
ELKHART, INDIANA

EPA I.D. No. - IND005068705

3.2 Waste Analysis Plan

This waste analysis plan describes the sampling and analytical methods which are followed by Bayer Corporation to ensure that the wastes that are generated are stored, handled and disposed in an environmentally sound fashion. Bayer approaches the testing of its' waste with three main goals:

1. Perform periodic sampling and analysis to verify that no significant change has occurred in the waste both in those generated on-site and those generated off site.
2. Establish the hazards and identify constituents in unknowns generated by new processes or other unknowns.
3. Provide sufficient sampling and analysis to satisfy the waste analysis requirements of 40 CFR Parts 264 and 268 and 329 IAC 3.1-9 and 3.1-12.

All analytical work to fulfill these goals is handled by outside contract laboratories. Sampling of the waste may be done by on-site personnel or by contract personnel with samples being shipped to an appropriate laboratory. Currently, Bayer is using EIS Environmental Engineers in South Bend, IN for periodic analysis of the wastes.

3.2a Necessity for Waste Analysis

There are six general reasons behind the sampling and analysis program at Bayer. They are:

1. Identify material compatibility,
2. verify segregation and acceptability for disposal,
3. periodic verification of the waste characteristics,
4. verify constituents and characteristics of off-plant materials,
5. identify unknowns, and
6. determine if the material is a waste restricted from land disposal and whether it meets the prescribed treatment standard.

As was discussed previously, Bayer generates three broad categories of wastes. These are termed chlorinated solvents, non-chlorinated solvents, and miscellaneous laboratory chemicals.

The chlorinated and non-chlorinated solvents are bulk packaged, separately, in 55-gallon drums, with the drums stored in Building 35 pending disposal. In order to combine these wastes, we must first ensure that they are compatible. Compatibility determinations are made by both physical testing and the identification of constituents for use in the compatibility charts shown in Appendix E. The site environmental engineer uses the information generated by these waste analyses with the charts in Appendix E to determine proper compatibility categories.

The two solvent streams are regulated as listed wastes from non-specific sources and have severe restrictions on land disposal. For many years, it has been Bayer's policy to incinerate the solvents which are generated that cannot be adequately recovered. Analyses of the wastes are needed to determine levels of halogens in the material in order to dispose of the wastes properly. In addition, there are significant restrictions, and corresponding monetary incentives, to segregate wastes into strongly halogenated and nonhalogenated (or weakly halogenated) materials. Testing is needed to continue to verify this segregation and to provide proof of the separation to the corresponding permitted disposal facilities. It is also needed to confirm the characteristics of the separated materials.

The operations at the Bayer Miles Avenue complex include a significant amount of research and development work in medical diagnostic, consumer product, and food-related applications. This ongoing research results in the production of a variety of wastes that can change over time. Though the specific chemicals used can change, the general types of chemicals used in these R&D areas are relatively constant.

In order to continue to dispose of the materials in a proper and responsible fashion and to ensure safe handling, periodic analyses of the waste are required. These analyses should determine if the waste has significantly altered in its' composition or characteristics.

As the largest facility of Bayer in Northern Indiana, the Miles Avenue complex accepts waste from the other Bayer plants in the area.

These wastes are classified on the basis of the processes generating the waste, and normally fit in the categories of chlorinated or non-chlorinated solvents. Analyses of these wastes are needed to periodically confirm that the wastes fall within their broad guidelines for constituents.

Another reason behind the Bayer sampling program is the identification of unknowns. Occasionally, there are small jars of laboratory chemicals that require identification. In order to properly labpack the materials for disposal, these unknowns need to be identified. Unknowns may also be generated by new R&D processes. Again, in order to dispose of the materials, the unknown, or its' characteristics, need to be identified.

The final reason behind the Bayer sampling program is the determination of the applicability of land disposal restrictions on the waste and determination of underlying hazardous constituents (UHCs). Even though virtually all of the wastes are sent for incineration, Bayer is obligated to determine if the waste is restricted, and if so, what treatment standard it needs to meet. If it already meets the required standard, then that must be documented as well.

3.2b General Procedure

Attached in Figure 3-5 is a flowchart indicating the testing decision for the wastes handled at Building 35. Normal incoming wastes are checked to ensure that their pH has been adjusted to levels sufficient for bulk packaging. If the pH is within 5 to 9, then the waste is stored without further tests. If the material is not a standard waste but the constituents are known, then the material will be tested for its' characteristics. These tests will include pH, flash point, cyanide, sulfide, and total organic halogens.

Miscellaneous lab chemicals are inspected to see that the labels are sufficient for classification on the basis of compatibility. The ingredients are compared with the compatibility listing in Appendix E. It is then segregated and stored with like or compatible materials. Should the materials be unknown, either lab chemicals or bulk materials, then constituent and characteristic analyses are conducted. The constituent tests consist of: volatile organics, semi-volatile organics (both extracted by TCLP if required), total metals and TCLP extraction for metals.

WASTES FROM MILES AVENUE COMPLEX

Figure 3-5

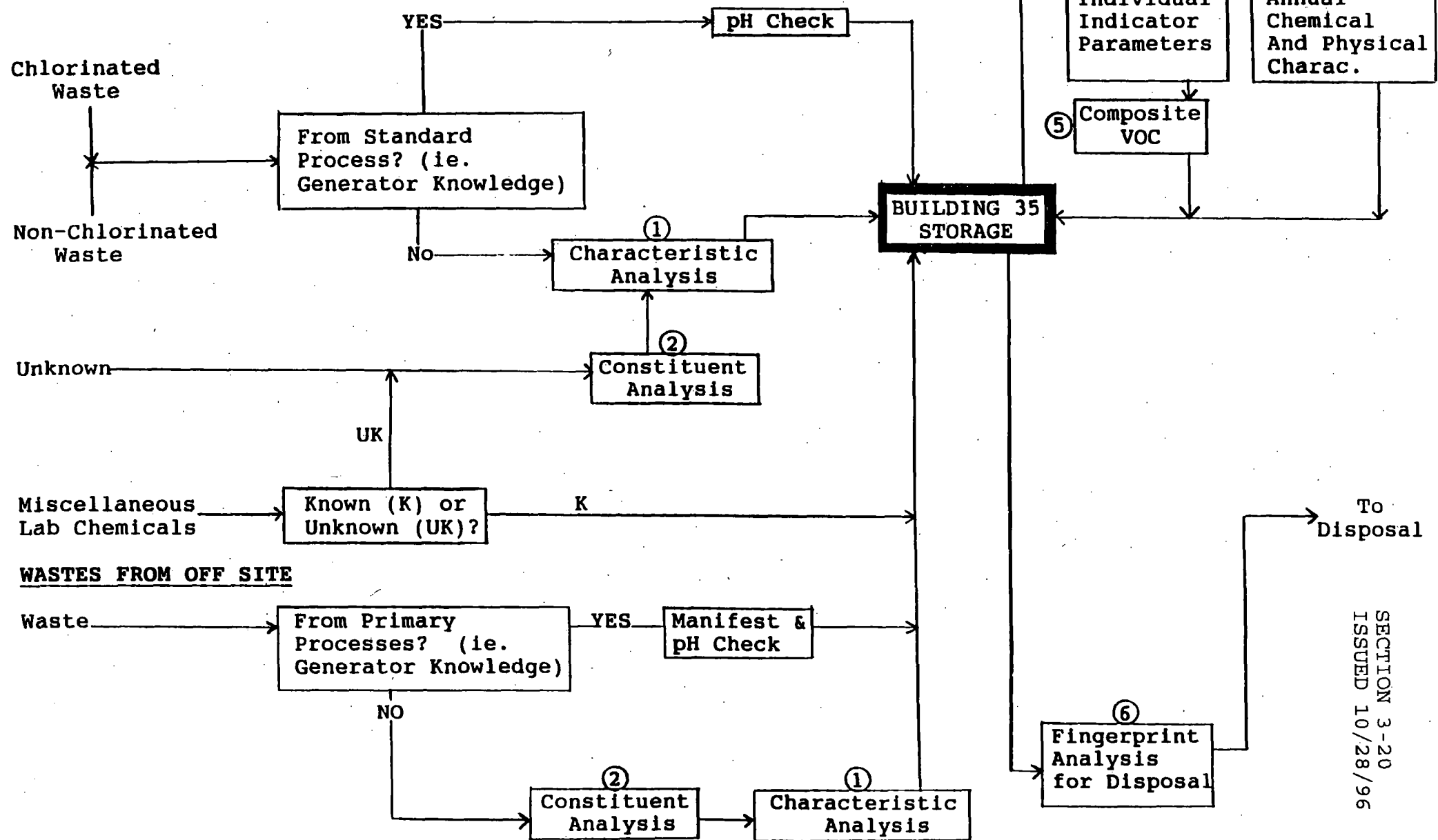


Figure 3-5 (continued)

<u>Test Set</u>	<u>Tests*</u>
1	pH, Flash Point, Cyanide, Sulfide, TOX (Individual Samples)
2	VOCs, Semi-VOCs, TCLP for Metals and Volatiles (Individual Samples)
3	pH, Flash Point, TOX, Cyanide, Sulfide (Individual Samples of 10% of Chlorinated and 10% of Non-chlorinated Drums in Storage)
4	pH, Flash Point, TOX, TOC, Cyanide, Sulfide, BTU Content, VOCs, Semi-VOCs, Heavy Metals, Ash Content, PCB's and Pesticides, TCLP for volatiles and metals (Composite of 10% of Chlorinated and 10% of Non-chlorinated Drums in Storage)
5	TCLP for Volatiles and Metals (Composite Sample of 10% of Drums in Storage that were used in Test Set 3)
6	Tests conducted by disposal facility to check "fingerprint" of the waste. Normally: Specific Gravity, pH, Viscosity, Flash Point, Ash Content, BTU Content, Water %, TCLP Metals, Chlorides, Fluoride, PCBs

* Cyanide and sulfide are not analyzed on halogenated organic wastes.

Characteristic tests are pH, flash point, cyanide, sulfide, and total organic halogens. The constituent and characteristic analyses would then be used for compatibility determinations.

Materials from off site are inspected to ensure that they are generated from the standard Bayer processes and are not new wastes. Prior to initiating a shipment from one of the outlying facilities to Building 35, the site environmental engineer at Miles Avenue is contacted by the off site environmental coordinator. The Miles Avenue site engineer establishes the identity of the waste by discussion with off site personnel and directs them on the testing requirements prior to acceptance at Building 35. If the materials are from our normal primary processes, then the wastes are not tested prior to storage. If the wastes are from new processes, then they are subjected to constituent and characteristic analyses as indicated above.

These procedures for the incoming wastes, from both on-site and off site generators, are intended to identify unknowns, and verify the characteristics and constituents of off site wastes. To satisfy the other requirements for disposal (segregation and acceptability for disposal, verification of characteristics and compliance with the land disposal restrictions), Bayer conducts a combination of semi-annual sampling for individual indicator parameters and VOCs with annual sampling for complete waste characterizations. These are also supplemented with fingerprint analyses conducted by disposal firms on the wastes as it is approved for shipping.

Semi-annual representative random samples of 10% of the chlorinated drums and 10% of the nonchlorinated drums in Building 35 are taken and tested for individual indicator parameters. These parameters are pH, flash point, total organic halogens, cyanide, and sulfide. Samples from the same random drums are composited for a VOC and TCLP metals scan. Optionally, TCLP tests for volatiles and metals are performed on the composite and on half of the random samples (i.e., 5% of chlorinated and 5% of the non-chlorinated drums). These samples are taken to provide semi-annual verification that there are no significant differences in the waste and that there are no potentially incompatible materials in the waste.

Annually, a complete chemical and physical characterization is conducted on both the chlorinated solvent waste and the non-chlorinated solvent waste. At random, 10% of the drums of each type are sampled and composited. This composite sample is tested for pH, flash point, total organic halogens, total organic carbon, cyanide, sulfide, BTU content, volatile organic constituents, semi-volatile organic constituents, pesticides and PCBs, total metals, and ash content. A TCLP for volatile organics and metals is also conducted. This analysis is to confirm the overall acceptability of the semi-annual indicator monitoring and to provide a complete picture of the waste, at least annually.

The semi-annual and annual sampling are conducted on a rotating six-month basis. That is, when the full scale annual sampling is conducted, no semi-annual samples are collected.

Prior to shipment for disposal, wastes are inspected and reviewed for compliance with the land disposal restrictions. If insufficient information is available to classify the material under the land ban rules either through knowledge of the waste or from prior lab sampling, then it will be treated as an unknown and analyzed accordingly.

As a supplement to Bayer semi-annual and annual waste analyses, and as a check on the type of wastes disposed at their facilities, the disposal companies that are used subject Bayer's waste to fingerprint analyses. The analyses typically consist of the following parameters: pH, flash point, specific gravity, viscosity, ash content, BTU content, % water, TCLP metals, chlorides, fluorides and PCBs.

3.2c Parameters and Rationale

The parameters for the characteristic and constituent analyses for both periodic waste analyses and "as needed" tests are as follows:

<u>Parameter</u>	<u>Rationale</u>
pH	Strongly acidic or basic materials could be incompatible with high solvent concentration waste and could be corrosive to the storage drums.
Flash Point	Materials could have alcohols or other flammable materials. Flammability classification needed for storage, transport, and disposal.
Cyanide	Normal parameter for testing of reactivity.
Sulfide	Normal parameter for testing of reactivity.
Total Organic Halogens (TOX)	Used as a screening test to indicate high concentrations of chlorinated solvents. Shorter turn-around and cheaper than a full VOC scan.
BTU Content	Needed in order to establish the applicability of incineration for the waste. It gives the relative heating value of the waste.
Ash Content	Also needed to determine the residue remaining after the materials are destroyed. Applicable for incineration of the waste.
TCLP Metals	Analyzed to determine if any of the wastes have characteristic metal contamination.

<u>Parameter</u>	<u>Rationale</u>
Volatile Organic Compounds (VOC)	GC/MS analysis to detect volatile fractions in the waste. Materials that are in the waste such as acetone, methylene chloride, toluene, and xylene are identified and quantified.
Semi Volatile Organic Compounds (Acid Extractable and Base Neutral)	GC/MS analysis to detect and quantify any semi volatile constituents in the waste.
Pesticides and PCBs	Periodic test to verify that no pesticides and/or PCBs are in the waste.
TCLP Organics	Conducted to determine if the waste has characteristic organic constituents. Note that a TCLP organic extraction analysis will be used instead of a straight VOC/SVOC scan when appropriate.

3.2d Test Methods

The test methods to be employed in the applicable analyses are listed in Figure 3-6.

To ensure that the laboratory analyses provided by the contract laboratory for Bayer are adequate, Bayer will require the laboratory to follow at least the minimum quality control procedures listed below.

1. Use of acceptable sample preparation as per the analytical methods specified in Figure 3-6.
2. Calibration of laboratory instruments to within acceptable limits according to EPA or manufacturer's specifications before, after, and during use. Reference standards will be used when necessary.
3. Periodic inspection, maintenance and necessary service of all laboratory instruments and equipment before each use in accordance with the recommended maintenance schedule in for the equipment.

4. The use of reference standards and QC samples as necessary to determine the accuracy and precision of procedures, instruments and operators consisting of a minimum of sample blanks, and matrix spikes (where applicable) prior to any sample analysis, and duplicate determinations at least every tenth sample.
5. The use of adequate statistical procedures to monitor the precision and accuracy of the data and to establish acceptable limits including calculation of method detection limits, accuracy of controls, recovery and precision of the method.
6. A continuous review of results to identify and correct problems within the measurement system.
7. Documenting the performance of systems and operators.
8. Regular participation in external laboratory evaluations to determine the accuracy and overall performance of the laboratory. This should include performance evaluation and interlaboratory comparison studies, and formal field unit/laboratory evaluations and inspections.
9. Use of sample identification and, as necessary, formal chain-of-custody procedures in the laboratory.
10. Maintenance and storage of complete records, charts, and logs of all pertinent laboratory calibration, analytical and QC activities and data.
11. Ensuring all data outputs are presented in their prescribed format consisting of not less than laboratory name and EPA ID number, date samples were received, date of analysis, the analyte tested, method name, sample description, test result, units of result, detection limit and precision of the method.

Figure 3-6

Parameters and Test Methods for Hazardous Characteristics and Constituents

Parameter or Characteristic	Test Method (SW-846)	Notes
Ignitability Flash Point	1010 or 1020	Closed cup or Open
Corrosivity pH	9040	Electrometric
Reactivity Cyanide	9010 or 9012	Colorimetric, Manual or Auto.
Sulfide	9030	
TCLP Metals Arsenic	1311 and 6010	Extraction/AA Analysis
Barium	1311 and 6010	"
Cadmium	1311 and 6010	"
Chromium	1311 and 6010	"
Lead	1311 and 6010	"
Mercury	1311 and 7470	"
Selenium	1311 and 6010	"
Silver	1311 and 6010	"
Total Organic Halogens	9020	
Total Organic Carbon	9060	
Volatile Organics	8260	GC/MS
Semivolatile Organics	8270	GC/MS
Pesticides and PCB's	8080	Gas Chrom.
TCLP (Toxicity Charac- teristic Leaching Procedure)	1311	

Note: Flame and graphite furnace atomic absorption spectroscopy (SW 846 series 7000 methods) may be substituted for inductively coupled plasma atomic emission spectroscopy metals analysis.

SW-846 Test Methods for Evaluating Solid Waste, Third Ed., November, 1986 as amended by updates I (July, 1992), II (September, 1994), IIA (August, 1993), and IIB (January, 1995).

QUALITY ASSURANCE PROJECT PLAN
FOR THE RCRA WASTE ANALYSIS PLAN AT
BAYER CORPORATION, MILES AVENUE SITE
U.S. EPA ID NUMBER (IND 005 068 705)
REVISION 1
OCTOBER 28, 1996

Prepared by: Environmental Department
Bayer Corporation
Miles Avenue Site

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1.0 INTRODUCTION

The success in meeting the stated objectives of the Waste Analysis Plan (WAP) will be greatly dependent on the quality of data generated through sampling and analytical activities. To ensure the highest quality data possible, a project specific Quality Assurance Project Plan (QAPP) will be implemented. This plan will include operational guidelines for the following two major areas:

- * Field Sampling Activities
- * Laboratory Analysis Activities

The primary objective of this QAPP is to guarantee that all data generated by the WAP are of sufficient quality to allow a well informed evaluation of the waste characteristics and provide a basis for waste management decisions.

Data quality is limited by the following parameters which this plan will address:

- * Completeness - the adequacy in quantity of valid measurements both to ensure accurate interpretation and to answer all important questions.
- * Representativeness - the extent to which discrete measurements accurately describe the population which they are intended to represent. Good representativeness is achieved through careful, informed selection of samples, and analytical parameters.
- * Accuracy and Precision - the agreement between a measurement and the true value and the degree of variability of the measurement. Accuracy and precision of data collected in accordance with the WAP will depend upon the measurement standards used and the meticulous, competent use of them by qualified personnel.

1.1 Project QA/QC Personnel Responsibilities

Quality Assurance Officer: This individual is in charge of all contract laboratory QA/QC activities and is responsible for reviewing all field and laboratory information generated and accepting or rejecting the generated data. The Quality Assurance Officer will generally be an employee of the contract laboratory used for analysis.

Usually, samples will be collected by contract laboratory personnel, however, in some cases samples may be collected by Bayer personnel. In either case, all collection information will be supplied to the Quality Assurance Officer for review along with the samples.

Project Manager: The project manager's responsibilities include preparation of the QAPP, review of all project data, scheduling of sampling activities, correspondence, and archiving of all generated data.

Laboratory Manager: The laboratory manager's responsibilities include overall management of laboratory activities, adherence to laboratory QA/QC procedures, scheduling of laboratory resources, and reporting directly to the Quality Assurance Officer.

Sampling Geologists/Engineers: The geologists/engineers responsibilities include sample collection in accordance with the procedures outlined in the WAP.

Sample Custodian: The sample custodian is responsible for inspection and log-in of incoming samples, acceptance of samples via Chain-of-Custody and control of sample storage.

1.2 QAPP Distribution

The QAPP will be distributed by the Project Manager to both the Quality Assurance Officer and Laboratory Manager.

Further distribution of the QAPP by each manager to project personnel performing key tasks in that manager's sphere of responsibility is also performed.

1.3 Training

All project personnel will be properly trained, qualified individuals. Prior to commencement of sampling or analysis, personnel will be given instruction specific to the project. Areas covered by this training are further delineated in the Field Sampling and Laboratory Analysis sections of the QAPP.

1.4 Document Control

Both field sampling and laboratory analysis phases of any project result in accumulation of documents such as field sampling forms, laboratory bench sheets, Chain-of-Custody forms, and analytical reports.

Document control is a formal system of activities that ensure that:

- * All participants in the project are informed of all specific documents which need to be maintained.
- * All participants in the project are promptly informed of any revisions to the WAP, including the QAPP.
- * All critical documents generated during the project are accounted for during and at the end of the project.

2.0 FIELD SAMPLING ACTIVITIES

This section describes specific quality control activities to be followed in order to minimize and/or to detect circumstances which may adversely affect data quality for the WAP.

2.1 Training

All sampling personnel will be properly trained prior to collection of samples. Specific instruction will be given in the following areas:

- * Line of authority and communication
- * Overview of the WAP and QAPP
- * Documentation requirements
- * Personal protection
- * Procedures to avoid sample contamination

2.2 Documentation requirements

Field sampling personnel will be required to initiate, continue, and maintain the following documentation during the course of sampling. (Copies of these documents are included in the WAP. As an alternative to the example shown, vendor supplied documents meeting the same criteria may be used.)

Document Type

Chain-of-Custody
Sample Container Labels

The documents created during sampling will be reviewed by the Project Manager and Quality Assurance Officer for correctness and completeness. The original Chain-of-Custody, along with the laboratory report of findings, will be submitted to Bayer for its archiving. Chemical analysis data should be archived by the contract laboratory for a period of three (3) years.

2.3 Chain-of-Custody Procedures

Due to the evidentiary nature of samples collected, possession must be traceable from the time the samples are collected until final storage after completion of analysis.

To maintain and document sample possession, Chain-of-Custody procedures are followed. A sample is under custody of an individual if:

- * It is in that individual's possession, or
- * It is within view of the individual, after being in his/her possession, or
- * It was in the individual's possession and then locked up by the individual to prevent tampering, or
- * It is in a designated secure area.

Field Custody Procedures

- * The field sampler is personally responsible for the care and custody of the samples collected until they are transferred or dispatched properly.
- * The Project Manager, or his/her designee determines whether proper custody procedures were followed during the field sampling and decides if additional samples are required.
- * Prior to commencement of sampling, the Project Manager will instruct the samplers in the Chain-of-Custody procedures.

Transfer of Custody and Shipment

- * Samples are accompanied by a Chain-of-Custody record from the time they are collected. When transferring the possession of samples, the individuals relinquishing and receiving will sign, date, and note the time on the record. This record documents sample custody transfer from the sampler to the sample custodian at the laboratory.

- * Minimum information recorded on the Chain-of-Custody record in addition to that listed above will include:
 - * Sampling site identification
 - * Sampling date and time
 - * Identification of sampler
 - * Sample Identification
 - * Sample description (type and quantity)
 - * Analyses required
- * Samples will be stored at the sampling site in coolers containing ice. The coolers will be transported by vehicle to the laboratory for analysis.
- * The sample custodian will accept custody of the samples via the Chain-of-Custody record. At this time, the physical condition of the transported samples will be examined and recorded.

2.4 Sampling/Sample Preservation/Storage

Samples will be collected at the intervals and by the methods specified in the WAP. Required containers, holding times, and preservation techniques are also specified in the WAP.

3.0 LABORATORY ACTIVITIES

This section describes specific QA/QC procedures to be followed by contract laboratories when analyzing waste samples for Bayer Corporation in accordance with the WAP.

3.1 Receipt and Log-in of Samples

The collected samples will be released to the laboratory by the field sampling personnel via a Chain-of-Custody form. The laboratory sample custodian will, at this time perform the following:

- * Verify completeness of sample labels and Chain-of-Custody forms.
- * Verify sample integrity.
- * Determine whether samples were properly refrigerated during transportation.

- * Assign a unique laboratory sample identification number.
- * Sign and date the Chain-of-Custody form.
- * Place samples in a walk-in cooler or other refrigeration device for storage until analysis.

3.2 Sample Storage

Samples will be stored at 4°C until they are analyzed. Sample analysis will be completed within the holding times indicated in the WAP.

3.3 Calibration Procedures

Analyses specified by the WAP will require that the following analytical equipment be calibrated as shown below.

- * VOC - Gas Chromatograph/Mass Spectrometer
- * SVOC - Gas Chromatograph/Mass Spectrometer
- * Metals - Atomic Absorption and/or ICP
- * Flash Point - Flash Point Tester
- * pH - pH Meter
- * TOC - Organic Carbon Analyzer
- * TOH - Organic Halogen Analyzer

The following schedule will be employed:

<u>Parameter</u>	<u>Calibration Schedule</u>
VOC/SVOC	<ul style="list-style-type: none">* Initial 5 point calibration.* Daily BFB/DFTTP tuning compound analysis.* Daily check standard analysis including CCC/SPCC compounds.
Metals	<ul style="list-style-type: none">* Initial single point and blank with every lot of furnace/flame analysis. ICP calibrated per manufacturer's instructions using combined elements.* Continuing calibration every 10th sample.

Calibration Schedule (continued)

<u>Parameter</u>	<u>Calibration Schedule</u>
Metals (cont.)	* EPA EMSL QC sample with every lot of analysis for AA work. * Interference check standard for ICP.
Flash point	* Single point using reference standard of known FP. Perform in duplicate.
Corrosivity (pH)	* Initial two point calibration followed by a control check before and after each sample.
TOC	* Initial single point calibration followed by a control check every 10th sample.
TOX	* Initial single point calibration followed by a control check every 10th sample.

3.4 Quality Control Steps During Analysis

The following generalized QC steps are employed by the laboratory staff to judge sample analysis at the time that analysis is occurring. Should problems be evident, analysis is stopped until the problem can be resolved.

<u>Generalized QC Step</u>	<u>Frequency</u>
* Method Blank Analysis	Daily or more often
* Calibration Check Standard Analysis	Daily or more often
* Duplicate sample Analysis	1/10 or as required
* Duplicate Matrix Spike Analysis	1/10 or as required
* Field Blank/Trip Blank Analysis	As required
* Method of Standard Addition Analysis	As required
* Single Matrix Spike Analysis	1/10 or as required

Generalized QC Step

Frequency

- | | |
|--|----------------------|
| * Interference Check Standard Analysis (ICP) | Twice Daily |
| * Tuning Compound Analysis (GC/MS Only) | Daily (12 hours) |
| * Surrogate Compound Analysis (GC and GC/MS) | Each Sample |
| * Laboratory Controls | Daily or as required |

Not all QC steps above are applicable to all analysis which can be conducted in a laboratory nor are the frequencies of these steps the same for all analysis.

Table 1 presents the WAP specific QC steps to be employed. Table 2 lists QA limits and interpretations. Table 3 presents Internal Standards and Surrogate Compounds used in GC/MS analysis.

TABLE 1
WAP SPECIFIC QC STEPS

<u>QC Requirement</u>	-----Frequency-----		
	<u>Metals</u>	<u>VOC/SVOC</u>	<u>Cyanide</u>
Calibration Blanks	1/day	1/day	NA
Method Blanks	Each digested Batch	1/extraction day	1/day
Trip Blanks	NA	1/day	1/day
Calibration Standards	Initial & Continuing	1/12 hours	1/day
Laboratory Control	1/day	NA	1/day
Interference Check Standard	2/day (ICP)	NA	NA
Field Duplicate	1/sampling round	1/sampling round	NA
Surrogates	NA	each sample	NA
Tuning Compounds	NA	1/12 hours	NA

TABLE 2

QC LIMITS/INTERPRETATIONS

<u>QC Requirements</u>	<u>Analysis</u>	<u>Limits/Interpretations</u>
Calibration/Method Blanks	Metals	No response or below Detection Limit
	VOC/SVOC	Common solvents/chemicals <5 times Detection Limit
	Cyanide	Subtract from reading
Calibration Standards	Metals	90-110% Recovery except Mercury @ 80-120%
	VOC/SVOC	SPCC/CCC per EPA requirements and 70-130% Recovery
	Cyanide	Titration
Laboratory Control	Metals	80-120% Recovery
	Cyanide	80-120% Recovery
Interference Check Standard	Metals	$\pm 20\%$ of Mean
Field Duplicate	Metals	No established limits - simply report results
	VOC/SVOC	
Surrogate	VOC	70-130% Recovery
	SVOC-Acids	10-130% Recovery
	SVOC-B/N	40-150% Recovery
Tuning Compounds	VOC-BFB	Per EPA Specifications
	SVOC-DFTPP	Per EPA Specifications

TABLE 3

INTERNAL STANDARDS/SURROGATE COMPOUNDS

GC/MS ANALYSIS

<u>Test Group</u>	<u>Surrogate Compounds</u>	<u>Internal Standards</u>
VOC	1,2-Dichloroethane, d4	Bromochloromethane
	Toluene, d6	1,4-Difluorobenzene
	Bromofluorobenzene	Chlorobenzene, d5
SVOC	Phenol, d5	1,4-Dichlorobenzene, d4
	2-Fluorophenol	Naphthalene, d8
	2,4,6-Tribromophenol	Acenaphthene, d10
	Nitrobenzene, d5	Phenanthrene, d10
	2-Fluorobiphenyl	Chrysene, d12
	Terphenyl	Perylene, d12

3.5 Documentation

All analytical results will be thoroughly documented (in ink) and will be of reproducible quality. This documentation will consist of at least the following:

- * Complete Chain-of-Custody record for the sample.
- * Records of all sample preparation work, including weights used, volumes used, and dilutions made.
- * Traceability of chemicals used to prepare analytical standards, internal standards, and surrogate compounds.
- * Documentation of manual calculations.

3.6 Data Validation

The Quality Assurance Officer is responsible for performing data validation. The tools used in this process include at least the following:

- * Deionized water and method blanks should be reasonably low and consistent with historical values.
- * Trip blanks should be reasonably low and consistent with data accumulated from previous events.
- * Daily GC/MS acceptance criteria must have been met.
- * Data Completeness (analysis conducted which meets QA/QC requirements) should be in excess of 90%.

3.2e Sampling Methods

Samples taken from the drum wastes for identification and characterization are collected using glass disposable composite liquid waste samplers (coliwassas). The coliwassas give a complete cross section of the material in the drum and have been recommended in SW-846 as the correct sampling equipment for drummed liquids. Each glass coliwassa is rinsed between uses and is only used within a particular family of chemicals (chlorinated or non-chlorinated solvents). They are normally discarded after a few uses. The Site Environmental Engineer collects the samples from the drums in Building 35. Alternately, samples may be taken by contract personnel.

Samples taken from small laboratory chemical jars are collected using a small trier or spatula. The trier or spatula allow the collection of a sample of dry powders and very viscous materials. Lab chemicals that are in liquid form are sampled using glass pipettes. The pipettes yield a complete cross section of material in the jar. These samples are also taken by the Site Environmental Engineer in Building 35, or, as stated above, by contract personnel.

To ensure that an adequate number of samples are taken to reflect the variability of the waste during the semi-annual and annual samples, a random sampling strategy is employed. The samples are collected from 10% of the containers chosen, at random, and the samples are analyzed either individually or are composited. Semi-annual samples are individually analyzed for indicator parameters and VOCs. Annual samples are composited for the entire characterization. Samples intended for VOC analysis will not be composited, mixed, or otherwise aerated.

Once a sample is taken, it is placed in an appropriate container and preserved as shown in Figure 3-7. The bottles and jars are packed in an ice chest and cooled and subsequently shipped via same-day or overnight delivery to the contract laboratory.

Sample labels as shown in Figure 3-8 and chain of custody records, such as shown in Figure 3-9 accompany all samples as they are taken and shipped. The site engineer fills out the sample label with the applicable information identifying what material the sample was taken from and attaches it to the sample container.

The chain of custody form is also filled out by the site engineer, signed by the transportation company and accompanies the samples to the contract laboratory.

Completed chain of custody forms are returned with sample results.

3.2f Frequency of Analysis

Samples of the waste solvents will be taken and analyzed on a semi-annual basis for general indicator parameters and annually for full scale chemical and physical characterization. Samples of unknowns will be taken on an as needed basis. At a minimum, the samples will be taken before the materials are transferred to Building 35 in order to determine the compatibilities of the materials prior to storage.

3.2g Additional Requirements for Wastes Generated Off Site

The waste material generated off site are comparable to the solvent waste generated at the Miles Avenue complex. As such, they will undergo semi-annual and annual sampling following the same guidelines as given above. No additional requirements are needed in order to provide periodic waste analysis of the materials. Should any unknowns or new waste be generated at the off site facilities, then the procedures and approach for unknown material characteristics will be employed prior to shipping the material to Miles Avenue.

In order to verify that the wastes shipped from the off site, Bayer facilities correspond to our knowledge of the waste, a manifest and pH check will be done on each drum of waste. In addition, the generating plant will be contacted to verify the origin of the shipment.

3.2h Additional Requirements of Ignitable, Reactive, or Incompatible Wastes

The information provided in previous sections of the Waste Analysis Plan is sufficient to characterize the waste generated at Bayer in order to store the material. Ignitable materials will have their flash point checked during periodic analyses or during identification of unknowns. Reactive materials and incompatible lab chemicals will be identified through the compatibility charts given in Appendix E and segregated. No additional testing procedures are required.

Figure 3-7

Required Containers, Preservation Techniques,
and Holding Times for Waste Analysis Samples

Parameter or Characteristic	Container(1)	Preservation Technique	Maximum Holding Time
Ignitability Flash Point	G, Teflon- lined cap	Cool, 4 C	28 days
Corrosivity Immediately pH	G, Teflon- lined cap	Cool, 4 C	Analyze
Reactivity: Cyanide	G, Teflon- lined cap	Cool, 4 C, NaOH to pH>12	14 days
Sulfide	G, Teflon- lined cap	Cool, 4 C, NaOH to pH>9	7 days
TCLP Metals: Chromium VI	G, Teflon- lined cap	Cool, 4 C	24 hours
Mercury	G, Teflon- lined cap	HNO3 to pH<2	28 days
Barium	G, Teflon- lined cap	HNO3 to pH<2	6 months
Cadmium	G, Teflon- lined cap	HNO3 to pH<2	6 months
Lead	G, Teflon- lined cap	HNO3 to pH<2	6 months
Selenium	G, Teflon- lined cap	HNO3 to pH<2	6 months
Silver	G, Teflon- lined cap	HNO3 to pH<2	6 months
Total Organic Halogens	G, Teflon- lined septum(2)	Cool, 4 C, H2SO4 to pH<2	7 days
Total Organic Carbon	G, Teflon- lined septum(2)	Cool, 4 C, H2SO4 or HCl to pH<2	28 days
Volatile Organics	G, Teflon- lined septum(2)	Cool, 4 C, 0.008% Na2S2O3	14 days
Semivolatile Organics	G, Teflon- lined septum(2)	Cool, 4 C, 0.008% Na2S2O3	14 days

(1) G=glass

(2) Zero head space allowed

Figure 3-7 (con't)

Required Containers, Preservation Techniques,
and Holding Times for Waste Analysis Samples

Parameter or Characteristic	Container(1)	Preservation Technique	Maximum Holding Time
Pesticides and PCBs	G, Teflon- lined septum(2)	Cool, 4 C	40 days
TCLP	G, Teflon- lined septum(2)	Cool, 4 C	14 days

(1) G=glass

(2) Zero head space allowed

Figure 3-8
Sample Label

Bayer 

Bayer Corporation Chain-of-Custody Number: _____

Sample Type: _____

Plant: _____

Sample Location: _____

Sampler: _____

Date: _____ Time: _____

Comments: _____

Preservative: _____

93-507-CMP Rev. 4/95

Chain-of-study Record



Bayer Corporation
P.O. Box 40
Elkhart, IN 46515
Phone (219) 262-7234

Figure 3-9

NO. _____

Sampling Site		Sampler		Telephone No.	
Item Number	Sample Number	Number & Size Of Containers	Description		Transfer Number & Check
					<div style="display: flex; justify-content: space-between;"> <div>1</div> <div>2</div> <div>3</div> <div>4</div> <div>5</div> <div>6</div> <div>7</div> </div>

Person Responsible for Sample	Affiliation	Date	Time	TRANSFER NUMBER	ITEM NUMBER	TRANSFERS RELINQUISHED BY	ACCEPTED BY	DATE	TIME
Purpose of Analysis (Use Back of Sheet If Necessary)				1					
				2					
				3					
				4					
				5					
				6					
				7					

SECTION 3-47 ISSUED 10/28/96

3.3 Recordkeeping Requirements

Applicable notifications and/or certifications for compliance with land disposal restrictions are prepared for all wastes prior to shipment off-site. Determinations are based on results from waste analysis as described in section 3.2 or by generator knowledge of a specific waste.

Copies of notification/certifications accompany each manifest associated with a off-site shipment of hazardous waste. Copies are also maintained with the appropriate facility copies of each manifest on site as a permanent part of the facility operating record. These records will be maintained at least through the closure of the facility.

3.3a Retention of Generator Notification/Certification

All incoming waste shipments to the Bayer, Miles Avenue TSD must be accompanied by a land disposal restriction notification/certification. These documents are evaluated on a per shipment basis according to criteria described in section 3.2. These documents, along with the associated manifests, are kept as a permanent part of the facility operating record.

3.3b Requirements Pertaining to the Storage of Restricted Wastes in Containers

Wastes are stored at this facility for the sole purpose of accumulating sufficient quantities to facilitate treatment, recovery, or disposal. Containers with accumulation dates indicating storage approaching one year are routinely evaluated to determine if limitations on treatment, recovery, or disposal exist that may make storage greater than one year necessary.

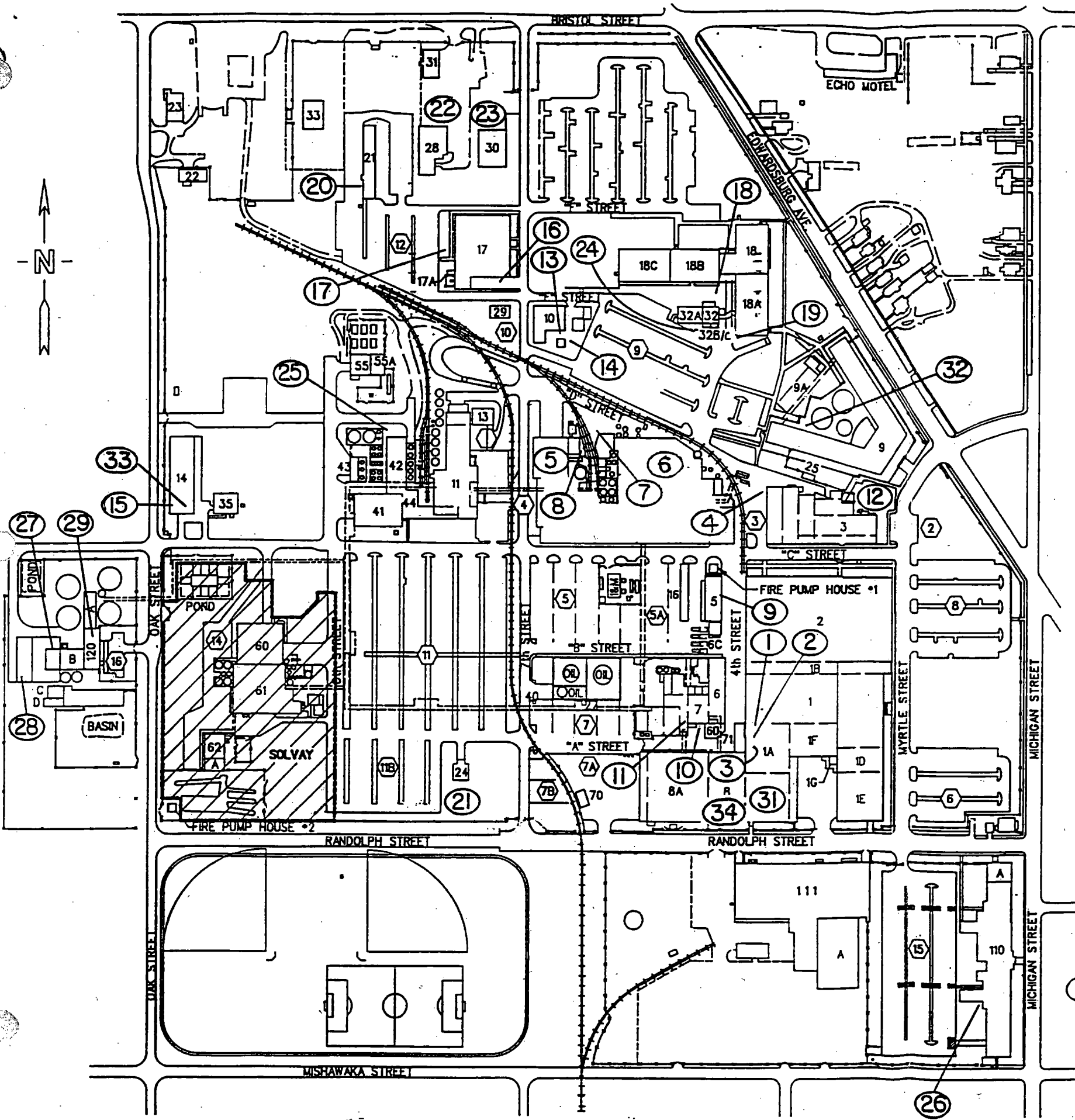
Consistent with our internal practices, all waste containers are clearly labeled with contents and start of accumulation dates. This practice is verified by weekly facility inspections.

FIGURE 10-1

SOLID WASTE MANAGEMENT UNITS - MILES AVENUE

<u>UNIT NO.</u>	<u>LOCATION</u>	<u>TYPE</u>	<u>STATUS</u>
1	BUILDING 1 - SOMAT	TRASH	ACTIVE
2	BUILDING 1 - CORRUGATED	TRASH	ACTIVE
3	BUILDING 1 - CLINITEST	HAZARDOUS	DISCONTINUED
4	BUILDING 3	TRASH	ACTIVE
5	BUILDING 4 - MAINTENANCE	TRASH	ACTIVE
6	BUILDING 4 - MYCELIUM	SPECIAL	ACTIVE
7	BUILDING 4 - CARBON	SPECIAL	ACTIVE
8	BUILDING 4 - TANK	WASTEWATER	ACTIVE
9	BUILDING 5	TRASH	ACTIVE
10	BUILDING 7	TRASH	ACTIVE
11	BUILDING 7 - BOILER	HAZARDOUS	DISCONTINUED
12	BUILDING 9 - TANK	WASTEWATER	ACTIVE
13	BUILDING 10 - TANK	WASTEWATER	ACTIVE
14	BUILDING 10 - TANK	WASTEWATER	DISCONTINUED
15	BUILDING 14 - PCB	SPECIAL	ACTIVE
16	BUILDING 17 - TANK	WASTEWATER	ACTIVE
17	BUILDING 17	TRASH	ACTIVE
18	BUILDING 18 - TANK	WASTEWATER	ACTIVE
19	BUILDING 18	TRASH	ACTIVE
20	BUILDING 21	TRASH	ACTIVE
21	BUILDING 24	HAZARDOUS	CLOSED
	(OLD CONTAINER STORAGE)		
22	BUILDING 28	TRASH	ACTIVE
23	BUILDING 30	TRASH	ACTIVE
24	BUILDING 32A - TANK	HAZARDOUS	IN CLOSURE
25	BUILDING 42 - TANK (1500)	HAZARDOUS	CLOSED
26	BUILDING 110	TRASH	ACTIVE
27	BUILDING 120 - SLUDGE	SPECIAL	ACTIVE
28	BUILDING 120	TRASH	ACTIVE
29	BUILDING 120	WASTEWATER	ACTIVE
30	AREA SEWER CONNECTIONS	WASTEWATER	ACTIVE
31	BUILDING 1 - INCINERATOR	TRASH	ACTIVE
32	BUILDING 9 - INCINERATOR	SPECIAL	ACTIVE
33	BUILDING 14 - WASTE OIL	SPECIAL	ACTIVE
34	BUILDING 8 - ACCUMULATION	HAZARDOUS	ACTIVE

FIGURE 10-2: SOLID WASTE MANAGEMENT UNITS



- BUILDINGS**
- 1 MAIN BLDG COMPLEX
 - 2 H & R OFFICES & SHOPS
 - 3 RESEARCH & PILOT
 - 4 CITRIC
 - 5 MAINTENANCE WAREHOUSE
 - 6 REFRIGERATION
 - 7 POWER
 - 8 MFG. & WAREHOUSE
 - 9 RESEARCH
 - 10 CHEMICAL PILOT PLANT
 - 11 DEXTROSE
 - 13 DEXTROSE STORAGE
 - 14 SURPLUS EQUIPMENT
 - 16 MAINTENANCE GARAGE
 - 17 H & R RESEARCH
 - 18 DIAGNOSTICS LABS.
 - 21 VACANT
 - 22 VACANT
 - 23 LEASED (PAN FLUTES)
 - 24 SOLVENT STORAGE
 - 25 CHILLER
 - 27 FUEL OIL PUMP HOUSE
 - 28 STORAGE
 - 29 UTILITIES
 - 30 GARDENER
 - 31 STORAGE
 - 32 REAGENT PILOT PLANT
 - 33 MEDIA ARTS
 - 35 HAZ. SOLV. & CHEM. STORAGE
 - 40 WASTE WATER MONITORING
 - 41 SOLVENT EXTRACTION
 - 42 SOLVENT EXTRACTION
 - 43 SOLVENT EXTRACTION
 - 44 SOLVENT EXTRACTION
 - 55 SATELLITE R.M.B.
 - 60 ENZYME WAREHOUSE
 - 61 ENZYME
 - 62 ENZYME DEVELOP. LAB
 - 70 VEHICLE STORAGE
 - 71 SODA UNLOADING
 - 72 GLUTEN UNLOADING
 - 110 TRAINING, TRAFFIC & I.S.
 - 111 LEASED (AACOA)
 - 120 WASTE WATER TREATMENT

PARKING LOTS	
LOT NO.	SPACES
2	12
3	18
4	18
5	153
5A	32
6	109
7	91
7A	18
7B	44
8	145
9	258
10	8
11	488
11A	33
11B	125
12	171
13	295
14	52
15	103
16	12
	2185

BASEMENT PARKING	
BLDG. NO.	SPACES
1, 1D & 1E	97
9 & 18	62
	159

LAND: 126.03 ACRES
5.95 " (SOLVAY)
131.91 ACRES TOTAL
BUILDINGS: 1,748,660 SQ. FT.
(EXCLUDES SOLVAY)
○ - INDICATES UNIT NO.

IV				
III				
II				
I	11-5-80	JSP		REDRAWN & REVISED PREVIOUS CHANGES OMITTED
NO.	DATE	BY	CHK.	REVISION

DR. HARTZLER	DATE 8-1-80
CHK.	APPR.
SCALE 1"=280' APPROX.	
P.L. NO.	
PRINT DATE	



MILES INC. ELKHART, INDIANA	
LAYOUT - BUILDINGS & GROUNDS ELKHART MAIN PLANT	
P96PLOT3.DGN (LEV. 2.3)	DRG. NO. H-13591-1B

There are two additional active special waste management units for collection and short-term storage of waste oils and PCB containing materials. Note that these two areas, both in Building 14, are physically separated to avoid commingling of PCB and non-PCB containing wastes.

Solid waste management units for hazardous wastes, or non-RCRA wastes with hazardous constituents, consists of storage and disposal locations that are either discontinued (non-RCRA wastes) or in closure (RCRA wastes). Previously active SWMU's for hazardous wastes include tank storage, container storage, and burning of solvent waste in a boiler.

In addition to the storage facility for which this permit is being submitted, there is one other active less than 90 day accumulation area for hazardous Consumer Care division product waste.

Solid waste management units for wastewaters consists of three separate types: neutralization tanks, wastewater treatment systems, and area process sewers. All units are tied to the Elkhart municipal wastewater collection and treatment system. Each will be more fully described below.

Specific Characterization

1. Building 1 - SOMAT

This SWMU is a active collection location for general plant trash. As mentioned above, general plant trash consists of scrap paper, corrugated paper products, scrap non-hazardous production wastes, returned goods, wood and cafeteria wastes. The Building 1 SOMAT area houses a shredder for destruction of non-hazardous production waste and two 22 cubic yard dumpsters for collection of the waste. These dumpsters are located in a loading dock area with a floor of concrete and asphalt. The dumpsters are removed several times a day with the waste taken to HIMCO/Earthmover's landfill. No hazardous wastes are managed in this unit. A special waste certification is in place covering the non-hazardous production waste processed through this unit.

2. Building 1 - Corrugated

This SWMU is an active collection location for scrap corrugated paper products (boxes) which are destined for recycling. No other wastes, hazardous or non-hazardous, are placed here. Scrap boxes are placed in a 16 cubic yard compactor/lugger for recycling.

3. Building 1 - Clinitest

This SWMU was an area where solid waste tablets of a scrapped diagnostic product were dissolved and neutralized. The tablets contained soda ash, caustic soda, citric acid, and small quantities of copper sulfate. The dissolved and neutralized materials were flushed to a POTW and the remaining inert solid packaging was landfilled off site.

This process took place in an enclosed area inside Building 1 and was discontinued in 1985.

4. Building 3

5. Building 4 - Maintenance

These SWMU's are active sites and consist of general trash dumpsters.

6. Building 4 - Mycelium

In the fermentation process for the production of citric acid, a biomass is formed which is filtered from the broth and discarded. This mycelium biomass is collected in a hopper and routinely transferred to several dumpsters for shipment off site. Mycelium is both disposed in a sanitary landfill as a special waste and shipped off site for re-use/recycling as an animal feed supplement. One hopper and up to two dumpsters are used in this active SWMU which is located in an area with an asphalt base.

7. Building 4 - Carbon

In the fermentation process, activated carbon is used to polish several of the production streams. Unlike carbon used for waste treatment, this carbon has not come in contact with hazardous constituents.

It is collected in a dumpster and either sent to a recycler for regeneration or sent to a sanitary landfill for disposal as a special waste. One trash dumpster is used to collect the carbon. As with SWMU #6, this dumpster is located on asphalt.

8. Building 4 - Tank

Prior to the discharge of wastewater from the citric acid fermentation process, the water is placed in an equalization tank and magnesium hydroxide is added for pH adjustment. The water is then passed on to the Bayer wastewater treatment plant and ultimately to the Elkhart municipal wastewater treatment plant. The wastewater accumulated in this tank is a moderate COD waste.

9. Building 5

10. Building 7

These SWMU's are active sites and consist of general trash dumpsters.

11. Building 7 - Boiler

One of the former waste operations that has been halted is the burning of waste solvents in the plant's Boiler #4. Solvents such as acetone were pumped into the boiler from drums for destruction. The air discharge was permitted with the State Air Quality authority but the practice has been terminated.

Transfers from the drums took place in an area adjacent to the boilerhouse. The burning of solvents in the plant boiler was ceased in 1985.

12. Building 9 - Tank

In research and development activities for medical diagnostic applications, small amounts of wastewater are generated which require pH adjustment prior to final discharge to the municipal sewer system. The neutralization system at Building 9 is an external below-grade concrete tank. The system is for pH adjustment only.

- 13. Building 10 - Tank
- 14. Building 10 - Tank

SWMU's number 13 and 14 are neutralization tanks at Building 10. Number 13 is an active aboveground tank that is inside Building 10. It is a replacement for number 14, an inactive in-ground vault outside the building.

Building 10 is a pilot plant and small scale chemical production unit and the neutralization tank serves as an equalization and pH adjustment process for wastewaters prior to discharge to the Elkhart Wastewater Treatment Utility.

- 15. Building 14 - PCB

When PCB items are removed from service at the Miles Avenue complex, the materials (transformers, capacitors, etc.) are stored temporarily inside Building 14. This facility, which has a concrete floor, also serves as a general equipment storage warehouse. All storage is inside the building.

- 16. Building 17 - Tank

This SWMU is similar to the other neutralization system SWMU's on-site. Wastewaters from biotechnology research and development activities are neutralized (pH adjustment only) prior to discharge to the local municipal wastewater treatment facility. The unit is a tank in a concrete vault outside the building.

- 17. Building 17

This SWMU is an active site and consists of a general trash dumpster.

- 18. Building 18 - Tank

This SWMU is also similar to the other neutralization system SWMU's on-site. Wastewaters from diagnostic research and development activities are neutralized prior to discharge to the local municipal water treatment system. This unit is a tank system and is on the basement floor of Building 18.

- 19. Building 18
- 20. Building 21

These SWMU's are active sites and consist of general trash dumpsters.

- 21. Building 24
(Old Container Storage Facility)

The old container storage facility served as the precursor to Building 35 for the storage of waste solvents at Bayer. The asphalt pad was used to store drums of chlorinated and nonchlorinated wastes prior to shipment off site and was operated under interim status until Building 35 was constructed in 1985. A Closure Plan was submitted for the site on November 12, 1985. This Closure Plan has been executed. As of November, 1995, this unit has been accepted as closed by IDEM.

- 22. Building 28
- 23. Building 30

These SWMU's are active sites and consist of general trash dumpsters.

- 24. Building 32A - Tank

The 250-gallon storage tank is a vaulted tank that serves as a collection tank for hazardous wastes from the processes in Building 32A. The facility is a pilot lab conducting extraction research and paper impregnation testing for diagnostic product applications.

Small quantities of hazardous solvents, such as toluene, methanol and acetone, are generated during these tests and are flushed into the 250-gallon tank with rinse water. Since 1986 the tank has been operated under interim status as a storage facility, however, the decision has been made to close the tank and operate it only as an accumulation tank. The tank has not been used for waste accumulation since 1988 and has been removed from the Part A application for the Miles Avenue complex. A Closure Plan has been submitted for the tank.

25. Building 42 - Tank
(1500 gallon)

This SWMU is a 1500-gallon storage tank previously used to store hazardous oily waste.

The tank served as a storage tank for waste from the Citric Acid Plant from 1980 to 1986. Typical wastes that would have been stored in the tank include wastewater containing low levels of chromium, isopropanol, acetone and dichloroethane.

A Closure Plan for the tank was submitted to IDEM on July 30, 1986, and has been executed. This unit was accepted as closed by IDEM in 1993.

26. Building 110

This SWMU is an active site and consists of a general trash dumpster.

27. Building 120 - Sludge

In the wastewater treatment facility (SWMU #29), a dewatered filter cake/sludge is accumulated in dumpsters. The sludge is considered a special waste and is routinely removed for disposal in a local sanitary landfill. The dumpsters accumulating the waste are contained on a concrete pad.

28. Building 120

This SWMU is an active site and consists of a general trash dumpster.

29. Building 120 - WWTP

The Wastewater Treatment Plant at Bayer serves the citric production plant of the Bayer subsidiary Haarmann & Reimer, and the enzyme production plant of Solvay. It pretreats the waste from these operations prior to discharging the effluent to the Elkhart Wastewater Treatment Utility under a Significant Industrial User pre-treatment agreement with the City. The treatment plant has been operating since 1985. The process combines equalization, pH adjustment, clarification and anaerobic digestion using the Bacardi process.

Effluents to the Elkhart POTW are monitored on a weekly and monthly basis.

30. Area Sewer Connections

Throughout the Miles Avenue complex, wastewater drains are tied into the Elkhart municipal wastewater treatment system. The only exceptions are for the wastewater treatment plant indicated above, non-contact cooling water, and storm water run-off.

Small amounts of process wastewater from manufacturing and research and development activities are disposed into the sewer system as well as the domestic waste generated on-site. These sewer lines are indicated in the drawings of Appendix B of this application.

31. Building 1 - Incinerator

This SWMU is a small incinerator with a capacity of 150 to 250 pounds/hour. It is located in the basement of Building 1 in a secured area. The materials burned include competition sensitive papers from offices and small amounts of corrugated paper products. No hazardous wastes are burned in this incinerator.

32. Building 9 - Incinerator

This SWMU is also a small incinerator with a capacity of 200 pounds per hour. It is located in the basement of Building 9 in a restricted area. The wastes burned include paper, corrugated paper products, laboratory animals and animal bedding. No hazardous wastes are burned in this incinerator.

33. Building 14 - Used Oil Storage Cage

This SWMU consists of an enclosed, secure area for the short term storage of drum quantities of used oil and/or coolant products. Secondary containment pallets are provided for the storage of all liquid material. These waste streams are typically shipped off-site using a licensed waste oil reprocessor for recycling as an industrial fuel. This SWMU is in a separate physical location from the PCB storage unit listed above (SWMU #15).

34. Building 8 - Less Than 90 Day
Accumulation Area for Consumer Care
Product Waste

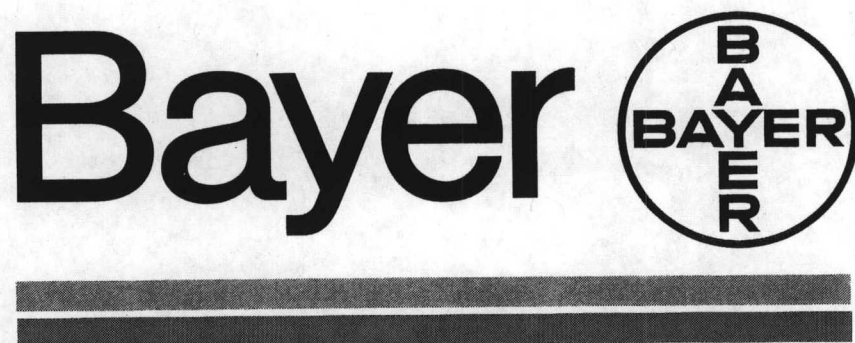
In this area, non-salable consumer products (damaged, out-of-date, off-specification) containing hazardous constituents are sorted and accumulated for shipment off-site to a Bayer approved licensed TSDF. No waste is accumulated in this area for longer than 90 days.

10.2 Releases From Solid Waste Management Units


No known releases of hazardous constituents have occurred from any of the existing or former non-hazardous solid waste management units at the Miles Avenue complex. The solid waste management units used for hazardous waste storage are either closed or undergoing closure. We are presently unaware of any releases of hazardous constituents that have not been addressed and/or remediated from the hazardous solid waste management units.

**Hazardous Waste Storage
Permit Renewal Application
Volume 2**

**Miles Avenue Site
March, 1996**



**Bayer Corporation
1884 Miles Avenue
Elkhart, IN 46514**

For EPA Regional Use Only		 United States Environmental Protection Agency Washington, DC 20460	
Hazardous Waste Permit Application Part A (Read the instructions before starting)			
Date Received Month Day Year			
I. Installation's EPA ID Number (Mark 'X' in the appropriate box)			
<input type="checkbox"/> A. First Part A Submission		<input checked="" type="checkbox"/> B. Part A Amendment #	
C. Installation's EPA ID Number		D. Secondary ID Number (if applicable)	
I N D 0 0 5 0 6 8 7 0 5			
II. Name of Facility			
B A Y E R C O R P O R A T I O N			
III. Facility Location (Physical address not P.O. Box or Route Number)			
A. Street			
1 8 8 4 M I L E S A V E N U E			
Street (Continued)			
City or Town			
E L K H A R T			
State		Zip Code	
I N		4 6 5 1 4 - 2 2 0 1	
County Code (if known)		County Name	
		E L K H A R T	
B. Land Type (Enter code)		C. Geographic Location	
P		LATITUDE (Degrees, Minutes, & Seconds) LONGITUDE (Degrees, Minutes & Seconds)	
		4 1 4 1 0 5 6 0 8 5 5 9 0 2 5	
		D. Facility Existence Date	
		Month Day Year	
		0 6 0 1 1 9 8 5	
IV. Facility Mailing Address			
SI or P.O. Box			
P . O . B O X 4 0			
City or Town			
E L K H A R T			
State		Zip Code	
I N		4 6 5 1 5 - 0 0 4 0	
V. Facility Contact (Person to be contacted regarding waste activities at facility)			
Last Name (Last)		First	
S C O T T		R . L E N N I E	
Job Title		Phone Number (Area Code and Number)	
D I R E C T O R , H E S		2 1 9 - 2 6 2 - 7 2 3 4	
Facility Contact Address (See instructions)			
A. Contact Address Location Mailing Other			
X			
B. Street or P.O. Box			
City or Town			
State		Zip Code	
		-	

EPA ID: Number (Enter from page 1)

Secondary ID Number (Enter from page 1)

I N D 0 0 5 0 6 8 7 0 5

VII. Operator Information (See instructions)

Name of Operator

B A Y E R C O R P O R A T I O N

Street or P.O. Box

1 8 8 4 M I L E S A V E N U E

City or Town

E L K H A R T

State

I N

ZIP Code

4 6 5 1 4 - 2 2 0

Phone Number (Area Code and Number)

2 1 9 - 2 6 4 - 8 1 1 1

B. Operator Type

P

C. Change of Operator Indicator

Yes

No

X

Date Changed

Month Day Year

VIII. Facility Owner (See instructions)

A. Name of Facility's Legal Owner

B A Y E R C O R P O R A T I O N

Street or P.O. Box

O N E M E L L O N C E N T E R

State

P A

ZIP Code

1 5 2 1 9 - 2 5 0

Phone Number (Area Code and Number)

4 1 2 - 3 9 4 - 5 5 0 0

B. Owner Type

P

C. Change of Owner Indicator

Yes

No

X

Date Changed

Month Day Year

IX. SIC Codes (4-digit, in order of significance)

Primary

2 8 3 4 (Description) PHARMACEUTICAL PREPARATIONS

Secondary

2 8 6 9 (Description) INDUSTRIAL ORGANIC CHEMICALS, NEC

Secondary

2 0 4 6 (Description) WET CORN MILLING

Secondary

(Description)

X. Other Environmental Permits (See instructions)

A. Permit Type
(Enter code)

B. Permit Number

C. Description

ATTACHED

EPA ID Number (Enter from page 1)

Secondary ID Number (Enter from page 1)

N D 0 0 5 0 6 8 7 0 5

Nature of Business (Provide a brief description)

BAYER CORPORATION, MILES AVENUE SITE MANUFACTURES HEALTHCARE AND
FOOD-RELATED PRODUCTS

XII. Process Codes and Design Capacities

- A. **PROCESS CODE** - Enter the code from the list of process codes below that best describes each process to be used at the facility. Thirteen lines are provided for entering codes. If more lines are needed, attach a separate sheet of paper with the additional information. For "other" processes (i.e., D99, S99, T04 and X99), describe the process (including its design capacity) in the space provided in item XII.
- B. **PROCESS DESIGN CAPACITY** - For each code entered in column A, enter the capacity of the process.
1. **AMOUNT** - Enter the amount. In a case where design capacity is not applicable (such as in a closure/post-closure or enforcement action) enter the total amount of waste for that process.
 2. **UNIT OF MEASURE** - For each amount entered in column B(1), enter the code from the list of unit measure codes below that describes the unit of measure used. Only the units of measure that are listed below should be used.
- C. **PROCESS TOTAL NUMBER OF UNITS** - Enter the total number of units used with the corresponding process code.

PROCESS CODE	PROCESS	APPROPRIATE UNITS OF MEASURE FOR PROCESS DESIGN CAPACITY	PROCESS CODE	PROCESS	APPROPRIATE UNITS OF MEASURE FOR PROCESS DESIGN CAPACITY
<u>Disposal:</u>					
D79	Underground Injection	Gallons; Liters; Gallons Per Day; or Liters Per Day	T87	Smelting, Melting, Or Refining Furnace	Gallons Per Day; Liters Per Day; Pounds Per Hour; Short Tons Per Hour; Kilograms Per Hour; Metric Tons Per Day; Metric Tons Per Hour; or Btu's Per Hour
D80	Landfill	Acre-feet or Hectare-meter	T88	Titanium Dioxide Chloride Process Oxidation Reactor	
D81	Land Treatment	Acres or Hectares	T89	Methane Reforming Furnace	
D82	Ocean Disposal	Gallons Per Day r Liters Per Day	T90	Pulping Liquor Recovery Furnace	
D83	Surface Impoundment	Gallons or Liters	T91	Combustion Device Used In The Recovery Of Sulfur Values From Spent Sulfuric Acid	
D99	Other Disposal	Any Unit of Measure Listed Below	T92	Halogen Acid Furnaces	Cubic Yards or Cubic Meters
<u>Storage:</u>			T93	Other Industrial Furnaces Listed In 40 CFR §260.10	
S01	Container (Barrel, Drum, Etc.)	Gallons or Liters	T94	Containment Building-Treatment	
S02	Tank	Gallons or Liters	<u>Miscellaneous (Subpart X):</u>		
S03	Waste Pile	Cubic Yards or Cubic Meters	X01	Open Burning/Open Detonation	Any Unit of Measure Listed Below Short Tons Per Hour; Metric Tons Per Hour; Short Tons Per Day; Metric Tons Per Day; Pounds Per Hour; or Kilograms Per Hour
S04	Surface Impoundment	Gallons or Liters	X02	Mechanical Processing	
S05	Drip Pad	Gallons or Liters	X03	Thermal Unit	
S06	Containment Building-Storage	Cubic Yards or Cubic Meters			Gallons Per Day; Liters Per Day; Pounds Per Hour; Short Tons Per Hour; Metric Tons Per Day; Metric Tons Per Hour; or Btu's Per Hour
S99	Other Storage	Any Unit of Measure Listed Below			
<u>Treatment:</u>			X04	Geologic Repository	Cubic Yards or Cubic Meters Any Unit of Measure Listed Below
T01	Tank	Gallons Per Day or Liters Per Day	X99	Other Subpart X	
T02	Surface Impoundment	Gallons Per Day or Liters Per Day			
T03	Incinerator	Short Tons Per Hour; Metric Tons Per Hour; Gallons Per Hour; Liters Per Hour; or Btu's Per Hour			
T04	Other Treatment	Gallons Per Day; Liters Per Day; Pounds Per Hour; Short Tons Per Hour; Kilograms Per Hour; Metric Tons Per Day; Metric Tons Per Hour; Short Tons Per Day; or Btu's Per Hour			
T80	Boiler	Gallons or Liters			
T81	Cement Kiln	Gallons Per Day; Liters Per Day; Pounds Per Hour; Short Tons Per Hour; Kilograms Per Hour; Metric Tons Per Day; Metric Tons Per Hour; Short Tons Per Day; or Btu's Per Hour			
T82	Lime Kiln				
T83	Aggregate Kiln				
T84	Phosphate Kiln				
T85	Coke Oven				
T86	Blast Furnace				

UNIT OF MEASURE	UNIT OF MEASURE CODE	UNIT OF MEASURE	UNIT OF MEASURE CODE	UNIT OF MEASURE	UNIT OF MEASURE CODE
Gallons	G	Short Tons Per Hour	D	Cubic Yards	Y
Gallons Per Hour	E	Metric Tons Per Hour	W	Cubic Meters	C
Gallons Per Day	U	Short Tons Per Day	N	Acres	B
Liters	L	Metric Tons Per Day	S	Acre-feet	A
Liters Per Hour	H	Pounds Per Hour	J	Hectares	Q
Liters Per Day	V	Kilograms Per Hour	R	Hectare-meter	F
				Btu's Per Hour	I

EPA I.D. Number (Enter from page 1)

Secondary ID Number (Enter from page 1)

I N D 0 0 5 0 6 8 7 0 5

XII. Process Codes and Design Capabilities (Continued)

EXAMPLE FOR COMPLETING ITEM XII (Shown in line number X-1 below): A facility has a storage tank, which can hold 533,788 gallons.

Line Number	A. Process Code (From list above)	B. PROCESS DESIGN CAPACITY		C. Process Total Number Of Units	For Official Use Only
		1. Amount (Specify)	2. Unit Of Measure (Enter code)		
X 1	S 0 2	5 3 3 7 8 8	G	0 0 1	
1	S 0 1	(DRUM STORAGE) 15 840	G	1	
2	S 0 1	(LAB CHEM STORAGE) 1 400	G	1	
3					
4					
5					
6					
7					
8					
9					
1 0					
1 1					
1 2					
1 3					

NOTE: If you need to list more than 13 process codes, attach an additional sheet(s) with the information in the same format as above. Number the lines sequentially, taking into account any lines that will be used for "other" processes (i.e., D99, S99, T04 and X99) in item XIII.

XIII. Other Processes (Follow instructions from item XII for D99, S99, T04 and X99 process codes)

Line Number (Enter as in seg w/XII)	A. Process Code (From list above)	B. PROCESS DESIGN CAPACITY		C. Process Total Number Of Units	D. Description Of Process
		1. Amount (Specify)	2. Unit Of Measure (Enter code)		
X 1	T 0 4				In-situ Vitrification
1					
2					
3					
4					

EPA ID Number (Enter on page 7)

Secondary ID Number (Enter on page 7)

N D 0 0 5 0 6 8 7 0 5

XIV. Description of Hazardous Wastes

A. EPA HAZARDOUS WASTE NUMBER - Enter the four-digit number from 40 CFR, Part 261 Subpart D of each listed hazardous waste you will handle. For hazardous wastes which are not listed in 40 CFR, Part 261 Subpart D, enter the four-digit number from 40 CFR, Part 261 Subpart C that describes the characteristics and/or the toxic contaminants of those hazardous wastes.

B. ESTIMATED ANNUAL QUANTITY - For each listed waste entered in column A estimate the quantity of that waste that will be handled on an annual basis. For each characteristic or toxic contaminant entered in column A estimate the total annual quantity of all the non-listed waste(s) that will be handled which possess that characteristic or contaminant.

C. UNIT OF MEASURE - For each quantity entered in column B enter the unit of measure code. Units of measure which must be used and the appropriate codes are:

ENGLISH UNIT OF MEASURE	CODE	METRIC UNIT OF MEASURE	CODE
POUNDS	P	KILOGRAMS	K
TONS	T	METRIC TONS	M

If facility records use any other unit of measure for quantity, the units of measure must be converted into one of the required units of measure taking into account the appropriate density or specific gravity of the waste.

D. PROCESSES**1. PROCESS CODES:**

For listed hazardous wastes: For each listed hazardous waste entered in column A select the code(s) from the list of process codes contained in Item XII A, on page 3 to indicate how the waste will be stored, treated, and/or disposed of at the facility.

For non-listed hazardous wastes: For each characteristic or toxic contaminant entered in column A, select the code(s) from the list of process codes contained in Item XII A, on page 3 to indicate all the processes that will be used to store, treat, and/or dispose of all the non-listed hazardous wastes that possess that characteristic or toxic contaminant.

NOTE: THREE SPACES ARE PROVIDED FOR ENTERING PROCESS CODES. IF MORE ARE NEEDED:

1. Enter the first two as described above.
2. Enter "000" in the extreme right box of Item XIV-D(1).
3. Enter in the space provided on page 7, Item XIV-E, the line number and the additional code(s).

2. PROCESS DESCRIPTION: If a code is not listed for a process that will be used, describe the process in the space provided on the form (D.(2)).

NOTE: HAZARDOUS WASTES DESCRIBED BY MORE THAN ONE EPA HAZARDOUS WASTE NUMBER: Hazardous wastes that can be described by more than one EPA Hazardous Waste Number shall be described on the form as follows:

1. Select one of the EPA Hazardous Waste Numbers and enter it in column A. On the same line complete columns B, C and D by estimating the total annual quantity of the waste and describing all the processes to be used to treat, store, and/or dispose of the waste.
2. In column A of the next line enter the other EPA Hazardous Waste Number that can be used to describe the waste. In column D(2) on that line enter "Included With Above" and make no other entries on that line.
3. Repeat step 2 for each EPA Hazardous Waste Number that can be used to describe the hazardous waste.

EXAMPLE FOR COMPLETING ITEM XIV (shown in line numbers X-1, X-2, X-3, and X-4 below) - A facility will treat and dispose of an estimated 900 pounds per year of chrome shavings from leather tanning and finishing operations. In addition, the facility will treat and dispose of three non-listed wastes. Two wastes are corrosive only and there will be an estimated 200 pounds per year of each waste. The other waste is corrosive and ignitable and there will be an estimated 100 pounds per year of that waste. Treatment will be in an incinerator and disposal will be in a landfill.

Line Number	A. EPA HAZARD WASTE NO. (Enter code)	B. ESTIMATED ANNUAL QUANTITY OF WASTE	C. UNIT OF MEASURE (Enter code)	D. PROCESS	
				(1) PROCESS CODES (Enter code)	(2) PROCESS DESCRIPTION (If a code is not entered in D(1))
X 1	K 0 5 4	900	P	T 0 3 D 8 0	
X 2	D 0 0 2	400	P	T 0 3 D 8 0	
X 3	D 0 0 1	100	P	T 0 3 D 8 0	
X 4	D 0 0 2				Included With Above

Secondary ID Number (Enter only if different from Primary ID Number)

[illegible]

A. EPA	B. ESTIMATED	C. UNIT OF		D. PROCESSES
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[illegible]

EPA ID Number (Enter on page 1)

Secondary ID Number (Enter on page 1)

N D 0 0 5 0 6 8 7 0 5

XIV. Description of Hazardous Wastes

- A. EPA HAZARDOUS WASTE NUMBER** - Enter the four-digit number from 40 CFR, Part 261 Subpart D of each listed hazardous waste you will handle. For hazardous wastes which are not listed in 40 CFR, Part 261 Subpart D, enter the four-digit number(s) from 40 CFR, Part 261 Subpart C that describes the characteristics and/or the toxic contaminants of those hazardous wastes.
- B. ESTIMATED ANNUAL QUANTITY** - For each listed waste entered in column A estimate the quantity of that waste that will be handled on an annual basis. For each characteristic or toxic contaminant entered in column A estimate the total annual quantity of all the non-listed waste(s) that will be handled which possess that characteristic or contaminant.
- C. UNIT OF MEASURE** - For each quantity entered in column B enter the unit of measure code. Units of measure which must be used and the appropriate codes are:

ENGLISH UNIT OF MEASURE	CODE	METRIC UNIT OF MEASURE	CODE
POUNDS	P	KILOGRAMS	K
TONS	T	METRIC TONS	M

If facility records use any other unit of measure for quantity, the units of measure must be converted into one of the required units of measure taking into account the appropriate density or specific gravity of the waste.

D. PROCESSES

1. PROCESS CODES:

For listed hazardous waste: For each listed hazardous waste entered in column A select the code(s) from the list of process codes contained in Item XII A. on page 3 to indicate how the waste will be stored, treated, and/or disposed of at the facility.

For non-listed hazardous waste: For each characteristic or toxic contaminant entered in column A, select the code(s) from the list of process codes contained in Item XII A. on page 3 to indicate all the processes that will be used to store, treat, and/or dispose of all the non-listed hazardous wastes that possess that characteristic or toxic contaminant.

NOTE: THREE SPACES ARE PROVIDED FOR ENTERING PROCESS CODES. IF MORE ARE NEEDED:

- Enter the first two as described above.
- Enter "000" in the extreme right box of Item XIV-D(1).
- Enter in the space provided on page 3, Item XIV-E, the line number and the additional code(s).

2. **PROCESS DESCRIPTION:** If a code is not listed for a process that will be used, describe the process in the space provided on the form (D(2)).

NOTE: HAZARDOUS WASTES DESCRIBED BY MORE THAN ONE EPA HAZARDOUS WASTE NUMBER - Hazardous wastes that can be described by more than one EPA Hazardous Waste Number shall be described on the form as follows:

- Select one of the EPA Hazardous Waste Numbers and enter it in column A. On the same line complete columns B, C and D by estimating the total annual quantity of the waste and describing all the processes to be used to treat, store, and/or dispose of the waste.
- In column A of the next line enter the other EPA Hazardous Waste Number that can be used to describe the waste. In column D(2) on that line enter "Included with above" and make no other entries on that line.
- Repeat step 2 for each EPA Hazardous Waste Number that can be used to describe the hazardous waste.

EXAMPLE FOR COMPLETING ITEM XIV (shown in line numbers X-1, X-2, X-3, and X-4 below) - A facility will treat and dispose of an estimated 900 pounds per year of chrome shavings from leather tanning and finishing operation. In addition, the facility will treat and dispose of three non-listed wastes. Two wastes are corrosive only and there will be an estimated 200 pounds per year of each waste. The other waste is corrosive and ignitable and there will be an estimated 100 pounds per year of that waste. Treatment will be in an incinerator and disposal will be in a landfill.

Line Number	A. EPA HAZARD WASTE NO. (Enter code)				B. ESTIMATED ANNUAL QUANTITY OF WASTE	C. UNIT OF MEASURE (Enter code)	D. PROCESS									
	(1) PROCESS CODES (Enter code)						(2) PROCESS DESCRIPTION (If a code is not entered in D(1))									
X 1	K	0	5	4	900	P	T	0	3	D	8	0				
X 2	D	0	0	2	400	P	T	0	3	D	8	0				
X 3	D	0	0	1	100	P	T	0	3	D	8	0				
X 4	D	0	0	2											Included With Above	

EPA ID Number (Enter in shaded area)

Secondary ID Number (Enter in shaded area)

I N D 0 0 5 0 6 8 7 0 5

XIV. Description of Hazardous Wastes (Continued)

Line Number	A. EPA HAZARDOUS WASTE NO. (Enter code)	B. ESTIMATED ANNUAL QUANTITY OF WASTE	C. UNIT OF MEASURE (Enter code)	D. PROCESSES	
				(1) PROCESS CODES (Enter code)	(2) PROCESS DESCRIPTION (If a code is not entered in D(1))
1	D 0 0 1	1	T	S 0 1	
2	D 0 0 4				Included with Above
3	D 0 0 7				Included with Above
4	D 0 0 8				Included with Above
5	D 0 0 9				Included with Above
6	D 0 1 0				Included with Above
7	D 0 1 1				Included with Above
8	D 0 1 8				Included with Above
9	D 0 1 9				Included with Above
10	D 0 2 2				Included with Above
11	D 0 2 8				Included with Above
12	D 0 2 9				Included with Above
13	D 0 3 5				Included with Above
14	D 0 3 8				Included with Above
15	F 0 0 1				Included with Above
16	F 0 0 2				Included with Above
17	F 0 0 3				Included with Above
18	F 0 0 5				Included with Above
19					
20					
21					
22					
23					
24					
25					
26					
27					
28					
29					
30					
31					
32					
33					

EPA ID Number (Enter code)

Secondary ID Number (Enter code)

N D 0 0 5 0 6 8 7 0 5

XIV. Description of Hazardous Wastes

- A. EPA HAZARDOUS WASTE NUMBER:** Enter the four-digit number from 40 CFR, Part 261 Subpart D of each listed hazardous waste you will handle. For hazardous wastes which are not listed in 40 CFR, Part 261 Subpart D, enter the four-digit number(s) from 40 CFR, Part 261 Subpart C that describes the characteristics and/or the toxic contaminants of those hazardous wastes.
- B. ESTIMATED ANNUAL QUANTITY:** For each listed waste entered in column A estimate the quantity of that waste that will be handled on an annual basis. For each characteristic or toxic contaminant entered in column A estimate the total annual quantity of all the non-listed waste(s) that will be handled which possess that characteristic or contaminant.
- C. UNIT OF MEASURE:** For each quantity entered in column B enter the unit of measure code. Units of measure which must be used and the appropriate codes are:

ENGLISH UNIT OF MEASURE	CODE	METRIC UNIT OF MEASURE	CODE
POUNDS	P	KILOGRAMS	K
TONS	T	METRIC TONS	M

If facility records use any other unit of measure for quantity, the units of measure must be converted into one of the required units of measure taking into account the appropriate density or specific gravity of the waste.

D. PROCESSES

1. PROCESS CODES:

For listed hazardous waste: For each listed hazardous waste entered in column A select the code(s) from the list of process codes contained in Item XII A. on page 3 to indicate how the waste will be stored, treated, and/or disposed of at the facility.

For non-listed hazardous waste: For each characteristic or toxic contaminant entered in column A, select the code(s) from the list of process codes contained in Item XII A. on page 3 to indicate all the processes that will be used to store, treat, and/or dispose of all the non-listed hazardous waste that possess that characteristic or toxic contaminant.

NOTE: THREE SPACES ARE PROVIDED FOR ENTERING PROCESS CODES. IF MORE ARE NEEDED:

- Enter the first two as described above.
- Enter "000" in the extreme right box of Item XIV-D(1).
- Enter in the space provided on page 7, item XIV-E, the line number and the additional code(s).

2. PROCESS DESCRIPTION: If a code is not listed for a process that will be used, describe the process in the space provided on the form (D(2)).

NOTE: HAZARDOUS WASTES DESCRIBED BY MORE THAN ONE EPA HAZARDOUS WASTE NUMBER - Hazardous wastes that can be described by more than one EPA Hazardous Waste Number shall be described on the form as follows:

- Select one of the EPA Hazardous Waste Numbers and enter it in column A. On the same line complete columns B, C and D by estimating the total annual quantity of the waste and describing all the processes to be used to treat, store, and/or dispose of the waste.
- In column A of the next line enter the other EPA Hazardous Waste Number that can be used to describe the waste. In column D(2) on that line enter included with above and make no other entries on that line.
- Repeat step 2 for each EPA Hazardous Waste Number that can be used to describe the hazardous waste.

EXAMPLE FOR COMPLETING ITEM XIV (shown in line numbers X-1, X-2, X-3, and X-4 below) - A facility will treat and dispose of an estimated 900 pounds per year of chrome shavings from leather tanning and finishing operation. In addition, the facility will treat and dispose of three non-listed wastes. Two wastes are corrosive only and there will be an estimated 200 pounds per year of each waste. The other waste is corrosive and ignitable and there will be an estimated 100 pounds per year of that waste. Treatment will be in an incinerator and disposal will be in a landfill.

Line Number	A. EPA HAZARD WASTE NO. (Enter code)	B. ESTIMATED ANNUAL QUANTITY OF WASTE	C. UNIT OF MEASURE (Enter code)	D. PROCESS	
				(1) PROCESS CODES (Enter code)	(2) PROCESS DESCRIPTION (If a code is not entered in D(1))
X 1	K 0 5 4	900	P	T 0 3 D 8 0	
X 2	D 0 0 2	400	P	T 0 3 D 8 0	
X 3	D 0 0 1	100	P	T 0 3 D 8 0	
X 4	D 0 0 2				Included With Above

Please print or type with ELITE type (12 characters per inch) in the unshaded areas only

EPA ID Number (Enter code)												Secondary ID Number (Enter code)											
I	N	D	0	0	5	0	6	8	7	0	5												

XIV. Description of Hazardous Wastes (Continued)

Line Number	A. EPA HAZARDOUS WASTE NO. (Enter code)				B. ESTIMATED ANNUAL QUANTITY OF WASTE	C. UNIT OF MEASURE (Enter code)	D. PROCESSES										(2) PROCESS DESCRIPTION (If a code is not entered in D(1))
	(1) PROCESS CODES (Enter code)																
1	D	0	0	1	1	T	S	0	1								
2	D	0	0	2	1	T	S	0	1								
3	D	0	0	3	200	P	S	0	1								
4	D	0	0	4	200	P	S	0	1								
5	D	0	0	5	500	P	S	0	1								
6	D	0	0	6	200	P	S	0	1								
7	D	0	0	7	200	P	S	0	1								
8	D	0	0	8	10	T	S	0	1								
9	D	0	0	9	500	P	S	0	1								
10	D	0	1	0	200	P	S	0	1								
11	D	0	1	1	500	P	S	0	1								
12	D	0	1	8	200	P	S	0	1								
13	D	0	1	9	100	P	S	0	1								
14	D	0	2	2	100	P	S	0	1								
15	D	0	2	8	100	P	S	0	1								
16	D	0	3	5	100	P	S	0	1								
17	D	0	3	8	100	P	S	0	1								
18	D	0	4	0	100	P	S	0	1								
19	P	0	0	3	100	P	S	0	1								
20	P	0	0	5	100	P	S	0	1								
21	P	0	0	8	100	P	S	0	1								
22	P	0	0	9	100	P	S	0	1								
23	P	0	1	0	100	P	S	0	1								
24	P	0	1	1	100	P	S	0	1								
25	P	0	1	2	100	P	S	0	1								
26	P	0	1	8	100	P	S	0	1								
27	P	0	2	2	100	P	S	0	1								
28	P	0	2	4	100	P	S	0	1								
29	P	0	2	8	100	P	S	0	1								
30	P	0	2	9	100	P	S	0	1								
31	P	0	3	0	100	P	S	0	1								
32	P	0	4	6	100	P	S	0	1								
33	P	0	4	8	100	P	S	0	1								

EPA ID Number (Enter from page 1)

Secondary ID Number (Enter from page 1)

N D 0 0 5 0 6 8 7 0 5

XIV. Description of Hazardous Wastes

- A. EPA HAZARDOUS WASTE NUMBER** - Enter the four-digit number from 40 CFR, Part 261 Subpart D of each listed hazardous waste you will handle. For hazardous wastes which are not listed in 40 CFR, Part 261 Subpart D, enter the four-digit number(s) from 40 CFR, Part 261 Subpart C that describes the characteristics and/or the toxic contaminants of those hazardous wastes.
- B. ESTIMATED ANNUAL QUANTITY** - For each listed waste entered in column A estimate the quantity of that waste that will be handled on an annual basis. For each characteristic or toxic contaminant entered in column A estimate the total annual quantity of all the non-listed waste(s) that will be handled which possess that characteristic or contaminant.
- C. UNIT OF MEASURE** - For each quantity entered in column B enter the unit of measure code. Units of measure which must be used and the appropriate codes are:

ENGLISH UNIT OF MEASURE	CODE	METRIC UNIT OF MEASURE	CODE
POUNDS	P	KILOGRAMS	K
TONS	T	METRIC TONS	M

If facility records use any other unit of measure for quantity, the units of measure must be converted into one of the required units of measure taking into account the appropriate density or specific gravity of the waste.

D. PROCESSES

1. PROCESS CODES

For listed hazardous waste: For each listed hazardous waste entered in column A select the code(s) from the list of process codes contained in Item XII A. on page 3 to indicate how the waste will be stored, treated, and/or disposed of at the facility.

For non-listed hazardous waste: For each characteristic or toxic contaminant entered in column A, select the code(s) from the list of process codes contained in Item XII A. on page 3 to indicate all the processes that will be used to store, treat and/or dispose of all the non-listed hazardous wastes that possess that characteristic or toxic contaminant.

NOTE: THREE SPACES ARE PROVIDED FOR ENTERING PROCESS CODES. IF MORE ARE NEEDED:

- Enter the first two as described above.
- Enter "000" in the extreme right box of Item XIV-D(1).
- Enter in the space provided on page 7, Item XIV-E, the line number and the additional code(s).

2. PROCESS DESCRIPTION: If a code is not listed for a process that will be used, describe the process in the space provided on the form (D.(2)).

NOTE: HAZARDOUS WASTES DESCRIBED BY MORE THAN ONE EPA HAZARDOUS WASTE NUMBER - Hazardous wastes that can be described by more than one EPA Hazardous Waste Number shall be described on the form as follows:

- Select one of the EPA Hazardous Waste Numbers and enter it in column A. On the same line complete columns B, C and D by estimating the total annual quantity of the waste and describing all the processes to be used to treat, store, and/or dispose of the waste.
- In column A of the next line enter the other EPA Hazardous Waste Number that can be used to describe the waste. In column D(2) on that line enter "Included with above" and make no other entries on that line.
- Repeat step 2 for each EPA Hazardous Waste Number that can be used to describe the hazardous waste.

EXAMPLE FOR COMPLETING ITEM XIV (shown in line numbers X-1, X-2, X-3, and X-4 below) - A facility will treat and dispose of an estimated 900 pounds per year of chrome shavings from leather tanning and finishing operation. In addition, the facility will treat and dispose of three non-listed wastes. Two wastes are corrosive only and there will be an estimated 200 pounds per year of each waste. The other waste is corrosive and ignitable and there will be an estimated 100 pounds per year of that waste. Treatment will be in an incinerator and disposal will be in a landfill.

Line Number	A. EPA HAZARD WASTE NO. (Enter code)	B. ESTIMATED ANNUAL QUANTITY OF WASTE	C. UNIT OF MEASURE (Enter code)	D. PROCESS							
				(1) PROCESS CODES (Enter code)				(2) PROCESS DESCRIPTION (If a code is not entered in D(1))			
X 1	K 0 5 4	900	P	T	0	3	D	0	0		
X 2	D 0 0 2	400	P	T	0	3	D	0	0		
X 3	D 0 0 1	100	P	T	0	3	D	0	0		
X 4	D 0 0 2									Included With Above	

Secondary ID Number (Enter on page 1)

[illegible]

XIV. Description of Hazardous Wastes (Continued)

Line Number	A. EPA HAZARDOUS WASTE NO. (Enter code)				B. ESTIMATED ANNUAL QUANTITY OF WASTE	C. UNIT OF MEASURE (Enter code)	D. PROCESSES							
							(1) PROCESS CODES (Enter code)				(2) PROCESS DESCRIPTION (If a code is not entered in D(1))			
1	P	0	5	4	100	P	S	0	1					
2	P	0	6	8	100	P	S	0	1					
3	P	0	7	5	100	P	S	0	1					
4	P	0	7	7	100	P	S	0	1					
5	P	0	8	7	100	P	S	0	1					
6	P	0	9	5	100	P	S	0	1					
7	P	0	9	8	100	P	S	0	1					
8	P	1	0	5	100	P	S	0	1					
9	P	1	0	6	100	P	S	0	1					
10	U	0	0	1	100	P	S	0	1					
11	U	0	0	2	100	P	S	0	1					
12	U	0	0	3	100	P	S	0	1					
13	U	0	0	4	100	P	S	0	1					
14	U	0	0	6	100	P	S	0	1					
15	U	0	0	7	100	P	S	0	1					
16	U	0	0	8	100	P	S	0	1					
17	U	0	0	9	100	P	S	0	1					
18	U	0	1	2	100	P	S	0	1					
19	U	0	1	9	100	P	S	0	1					
20	U	0	2	1	100	P	S	0	1					
21	U	0	3	1	100	P	S	0	1					
22	U	0	3	2	100	P	S	0	1					
23	U	0	3	7	100	P	S	0	1					
24	U	0	4	1	100	P	S	0	1					
25	U	0	4	3	100	P	S	0	1					
26	U	0	4	4	100	P	S	0	1					
27	U	0	4	8	100	P	S	0	1					
28	U	0	5	0	100	P	S	0	1					
29	U	0	5	2	100	P	S	0	1					
30	U	0	5	5	100	P	S	0	1					
31	U	0	5	6	100	P	S	0	1					
32	U	0	5	7	100	P	S	0	1					
33	U	0	6	7	100	P	S	0	1					

EPA ID Number (Enter from page 1)

Secondary ID Number (Enter from page 1)

N D 0 0 5 0 6 8 7 0 5

XIV. Description of Hazardous Wastes

A. EPA HAZARDOUS WASTE NUMBER - Enter the four-digit number from 40 CFR, Part 261 Subpart D of each listed hazardous waste you will handle. For hazardous wastes which are not listed in 40 CFR, Part 261 Subpart D, enter the four-digit number(s) from 40 CFR, Part 261 Subpart C that describes the characteristics and/or the toxic contaminants of those hazardous wastes.

B. ESTIMATED ANNUAL QUANTITY - For each listed waste entered in column A estimate the quantity of that waste that will be handled on an annual basis. For each characteristic or toxic contaminant entered in column A estimate the total annual quantity of all the non-listed waste(s) that will be handled which possess that characteristic or contaminant.

C. UNIT OF MEASURE - For each quantity entered in column B enter the unit of measure code. Units of measure which must be used and the appropriate codes are:

ENGLISH UNIT OF MEASURE	CODE	METRIC UNIT OF MEASURE	CODE
POUNDS	P	KILOGRAMS	K
TONS	T	METRIC TONS	M

If facility records use any other unit of measure for quantity, the units of measure must be converted into one of the required units of measure taking into account the appropriate density or specific gravity of the waste.

D. PROCESSES**1. PROCESS CODES:**

For listed hazardous waste: For each listed hazardous waste entered in column A select the code(s) from the list of process codes contained in item XII A. on page 3 to indicate how the waste will be stored, treated, and/or disposed of at the facility.

For non-listed hazardous waste: For each characteristic or toxic contaminant entered in column A, select the code(s) from the list of process codes contained in item XII A. on page 3 to indicate all the processes that will be used to store, treat, and/or dispose of all the non-listed hazardous wastes that possess that characteristic or toxic contaminant.

NOTE: THREE SPACES ARE PROVIDED FOR ENTERING PROCESS CODES. IF MORE ARE NEEDED:

- Enter the first two as described above.
- Enter "000" in the extreme right box of item XIV-D(1).
- Enter in the space provided on page 7, item XIV-E, the line number and the additional code(s).

- 2. PROCESS DESCRIPTION:** If a code is not listed for a process that will be used, describe the process in the space provided on the form (D.(2)).

NOTE: HAZARDOUS WASTES DESCRIBED BY MORE THAN ONE EPA HAZARDOUS WASTE NUMBER - Hazardous wastes that can be described by more than one EPA Hazardous Waste Number shall be described on the form as follows:

- Select one of the EPA Hazardous Waste Numbers and enter it in column A. On the same line complete columns B, C and D by estimating the total annual quantity of the waste and describing all the processes to be used to treat, store, and/or dispose of the waste.
- In column A of the next line enter the other EPA Hazardous Waste Number that can be used to describe the waste. In column D(2) on that line enter "included with above" and make no other entries on that line.
- Repeat step 2 for each EPA Hazardous Waste Number that can be used to describe the hazardous waste.

EXAMPLE FOR COMPLETING ITEM XIV (shown in line numbers X-1, X-2, X-3, and X-4 below) - A facility will treat and dispose of an estimated 900 pounds per year of chrome shavings from leather tanning and finishing operation. In addition, the facility will treat and dispose of three non-listed wastes. Two wastes are corrosive only and there will be an estimated 200 pounds per year of each waste. The other waste is corrosive and ignitable and there will be an estimated 100 pounds per year of that waste. Treatment will be in an incinerator and disposal will be in a landfill.

Line number	A. EPA HAZARD WASTE NO. (Enter code)	B. ESTIMATED ANNUAL QUANTITY OF WASTE	C. UNIT OF MEASURE (Enter code)	D. PROCESS							
				(1) PROCESS CODES (Enter code)				(2) PROCESS DESCRIPTION (If a code is not entered in D(1))			
X 1	K 0 5 4	900	P	T	0	3	D	8	0		
X 2	D 0 0 2	400	P	T	0	3	D	8	0		
X 3	D 0 0 1	100	P	T	0	3	D	8	0		
X 4	D 0 0 2									Included With Above	

EPA ID Number (Enter from page 1)										Secondary ID Number (Enter from page 1)													
I	N	D	0	0	5	0	6	8	7	0	5												

XIV. Description of Hazardous Wastes (Continued)

Line Number	A. EPA HAZARDOUS WASTE NO. (Enter code)				B. ESTIMATED ANNUAL QUANTITY OF WASTE	C. UNIT OF MEASURE (Enter code)	D. PROCESSES									
	(1) PROCESS CODES (Enter code)						(2) PROCESS DESCRIPTION (If a code is not entered in D(1))									
1	U	0	6	9	100	P	S	0	1							
2	U	0	7	0	100	P	S	0	1							
3	U	0	7	1	100	P	S	0	1							
4	U	0	7	2	100	P	S	0	1							
5	U	0	7	6	100	P	S	0	1							
6	U	0	7	7	100	P	S	0	1							
7	U	0	8	0	100	P	S	0	1							
8	U	0	8	1	100	P	S	0	1							
9	U	0	8	2	100	P	S	0	1							
10	U	0	8	3	100	P	S	0	1							
11	U	0	8	4	100	P	S	0	1							
12	U	0	8	8	100	P	S	0	1							
13	U	0	9	2	100	P	S	0	1							
14	U	0	9	7	100	P	S	0	1							
15	U	1	0	2	100	P	S	0	1							
16	U	1	0	5	100	P	S	0	1							
17	U	1	0	6	100	P	S	0	1							
18	U	1	0	7	100	P	S	0	1							
19	U	1	0	8	100	P	S	0	1							
20	U	1	1	2	100	P	S	0	1							
21	U	1	1	5	100	P	S	0	1							
22	U	1	1	7	100	P	S	0	1							
23	U	1	1	9	100	P	S	0	1							
24	U	1	2	2	100	P	S	0	1							
25	U	1	2	3	100	P	S	0	1							
26	U	1	2	4	100	P	S	0	1							
27	U	1	2	5	100	P	S	0	1							
28	U	1	3	3	100	P	S	0	1							
29	U	1	3	4	100	P	S	0	1							
30	U	1	3	5	100	P	S	0	1							
31	U	1	3	6	100	P	S	0	1							
32	U	1	3	8	100	P	S	0	1							
33	U	1	4	4	100	P	S	0	1							

EPA I.D. Number (Enter from page 1)

Secondary ID Number (Enter from page 1)

N D 0 0 5 0 6 8 7 0 5

XIV. Description of Hazardous Wastes

A. EPA HAZARDOUS WASTE NUMBER - Enter the four-digit number from 40 CFR, Part 261 Subpart D of each listed hazardous waste you will handle. For hazardous wastes which are not listed in 40 CFR, Part 261 Subpart D, enter the four-digit number(s) from 40 CFR, Part 261 Subpart C that describes the characteristics and/or the toxic contaminants of those hazardous wastes.

B. ESTIMATED ANNUAL QUANTITY - For each listed waste entered in column A estimate the quantity of that waste that will be handled on an annual basis. For each characteristic or toxic contaminant entered in column A estimate the total annual quantity of all the non-listed waste(s) that will be handled which possess that characteristic or contaminant.

C. UNIT OF MEASURE - For each quantity entered in column B enter the unit of measure code. Units of measure which must be used and the appropriate codes are:

ENGLISH UNIT OF MEASURE	CODE	METRIC UNIT OF MEASURE	CODE
POUNDS	P	KILOGRAMS	K
TONS	T	METRIC TONS	M

If facility records use any other unit of measure for quantity, the units of measure must be converted into one of the required units of measure taking into account the appropriate density or specific gravity of the waste.

D. PROCESSES**1. PROCESS CODES:**

For listed hazardous waste: For each listed hazardous waste entered in column A select the code(s) from the list of process codes contained in item XII A. on page 3 to indicate how the waste will be stored, treated, and/or disposed of at the facility.

For non-listed hazardous waste: For each characteristic or toxic contaminant entered in column A, select the code(s) from the list of process codes contained in item XII A. on page 3 to indicate all the processes that will be used to store, treat, and/or dispose of all the non-listed hazardous wastes that possess that characteristic or toxic contaminant.

NOTE: THREE SPACES ARE PROVIDED FOR ENTERING PROCESS CODES. IF MORE ARE NEEDED:

- Enter the first two as described above.
- Enter "000" in the extreme right box of item XIV-D(1).
- Enter in the space provided on page 7, item XIV-E, the line number and the additional code(s).

2. PROCESS DESCRIPTION: If a code is not listed for a process that will be used, describe the process in the space provided on the form (D.(2)).

NOTE: HAZARDOUS WASTES DESCRIBED BY MORE THAN ONE EPA HAZARDOUS WASTE NUMBER - Hazardous wastes that can be described by more than one EPA Hazardous Waste Number shall be described on the form as follows:

- Select one of the EPA Hazardous Waste Numbers and enter it in column A. On the same line complete columns B, C and D by estimating the total annual quantity of the waste and describing all the processes to be used to treat, store, and/or dispose of the waste.
- In column A of the next line enter the other EPA Hazardous Waste Number that can be used to describe the waste. In column D(2) on that line enter "Included with above" and make no other entries on that line.
- Repeat step 2 for each EPA Hazardous Waste Number that can be used to describe the hazardous waste.

EXAMPLE FOR COMPLETING ITEM XIV (shown in line numbers X-1, X-2, X-3, and X-4 below) - A facility will treat and dispose of an estimated 900 pounds per year of chrome shavings from leather tanning and finishing operation. In addition, the facility will treat and dispose of three non-listed wastes. Two wastes are corrosive only and there will be an estimated 200 pounds per year of each waste. The other waste is corrosive and ignitable and there will be an estimated 100 pounds per year of that waste. Treatment will be in an incinerator and disposal will be in a landfill.

Line Number	A. EPA HAZARD WASTE NO. (Enter code)	B. ESTIMATED ANNUAL QUANTITY OF WASTE	C. UNIT OF MEASURE (Enter code)	D. PROCESS	
				(1) PROCESS CODES (Enter code)	(2) PROCESS DESCRIPTION (If a code is not entered in D(1))
X 1	K 0 5 4	900	P	T 0 3 D 8 0	
X 2	D 0 0 2	400	P	T 0 3 D 8 0	
X 3	D 0 0 1	100	P	T 0 3 D 8 0	
X 4	D 0 0 2				Included With Above

EPA ID Number (Enter from page 1)	Secondary ID Number (Enter from page 1)
I N D 0 0 5 0 6 8 7 0 5	

XIV. Description of Hazardous Wastes (Continued)

Line Number	A. EPA HAZARDOUS WASTE NO. (Enter code)	B. ESTIMATED ANNUAL QUANTITY OF WASTE	C. UNIT OF MEASURE (Enter code)	D. PROCESSES	
				(1) PROCESS CODES (Enter code)	(2) PROCESS DESCRIPTION (If a code is not entered in D(1))
1	U 1 4 7	100	P	S 0 1	
2	U 1 4 9	100	P	S 0 1	
3	U 1 5 1	100	P	S 0 1	
4	U 1 5 4	100	P	S 0 1	
5	U 1 5 9	100	P	S 0 1	
6	U 1 6 1	100	P	S 0 1	
7	U 1 6 5	100	P	S 0 1	
8	U 1 6 6	100	P	S 0 1	
9	U 1 6 7	100	P	S 0 1	
10	U 1 6 9	100	P	S 0 1	
11	U 1 7 0	100	P	S 0 1	
12	U 1 8 2	100	P	S 0 1	
13	U 1 8 7	100	P	S 0 1	
14	U 1 8 8	100	P	S 0 1	
15	U 1 9 0	100	P	S 0 1	
16	U 1 9 6	100	P	S 0 1	
17	U 1 9 7	100	P	S 0 1	
18	U 2 0 1	100	P	S 0 1	
19	U 2 0 2	100	P	S 0 1	
20	U 2 0 8	100	P	S 0 1	
21	U 2 0 9	100	P	S 0 1	
22	U 2 1 1	100	P	S 0 1	
23	U 2 1 3	100	P	S 0 1	
24	U 2 1 9	100	P	S 0 1	
25	U 2 2 0	100	P	S 0 1	
26	U 2 2 1	100	P	S 0 1	
27	U 2 2 6	100	P	S 0 1	
28	U 2 2 8	100	P	S 0 1	
29	U 2 3 8	100	P	S 0 1	
30	U 2 3 9	100	P	S 0 1	
31	U 2 4 6	100	P	S 0 1	
32					
33					

EPA ID Number (Enter from page 1)

Secondary ID Number (Enter from page 1)

N D 0 0 5 0 6 8 7 0 5

XV. Map

Attach to this application a topographic map, or other equivalent map, of the area extending to at least one mile beyond property boundaries. The map must show the outline of the facility, the location of each of its existing and proposed intake and discharge structures, each of its hazardous waste treatment, storage, or disposal facilities, and each well where it injects fluids underground. Include all springs, rivers and other surface water bodies in this map area. See instructions for precise requirements.

XVI. Facility Drawing

All existing facilities must include a scale drawing of the facility (see instructions for more detail).

XVII. Photographs

All existing facilities must include photographs (aerial or ground-level) that clearly delineate all existing structures; existing storage, treatment and disposal areas; and sites of future storage, treatment or disposal areas (see instructions for more detail).

XVIII. Certification(s)

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Owner Signature

W. Michael Weaber

Date Signed

7-26-95

Name and Official Title (Type or print)

W. Michael Weaber, Vice President & Elkhart General Site Manager

Owner Signature

Date Signed

Name and Official Title (Type or print)

Operator Signature

Date Signed

Name and Official Title (Type or print)

Operator Signature

Date Signed

Name and Official Title (Type or print)

XIX. Comments

BAYER CORPORATION
 1884 MILES AVENUE
 ELKHART, IN 46514-2201
 IND005068705

X. OTHER ENVIRONMENTAL PERMITS		
A. PERMIT TYPE	B. PERMIT NUMBER	C. DESCRIPTION
E	N.A.	INDUSTRIAL USERS CONTRACT ELKHART WASTEWATER TREATMENT PLANT
E	85-02	SIGNIFICANT INDUSTRIAL USER CITY SEWER SYSTEM
E	91-03	SIGNIFICANT INDUSTRIAL USER CITY SEWER SYSTEM
E	SDA-IN-1291	WATER QUALITY PERMIT FOR ALCOHOL DISCHARGES
E	20-9-85-0599	AIR OPERATING PERMIT
E	20-9-85-0600	AIR OPERATING PERMIT
E	20-9-85-0602	AIR OPERATING PERMIT
E	20-9-85-0603	AIR OPERATING PERMIT
E	CP 039-3778	AIR CONSTRUCTION/ OPERATING PERMIT
E	PC(20)1657	AIR OPERATING PERMIT
N	IN 0056707	NPDES PERMIT
N	INR00M010	STORMWATER PERMIT
R	IND005068705	HAZARDOUS WASTE GENERATOR AND STORAGE PERMIT
E	10584	INDIANA SPECIAL WASTE PERMIT
E	10966	INDIANA SPECIAL WASTE PERMIT
E	30837	INDIANA SPECIAL WASTE PERMIT
E	40920	INDIANA SPECIAL WASTE PERMIT
E	50355	INDIANA SPECIAL WASTE PERMIT